INSTALLATION AND OPERATION INSTRUCTIONS
OVERHEAD RADIANT TUBE HEATERS

Models: ADU25, ADU30, ADU35, ADU40, ADU45,
ADL25, ADL30, ADL35, ADL40, ADL45

Single Stage Pull Through System (Negative Pressure)

0086

OWNER / INSTALLER: For your safety this manual must be carefully and thoroughly read and understood before installing, operating or servicing this heater. This heater is intended for use with either Natural Gas or Propane Gas. It must be installed by a qualified service person or a licensed contractor in accordance with National and local codes.

▲WARNING: Improper installation, adjustment, alteration, service, or maintenance can cause property damage, injury or death. Read the installation, operation and maintenance instructions thoroughly before installing or servicing this equipment. For assistance or additional information, consult a qualified installer, service agency or the gas supplier.

INSPECT all combustion air openings into the building and, if necessary, clear if they become blocked by dust.

FOR YOUR SAFETY: If the heater is installed without a flue, exhaust fans **MUST** be operating on an appropriate cycle when heaters are operating to avoid a high concentration of carbon monoxide. When used without fresh air, this heater may give off carbon monoxide, an odorless and poisonous gas. **CARBON MONOXIDE POISONING MAY LEAD TO DEATH**. Early signs of carbon monoxide poisoning resemble the flue with headaches, dizziness and nausea. If you experience these signs, **GET FRESH AIR IMMEDIATELY!** Have the heaters serviced as soon as possible and check the ventilation in the house.

These heaters are designed for non residential space heating applications and may operate with the use of either Natural Gas or Liquid Propane (LP) Gas. Check the heater's nameplate to determine the correct gas type before proceeding with installation.

!INSTALLER: This manual is the property of the owner. Please present this manual to the owner when you leave the job site.

IF YOU SMELL GAS:

- **DO NOT** try to light any appliance.
- **DO NOT** touch any electrical switch; **DO NOT** use any telephone in your building.
- **IMMEDIATELY** call your gas supplier from a neighbour's telephone. Follow the gas supplier's instructions. If you cannot reach your gas supplier, call the fire department.

FOR YOUR SAFETY

DO NOT store or use petrol or other flammable vapors and liquids in the vicinity of this or any other appliance.

!IMPORTANT: SAVE THIS MANUAL FOR FUTURE REFERENCE.

Gas Fired Products (UK) Ltd.
Chapel Lane, Claydon, Ipswich, Suffolk IP6 0JL, England
Phone 01473 830551 Fax: 01473 832055 E-mail: info@spaceray.co.uk www.spaceray.com.uk

Form #44201100
Sept 2010 Rev A

TABLE OF CONTENTS

SECTION	DESCRIPTION	PAGE
1.0)	Safety	2
2.0)	Installer Responsibility	2
3.0)	General Information	2
4.0)	Minimum Clearances to Combustibles	4
5.0)	Specifications	5
6.0)	Packing List	7
7.0)	Dimensions – U Tube Configurations	13
7.1)	Heater Assembly Overview - U Tube Configurations	15
8.0)	Dimensions – Linear Tube Configurations	18
8.1)	Heater Assembly Overview - Linear Tube Configurations	19
9.0)	Typical Suspension Methods	22
9.1)	Burner Box Support Details	23
9.2)	User Instruction Label	23
10.0)	U-Tube Heater Assembly	24
10.1)	Linear Heater Assembly	32
10.2)	Tube Coupling Details	37
10.3)	Attaching Burner Box Assembly	39
10.4)	Attaching Fan Assembly	39
11.0)	Gas Connections and Regulations	40
11.1)	Instructions for Pressure Test Gauge Connection	41
12.0)	Electrical Connections	43
13.0)	Venting and Fresh Air for Combustion	44
14.0)	Lighting and Shutdown Instructions	50
15.0)	Commissioning	51
16.0)	Cleaning and Annual Maintenance	51
17.0)	Troubleshooting Guide	53
18.0)	Replacing Parts	55
18.1)	Removal of Electrodes	55
18.2)	Removing Main Burner	56
18.3)	Removing Injector	56
18.4)	Removing Ignition Control	57
18.5)	Removing Air Switch	57
18.6)	Removing Gas Valve and Manifold Assembly	58
18.7)	Removing Neon Indicator	58
18.8)	Removing Air Inlet Plate	59
18.9)	Removing the Fan	59
19.0)	Conversion Instructions	60
20.0)	Installation Data	60
21.0)	Replacement Parts Guide	61

1.0) SAFETY

This heater is a self-contained infrared radiant tube heater. Safety information required during installation and operation of this heater is provided in this manual and the labels on the product. The installation, service and maintenance of this heater must be performed by a contractor qualified in the installation and service of gas fired heating equipment.

All personnel in contact with the heater must read and understand all safety information, instructions and labels before operation. The following symbols will be used in this manual to indicate important safety information.

⚠ WARNING — **Warning** instructions must be followed to prevent or avoid hazards which may cause serious injury, property damage or death.

⚠ CAUTION — **Caution** instructions must be followed to prevent incorrect operation or installation of the heater which may cause minor injury or property damage.

2.0) INSTALLER RESPONSIBILITY

The installer is responsible for the following:

- The heater and venting, as well as electrical and gas supplies must be installed in accordance with these installation instructions and any applicable codes and regulations.
- Every heater shall be located with respect to building construction and other equipment so as to permit access to the heater.
- Each installer must follow the clearances to combustible materials for the heaters.
- Install the heater so that the supports and hangers are correctly spaced in accordance with these instructions. The heater must be supported by materials having a working load limit of at least 52kg.
- Supply the owner with a copy of these Installation and Operation Instructions.
- Never use the heater as a support for a ladder or other access equipment. Do not hang anything from the heater.
- Supply all installation materials necessary that are not included with the heater.
- Check the nameplate to make sure that the burner is correct for the gas type in the building.

3.0) GENERAL INFORMATION

This heater is a self-contained infrared radiant tube heater designed for use where flammable gases or vapors are not generally present.

Installation of this heater must be in accordance with all applicable codes shown in the instructions and/or the local codes and authorities having jurisdiction. In the UK all equipment must be installed and maintained in accordance with the relevant provisions of the Gas Safety (Installations and Use) Regulations 1998 for gas fired products. Installation practices must take into account the Health and Safety at Works Act 1974 or relevant codes of practice. In addition the installation must be carried out in accordance with the current IEE wiring regulations (BS 7671:2001), BS 6896:2005 (Industrial & Commercial) and any other relevant British Standards and Codes of Practice by a qualified installer. All external wiring MUST comply with the current IEE wiring regulations.

Clearances to combustibles as outlined in the manual should always be observed. In areas used for storage of combustible materials where they may be stacked below the heater, the installer must post signs that will "specify the maximum permissible stacking height to maintain the required clearances from the heater to combustibles."

Every heater shall be located with respect to building construction and other equipment so as to permit access to the control housing. Each installer shall use skillful and reliable installation practices when locating the heaters and must give consideration to service accessibility.

This heater is for **INDOOR INSTALLATION ONLY** and is used in **VENTED or UNVENTED** mode. The term *Unvented* actually means *Indirect Vented*. While the products of combustion are expelled into the building, national codes require ventilation in the building to dilute these products of combustion. This ventilation must be provided by gravity or mechanical means. Ventilation requirements are addressed further in these instructions.

Although these heaters may be used in many applications other than space heating (e.g., process heating), Space-Ray will not recognize the warranty for any use other than space heating.

This heater is not an explosion proof heater. Where the possibility of exposure to volatile and low flash point materials exists, it could result in property damage or death. This heater must not be installed in a spray booth where the heater can operate during the spraying process. Consult your local fire marshal or insurance company.

Linear Configuration Series Only: Since linear configuration tube heaters are always hotter at the control end than at the flue terminal end, always observe the minimum recommended mounting heights.

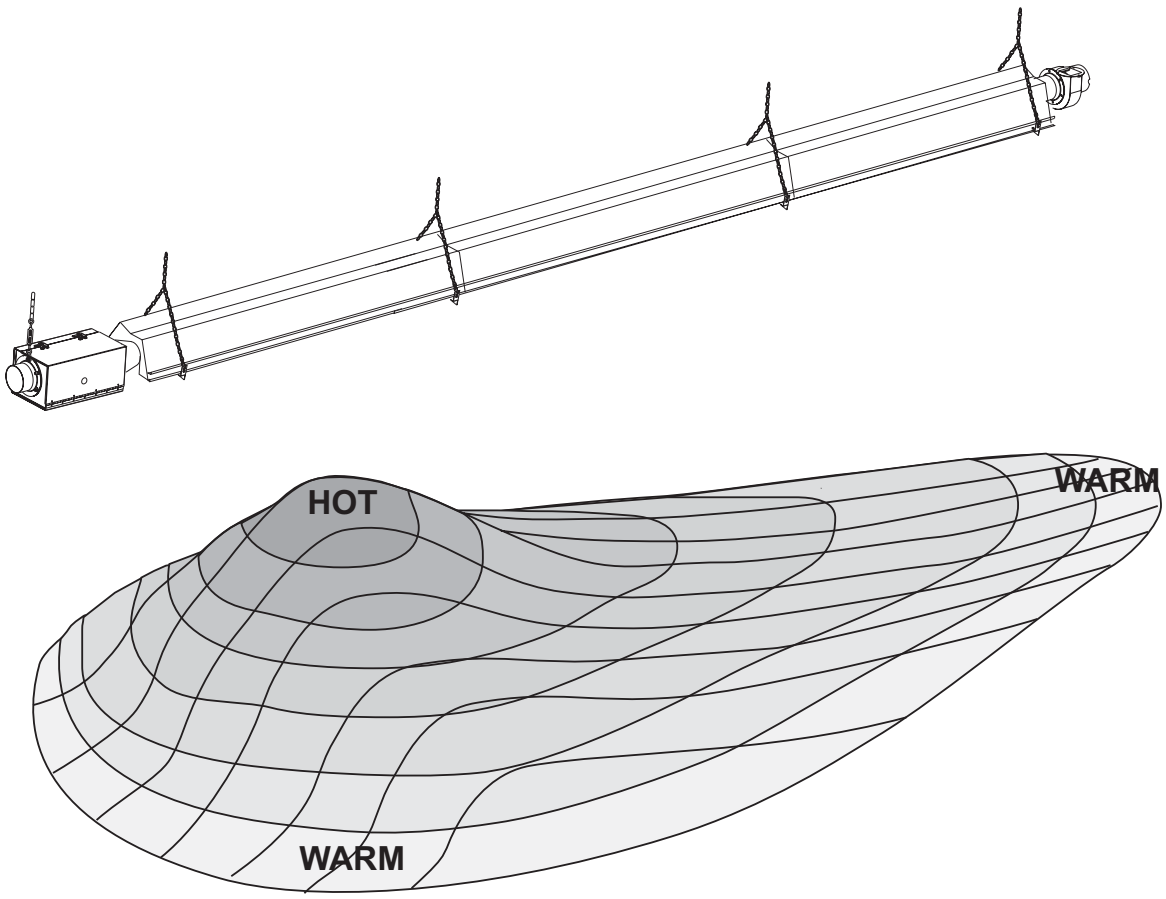
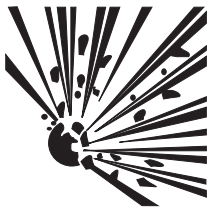


Fig. 1

4.0) MINIMUM CLEARANCES TO COMBUSTIBLES

⚠WARNING



FIRE AND EXPLOSION HAZARD

Combustible material must be located outside the clearance dimensions listed.

Failure to do so may result in death, serious injury or property damage.

Minimum clearances to combustibles shall be measured from the outer surfaces as shown in the following diagram:

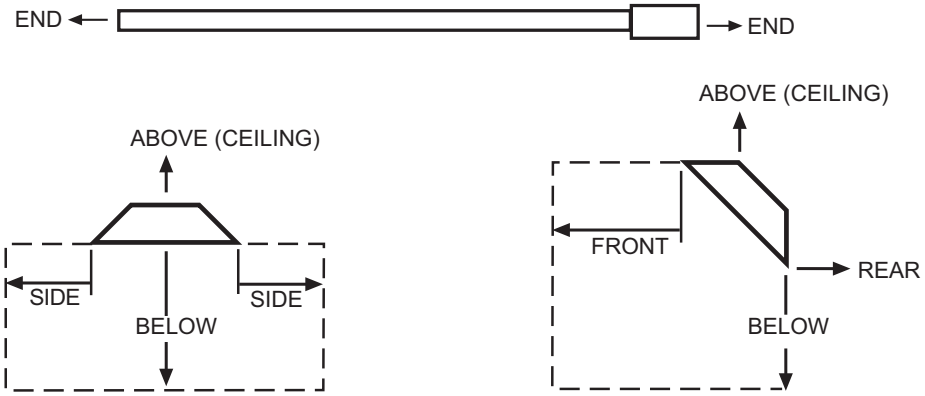


Fig. 2

Table 1

MINIMUM CLEARANCES TO COMBUSTIBLES						
	Side	**Above**	**Below**	**End**	**Front**	**Rear**
ADU25, ADL25	510mm	450mm	1220mm	510mm	610mm	305mm
ADU30-45, ADL30-45	760mm	610mm	2285mm	610mm	760mm	380mm

▲WARNING: Certain materials or objects, when stored under the heater, will be subjected to radiant heat and could be seriously damaged. Observe the Minimum Clearances to Combustibles listed in the manual and on the heater at all times.

NOTE:

1. The clearances specified above must be maintained to combustibles and other materials that may be damaged by temperatures 32°C above ambient temperature. Clearances to combustibles are posted on the control box. In areas used for storage of combustible materials where they may be stacked below the heater, it is recommended that the installer must post signs that will "specify the maximum permissible stacking height to maintain the required clearances from the heater to combustibles." Space-Ray recommends posting these signs adjacent to the heater thermostat or other suitable location that will provide enhanced visibility.

2. The stated clearance to combustibles represents a surface temperature of 32 °C above room temperature. Building materials with a low heat tolerance (such as plastics, vinyl siding, canvas, tri-ply, etc.) may be subject to degradation at lower temperatures. It is the installer's responsibility to assure that adjacent materials are protected from degradation.

5.0) SPECIFICATIONS

Table 2

MODEL	ADU25/ADL25-N	ADU25/ADL25-L
Heat Input	23.0 kW Hs 20.7 kW Hi	
Appliance Type (II_{2H3P})	A2, B_{22}, C_{12}, C_{32}, C_{52}	
Appliance Category	II_{2H3P}	
Adjusted for	2H G20 20mbar	3P G31 37mbar
Setting Pressure	12.5mbar	25mbar
Injector	Ø3.8mm	No. 39
Burner Baffle Plate	PN 4260360C	
Fan Air Restrictor Plate	None	
Electrical Supply	230V~50Hz 125W	
Fuse Externally	3A	
Dimensions	ADU25: 5.385m x 0.465m	ADL25: 10.065m x 0.34m
Weight	ADU25: 47kg	ADL25: 46kg
Gas Connection	R - ½	
Flue Size	Ø100mm	

Table 3

MODEL	ADU30/ADL30-N	ADU30/ADL30-L
Heat Input	29.2 kW Hs 26.3 kW Hi	
Appliance Type (II_{2H3P})	A2, B_{22}, C_{12}, C_{32}, C_{52}	
Appliance Category	II_{2H3P}	
Adjusted for	2H G20 20mbar	3P G31 37mbar
Setting Pressure	12.5mbar	25mbar
Injector	No. 19	No. 34
Burner Baffle Plate	PN 4260360D	
Fan Air Restrictor Plate	PN 42741170	
Electrical Supply	230V~50Hz 125W	
Fuse Externally	3A	
Dimensions	ADU30: 5.51m x 0.715m	ADL30: 9.955m x 0.34m
Weight	ADU30: 66kg	ADL30: 62kg
Gas Connection	R - ½	
Flue Size	Ø100mm	

Table 4

MODEL	ADU35/ADL35-N	ADU35/ADL35-L
Heat Input	34.5 kW Hs 31.1 kW Hi	
Appliance Type (II_{2H3P})	A2, B_{22}, C_{12}, C_{32}, C_{52}	
Appliance Category	II_{2H3P}	
Adjusted for	2H G20 20mbar	3P G31 37mbar
Setting Pressure	12.5mbar	25mbar
Injector	No. 15	Ø3.1mm
Burner Baffle Plate	PN 426036L	
Fan Air Restrictor Plate	None	
Electrical Supply	230V~50Hz 125W	
Fuse Externally	3A	
Dimensions	ADU35: 5.51m x 0.715m	ADL35: 9.955m x 0.34m
Weight	ADU35: 66kg	ADL35: 62kg
Gas Connection	R - ½	
Flue Size	Ø100mm	

Table 5

MODEL	ADU40/ADL40-N	ADU40/ADL40-L
Heat Input	42.2kW Hs 38.0kW Hi	
Appliance Type (II_{2H3P})	A2, B_{22}, C_{12}, C_{32}, C_{52}	
Appliance Category	II_{2H3P}	
Adjusted for	2H G20 20mbar	3P G31 37mbar
Setting Pressure	12.5mbar	25mbar
Injector	Ø5.0mm	Ø3.3mm
Burner Baffle Plate	PN 4260360T	
Fan Air Restrictor Plate	None	
Electrical Supply	230V~50Hz 125W	
Fuse Externally	3A	
Dimensions	ADU40: 6.97m x 0.715m	ADL40: 13.00m x 0.34m
Weight	ADU40: 81kg	ADL40: 79kg
Gas Connection	R - ½	
Flue Size	Ø100mm	

Table 6

MODEL	ADU45/ADL45-N	ADU45/ADL45-L
Heat Input	47.0 Kw Hs 42.3 Kw Hi	
Appliance Type (II_{2H3P})	A2, B_{22}, C_{12}, C_{32}, C_{52}	
Appliance Category	II_{2H3P}	
Adjusted for	2H G20 20mbar	3P G31 37mbar
Setting Pressure	12.5mbar	25mbar
Injector	Ø5.4mm	No. 28
Burner Baffle Plate	PN 4260360U	
Fan Air Restrictor Plate	None	
Electrical Supply	230V~50Hz 125W	
Fuse Externally	3A	
Dimensions	ADU45: 6.97m x 0.715m	ADL45: 13.00m x 0.34m
Weight	ADU45: 81kg	ADL45: 79kg
Gas Connection	R - ½	
Flue Size	Ø100mm	

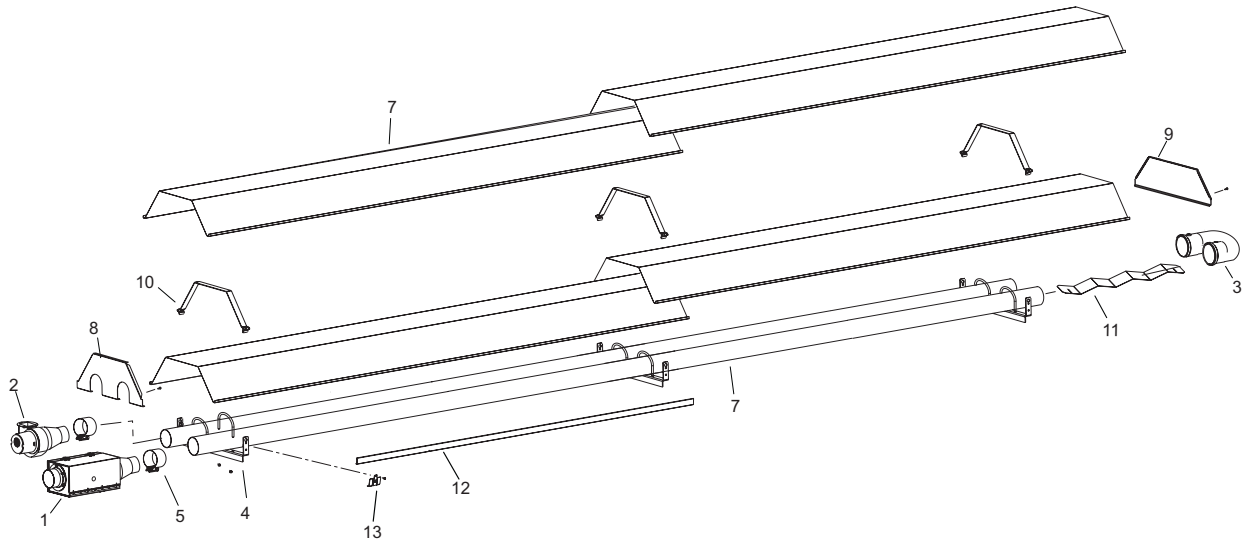
6.0) PACKING LIST

6.1 ADU25

The appliances are supplied as follows:

Table 7

REF. NO.	PART NO.	DESCRIPTION	ADU25
		Carton (containing the following)	1
		Fastenings Pack (not shown)	1
1		Burner Box Assembly	1
2	44438010	Fan Assembly – 3" (less air plate)	1
3	4260021	U-Bend	1
4	42773100	Hanger Bracket	3
5	4267923	Torctite Coupling	2
6	4260020	Radiant Tube (Ø 76.2 x 4572)	2
7	4260375	Reflector Panel (2438 long)	4
8	42762050	Reflector End Cap - Notched	1
9	42761050	Reflector End Cap - Plain	1
10	44436180	Reflector Spacer Bracket	3
11	44152248	Turbulator (65mm x 572mm)	4
12	44437810	Side Panel (2057mm)	4
12a	44437180	Side Panel (457mm) (not shown)	2
12b	44437011	Side Panel (45mm) (not shown)	2
13	44441000	Side Panel Holder Bracket	6



ADU25 Fig. 3

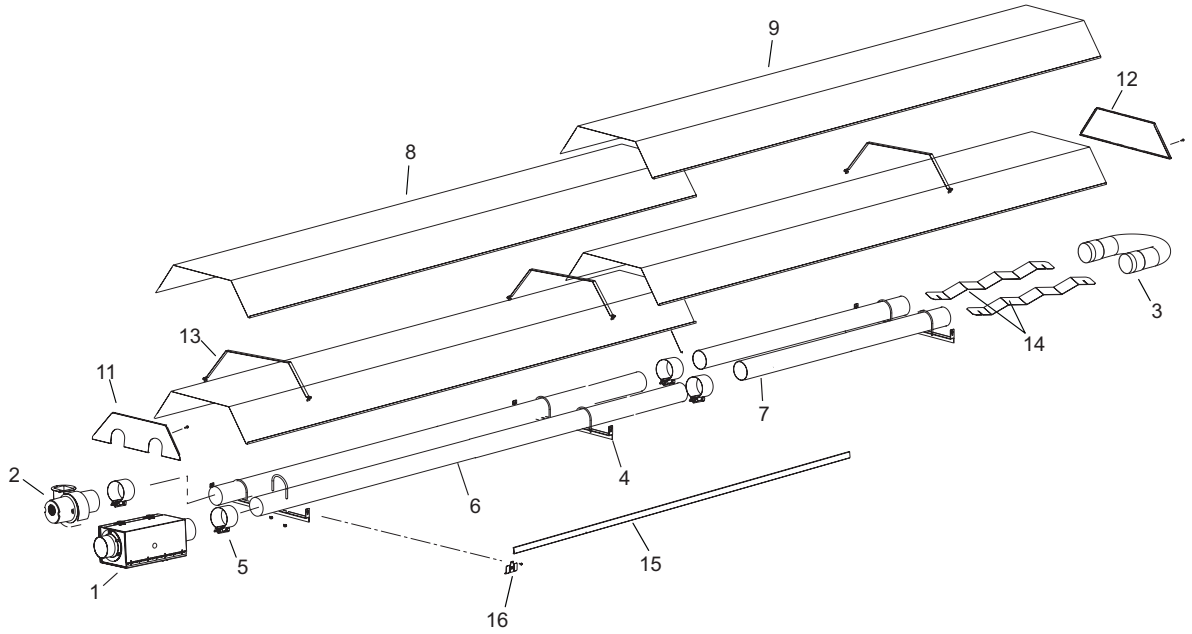
6.2 ADU30/35

The appliances are supplied as follows:

Table 8

REF. NO.	PART NO.	DESCRIPTION	ADU30	ADU35
		Carton (containing the following)	1	1
		Fastenings Pack (not shown)	1	1
1		Burner Box Assembly	1	1
2	44438020	Fan Assembly – 4" (with air plate)	1	1
3	4260374	U-Bend	1	1
4	42898100	Hanger Bracket	3	3
5	4267924	Torctite Coupling	4	4
6	4250638	Radiant Tube (Ø 101.6 x 3048)	2	2
7	4250637	Radiant Tube (Ø 101.6 x 1524)	2	2
8	42894100	Reflector Panel 3035 long)	2	2
9	4260376	Reflector Panel (2540 long)	2	2
11	42895100	Reflector End Cap - Notched	1	1
12	42896100	Reflector End Cap - Plain	1	1
13	44436280	Reflector Spacer Bracket	3	3
14	44152240	Turbulator (90mm x 610mm)	10	4
15	44437810	Side Panel (2057mm)	4	4
15a	44437280	Side Panel (711mm) (Not Shown)	2	2
15b	44437061	Side Panel (160mm) (Not Shown)	2	2
16	44441000	Side Panel Holder Bracket	6	6

ADU30/35 Fig. 4



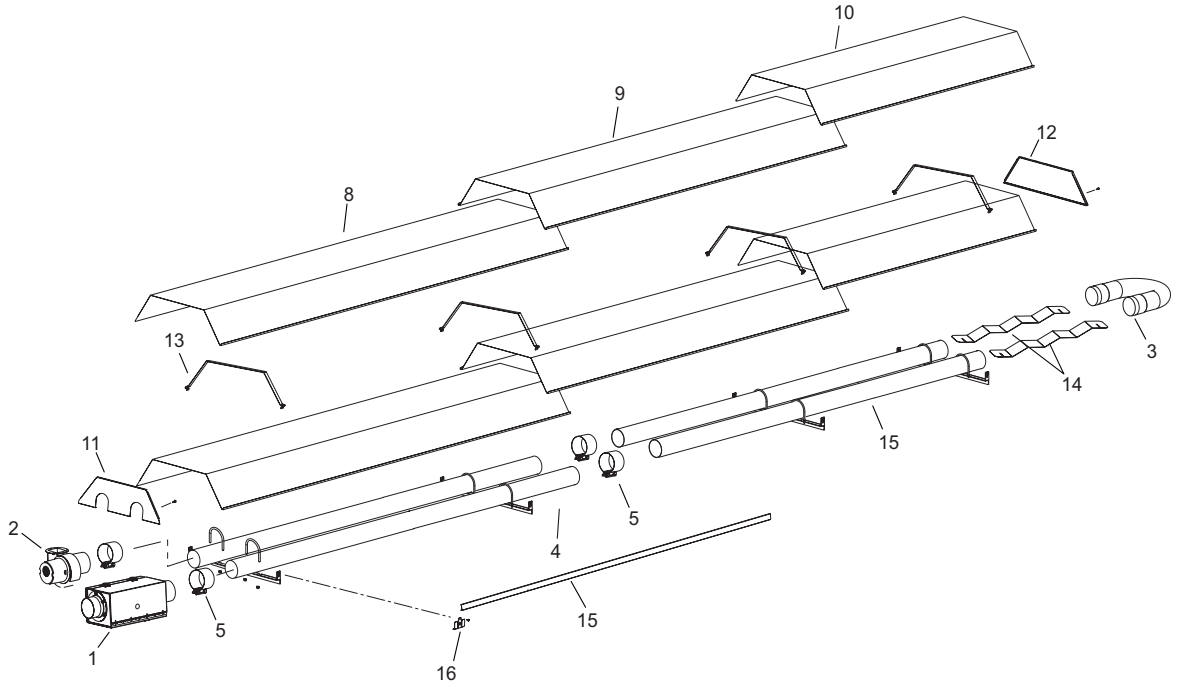
6.2 ADU40/45

The appliances are supplied as follows:

Table 9

REF. NO.	PART NO.	DESCRIPTION	ADU40	ADU45
		Carton (containing the following)	1	1
		Fastenings Pack (not shown)	1	1
1		Burner Box Assembly	1	1
2	44438510	Fan Assembly – 4" (less air plate)	1	1
3	4260374	U-Bend	1	1
4	42898100	Hanger Bracket	4	4
5	4267924	Torctite Coupling	4	4
6	4250638	Radiant Tube (Ø 101.6 x 3048)	4	4
8	42894100	Reflector Panel 3035 long)	2	2
9	4260376	Reflector Panel (2540 long)	2	2
10	4260377	Reflector Panel (1511 long)	2	2
11	42895100	Reflector End Cap - Notched	1	1
12	42896100	Reflector End Cap - Plain	1	1
13	44436280	Reflector Spacer Bracket	4	4
14	44152240	Turbulator (90mm x 610mm)	8	5
15	44437960	Side Panel (2438mm)	4	4
15a	44437280	Side Panel (711mm) (Not Shown)	4	4
15b	44437061	Side Panel (160mm) (Not Shown)	2	2
16	44441000	Side Panel Holder Bracket	8	8

ADU40/45 Fig. 5



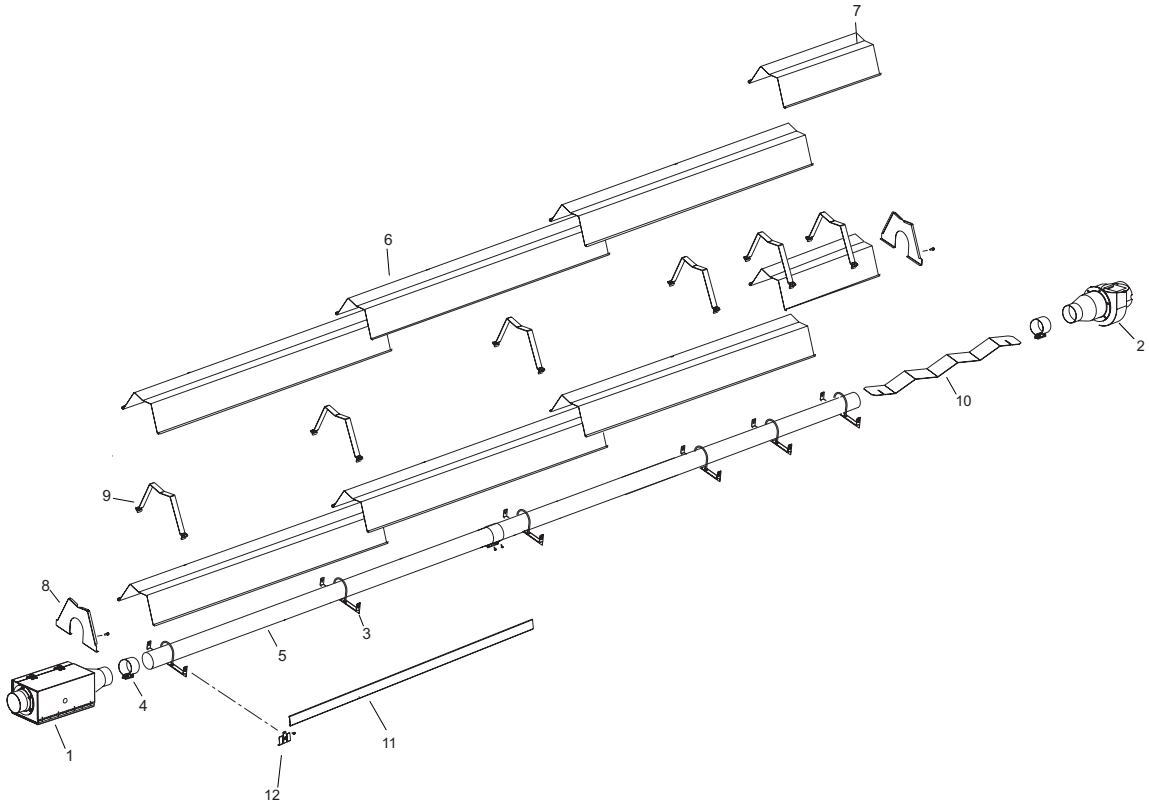
6.3 ADL25

The appliances are supplied as follows:

Table 10

REF. NO.	PART NO.	MODEL	ADL25
		Carton (containing the following)	1
		Fastenings Pack (not shown)	1
1		Burner Box Assembly	1
2	44438010	Fan Assembly – 3" (less air plate)	1
3	43318100	Hanger Brackets	6
4	4267923	Torctite Coupling	3
5	4260020	Radiant Tube (Ø 76.2 x 4572)	2
6	4260176	Reflector Panel (3035 long)	6
7	43319020	Reflector Panel (610 long)	2
8	43320050	Reflector End Cap	2
9	44436130	Reflector Spacer Bracket	6
10	44152248	Turbulator (65mm x 572mm)	6
11	44437960	Side Panel (2438mm)	6
11a	44437250	Side Panel (635mm) (not shown)	4
11b	44437011	Side Panel (45mm) (not shown)	4
12	44441000	Side Panel Holder Bracket	12

ADL25 Fig. 6



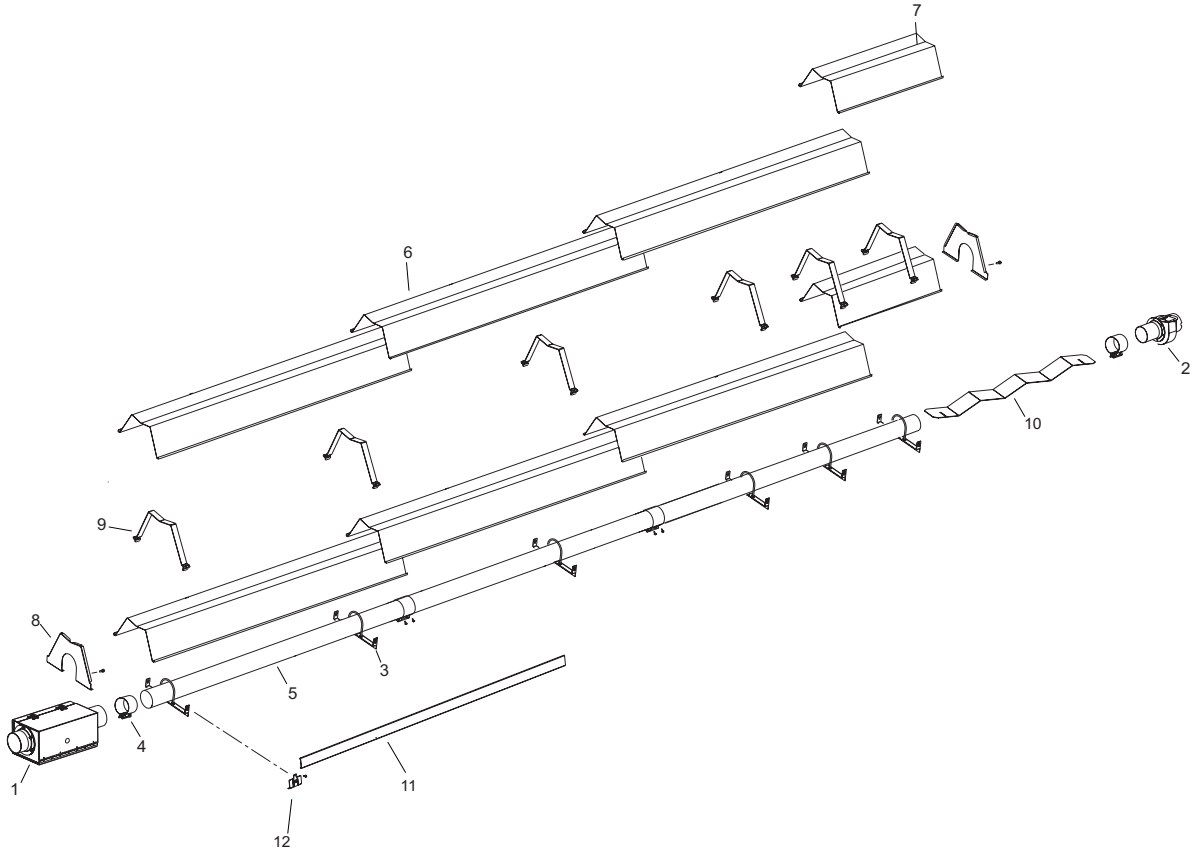
6.4 ADL30/35

The appliances are supplied as follows:

Table 11

REF. NO.	PART NO.	MODEL	ADL30	ADL35
		Carton (containing the following)	1	1
		Fastenings Pack (not shown)	1	1
1		Burner Box Assembly	1	1
2	44438020	Fan Assembly – 4" (with air plate)	1	-
2a	44438030	Fan Assembly – 4" (less air plate)	-	1
3	43318100	Hanger Bracket	6	6
4	4267924	Torctite Coupling	4	4
5	4250638	Radiant Tube (Ø 101.6 x 3048)	3	3
6	4260174	Reflector Panel (3035 long)	6	6
7	43319020	Reflector Panel (610 long)	2	2
8	43320050	Reflector End Cap	2	2
9	44436130	Reflector Spacer Bracket	6	6
10	44152240	Turbulator (90mm x 610mm)	9	4
11	44437960	Side Panel (2438mm)	6	6
11a	44437250	Side Panel (635mm) (not shown)	4	4
11b	44437061	Side Panel (160mm) (Not Shown)	4	4
12	44441000	Side Panel Holder Bracket	12	12

ADL30/35 Fig. 7



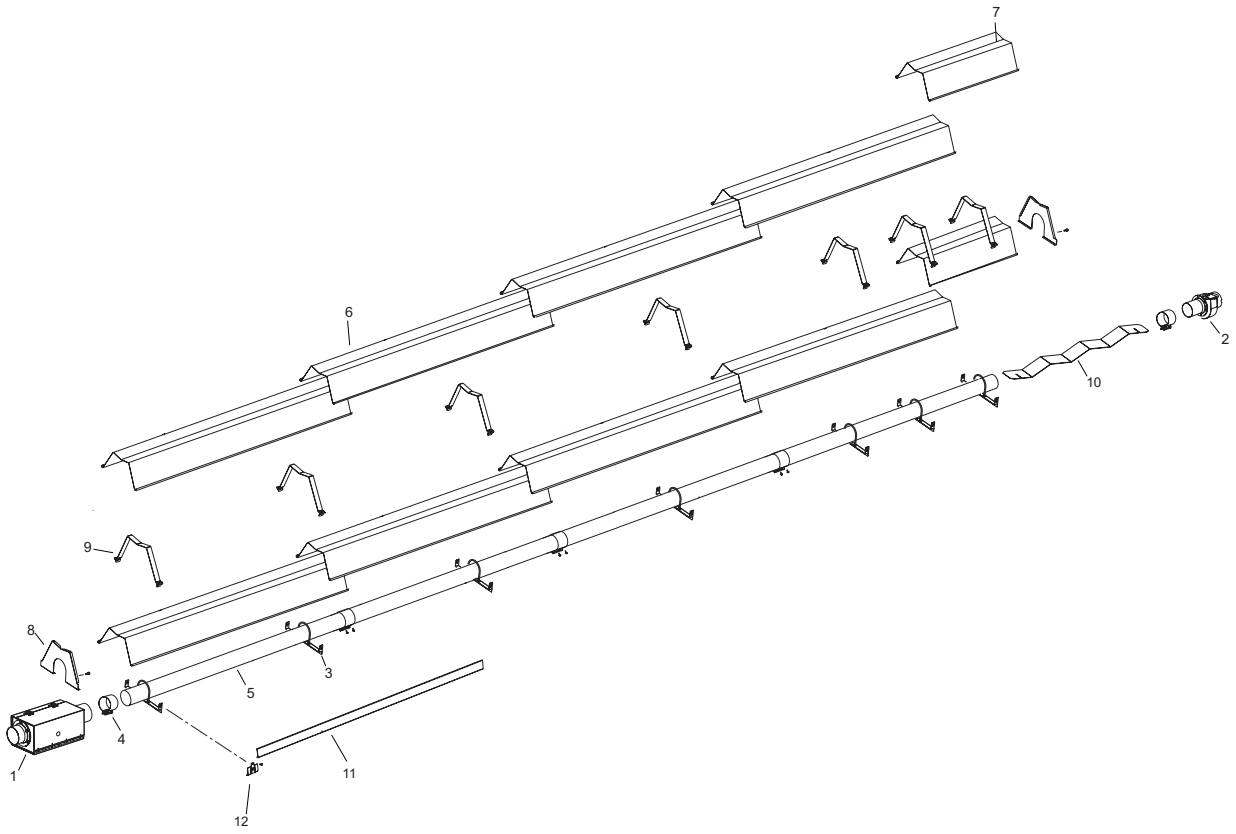
6.5 ADL40/45

The appliances are supplied as follows:

Table 12

REF. NO.	PART NO.	MODEL	ADL40	ADL45
		Carton (containing the following)	1	1
		Fastenings Pack (not shown)	1	1
1		Burner Box Assembly	1	1
2b	44438510	Fan Assembly – 4" (less air plate)	1	1
3	43318100	Hanger Bracket	7	7
4	4267924	Torctite Coupling	5	5
5	4250638	Radiant Tube (Ø 101.6 x 3048)	4	4
6	4260174	Reflector Panel (3035 long)	8	8
7	43319020	Reflector Panel (610 long)	2	2
8	43320050	Reflector End Cap	2	2
9	44436130	Reflector Spacer Bracket	7	7
10	44152240	Turbulator (90mm x 610mm)	8	4
11	44437960	Side Panel (2438mm)	8	8
11a	44437360	Side Panel (914mm) (not shown)	4	4
11b	44437061	Side Panel (160mm) (Not Shown)	4	4
12	44441000	Side Panel Holder Bracket	14	14

ADL40/45 Fig. 8



7.0) DIMENSIONS – U TUBE CONFIGURATIONS

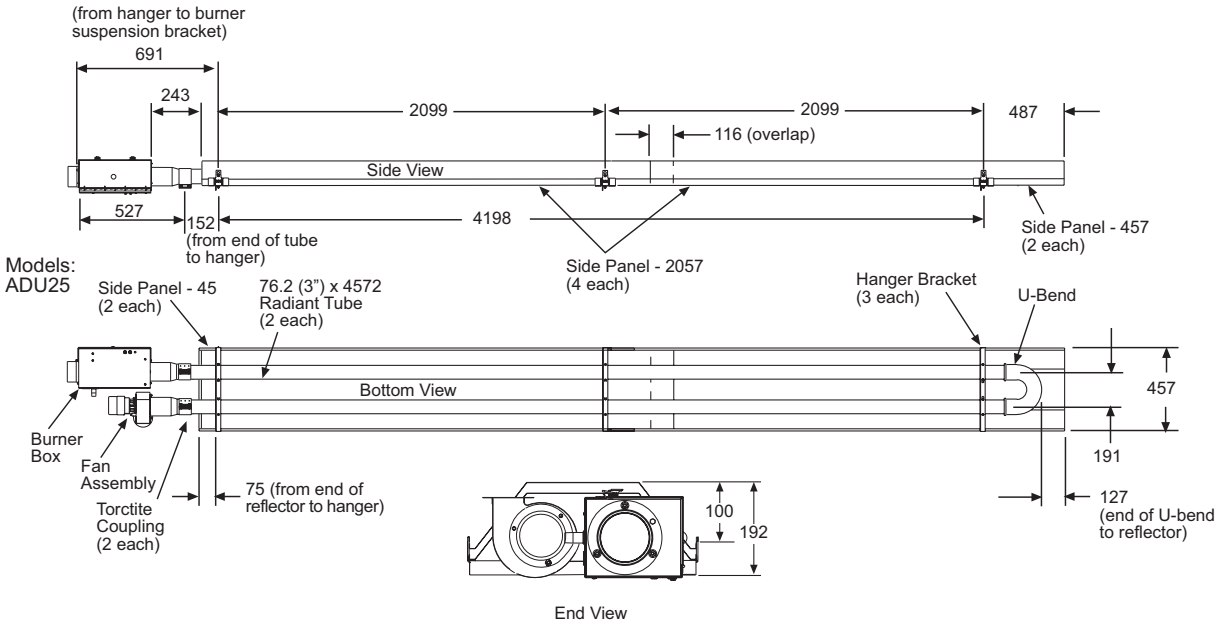


Fig. 9

⚠ CAUTION

CRITICAL ASSEMBLY DETAIL

Spacing between the hanger brackets MUST be the dimensions shown +/- 12mm to allow the fixed length side closure panels to be installed with room for movement during expansion and contraction of the heater during cycles.

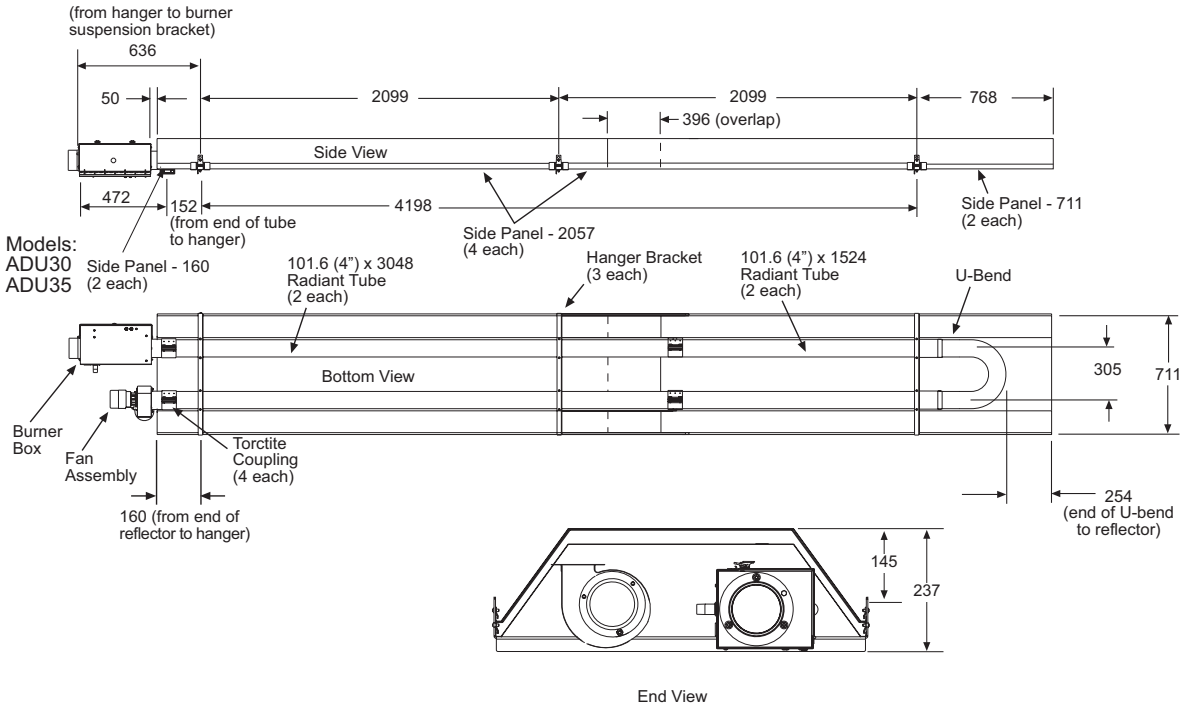


Fig. 10

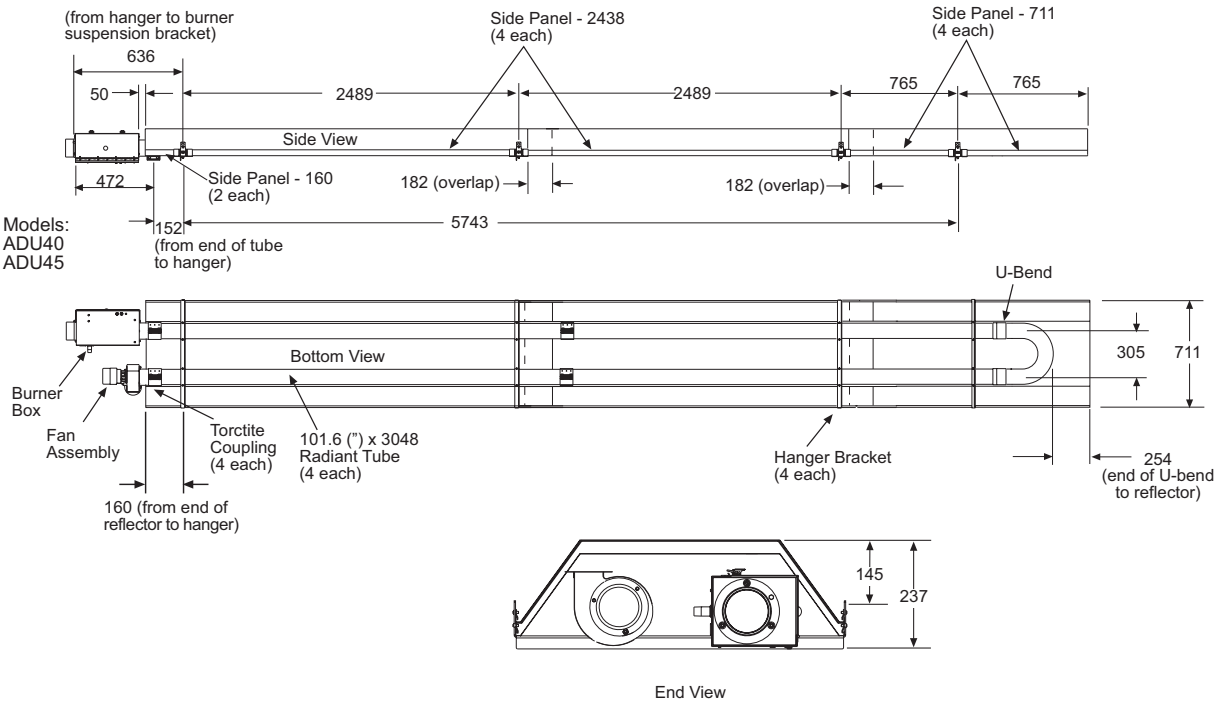


Fig. 11

⚠ CAUTION

CRITICAL ASSEMBLY DETAIL

Spacing between the hanger brackets MUST be the dimensions shown +/- 12mm to allow the fixed length side closure panels to be installed with room for movement during expansion and contraction of the heater during cycles.

7.1) HEATER ASSEMBLY OVERVIEW – U TUBE CONFIGURATIONS

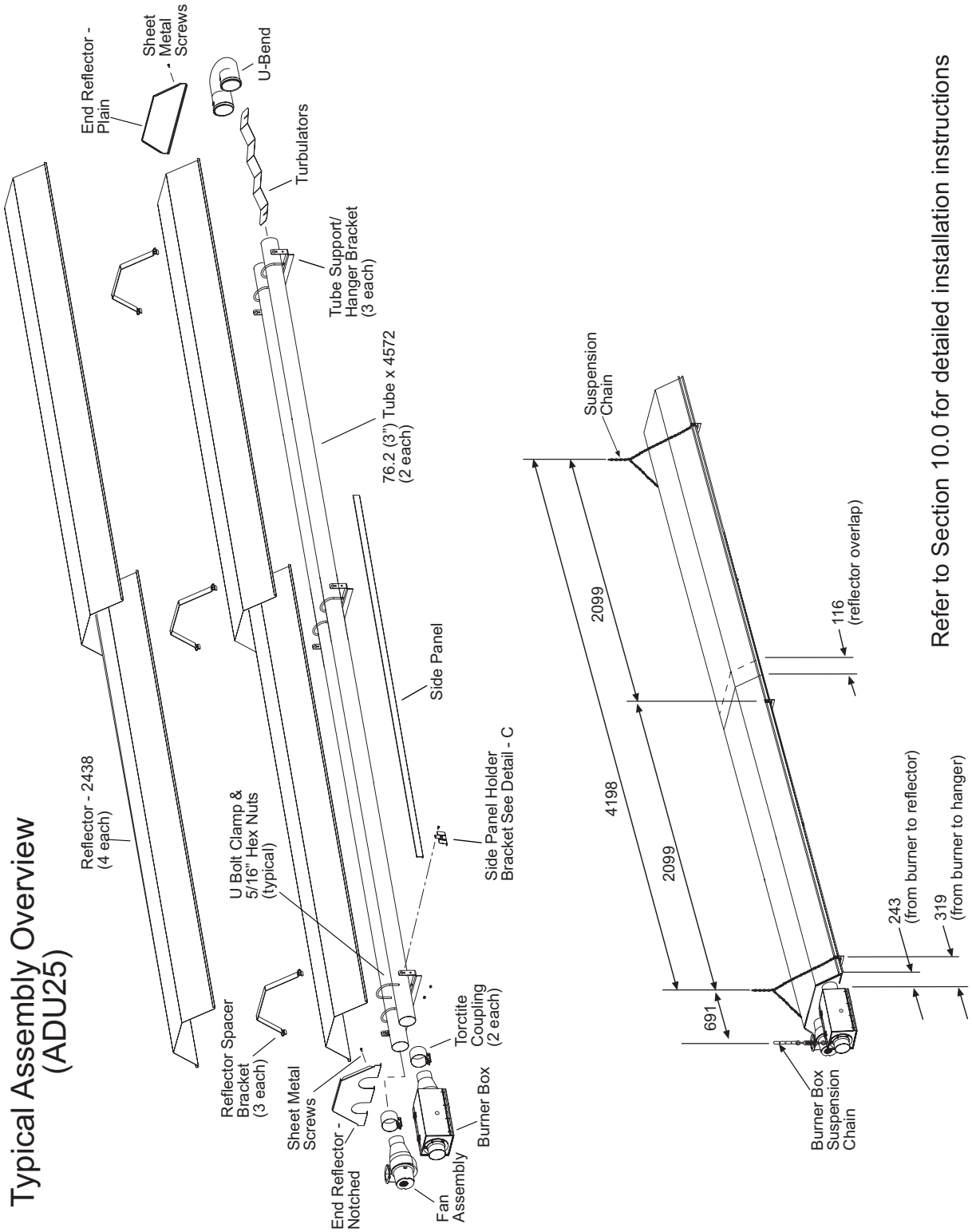
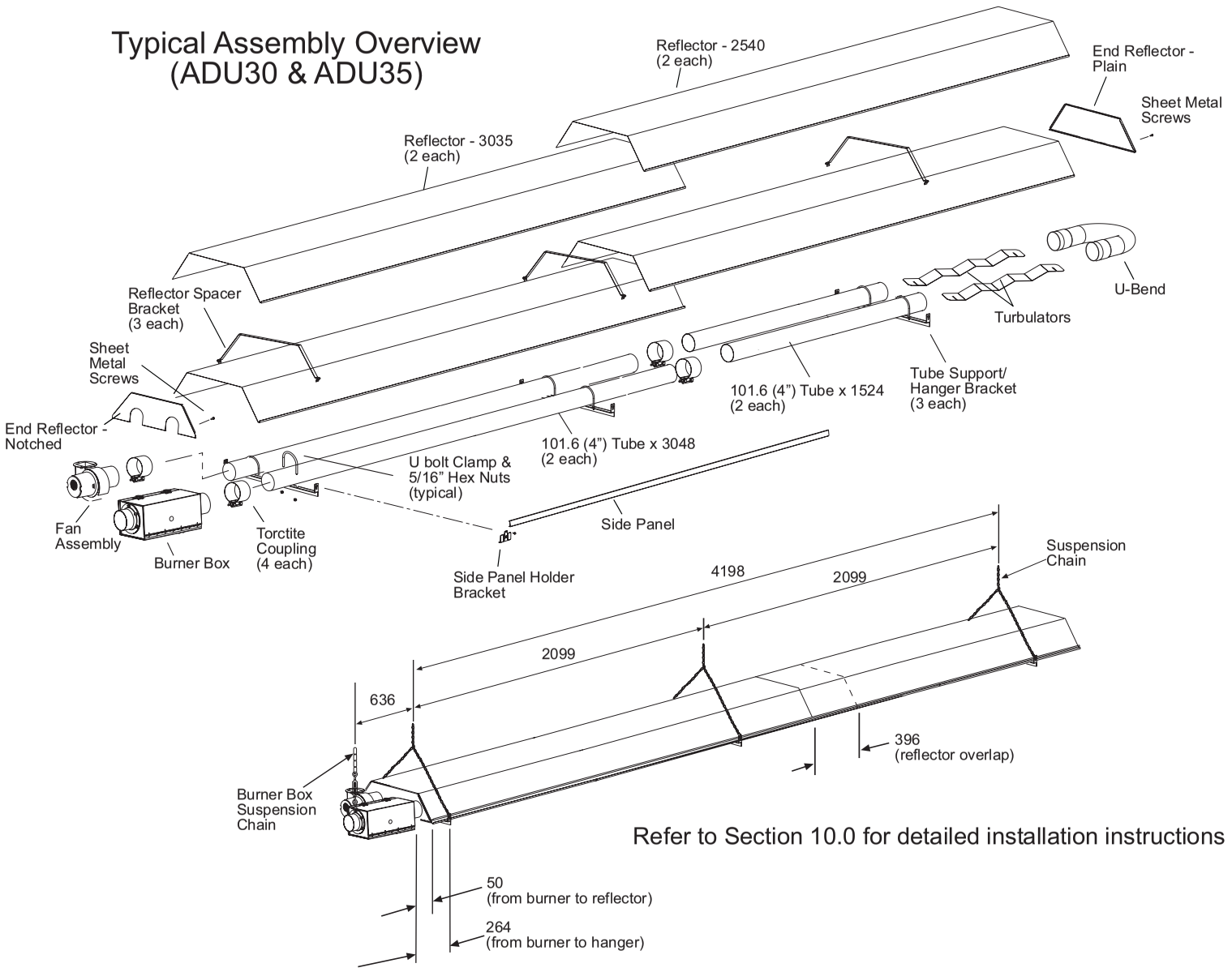


Fig. 12

Fig. 13



Refer to Section 10.0 for detailed installation instructions

Form #44201100
Sept 2010 Rev A

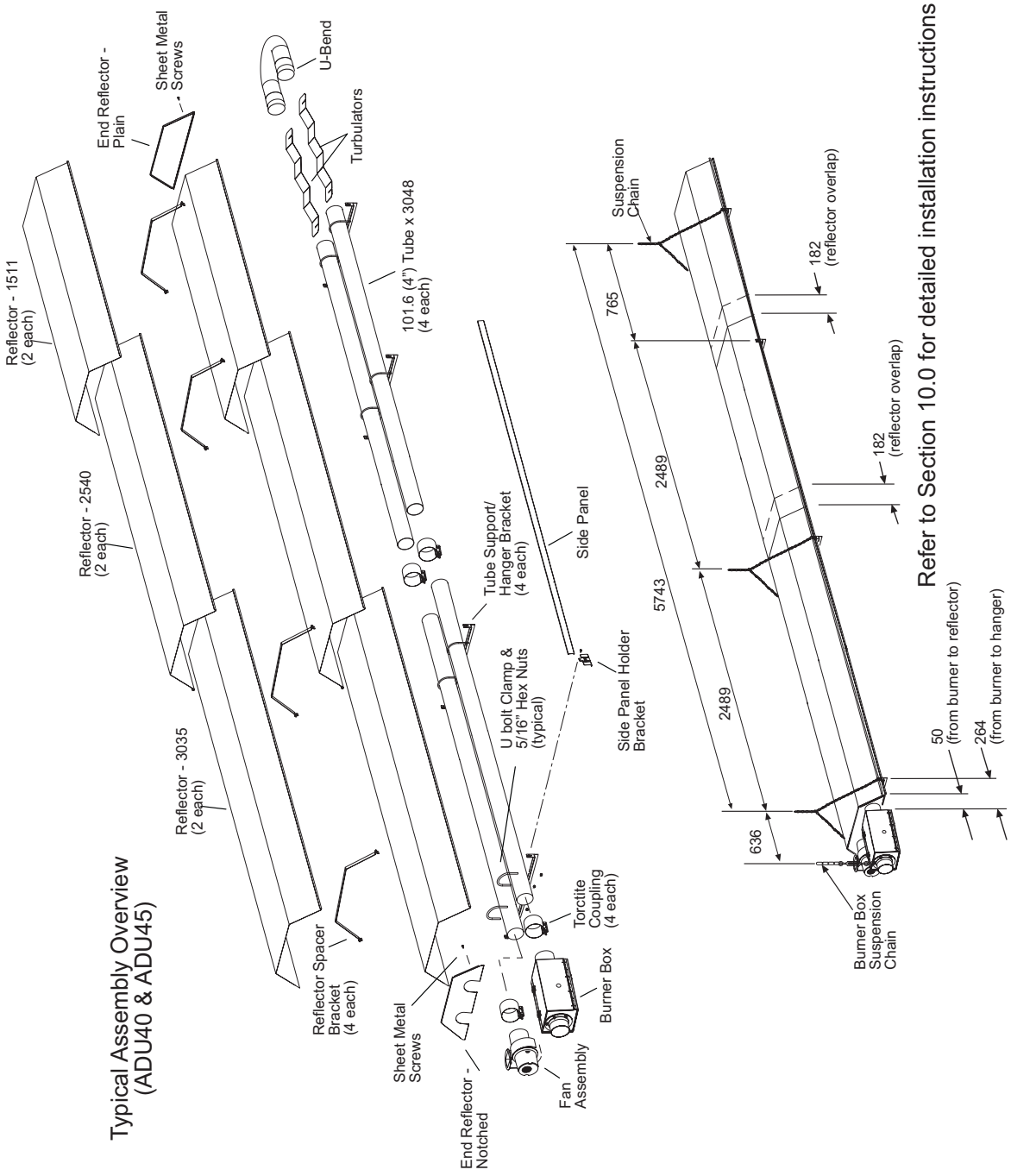

Typical Assembly Overview
(ADU40 & ADU45)
Reflector - 1511
(2 each)
Reflector - 2540
(2 each)
Reflector - 3035
(2 each)
End Reflector -
Plain
Sheet Metal
Screws
U-Bend
Turbulators
101.6 (4") Tube x 3048
(4 each)
Tube Support/
Hanger Bracket
(4 each)
Side Panel
U bolt Clamp &
5/16" Hex Nuts
(typical)
Side Panel Holder
Bracket
Reflector Spacer
Bracket
(4 each)
Sheet Metal
Screws
End Reflector -
Notched
Fan
Assembly
Torctite
Coupling
(4 each)
Burner Box
Suspension
Chain
765
2489
5743
2489
636
182
(reflector overlap)
182
(reflector overlap)
50
(from burner to reflector)
264
(from burner to hanger)
Refer to Section 10.0 for detailed installation instructions

Fig. 14

8.0) DIMENSIONS – LINEAR TUBE CONFIGURATIONS

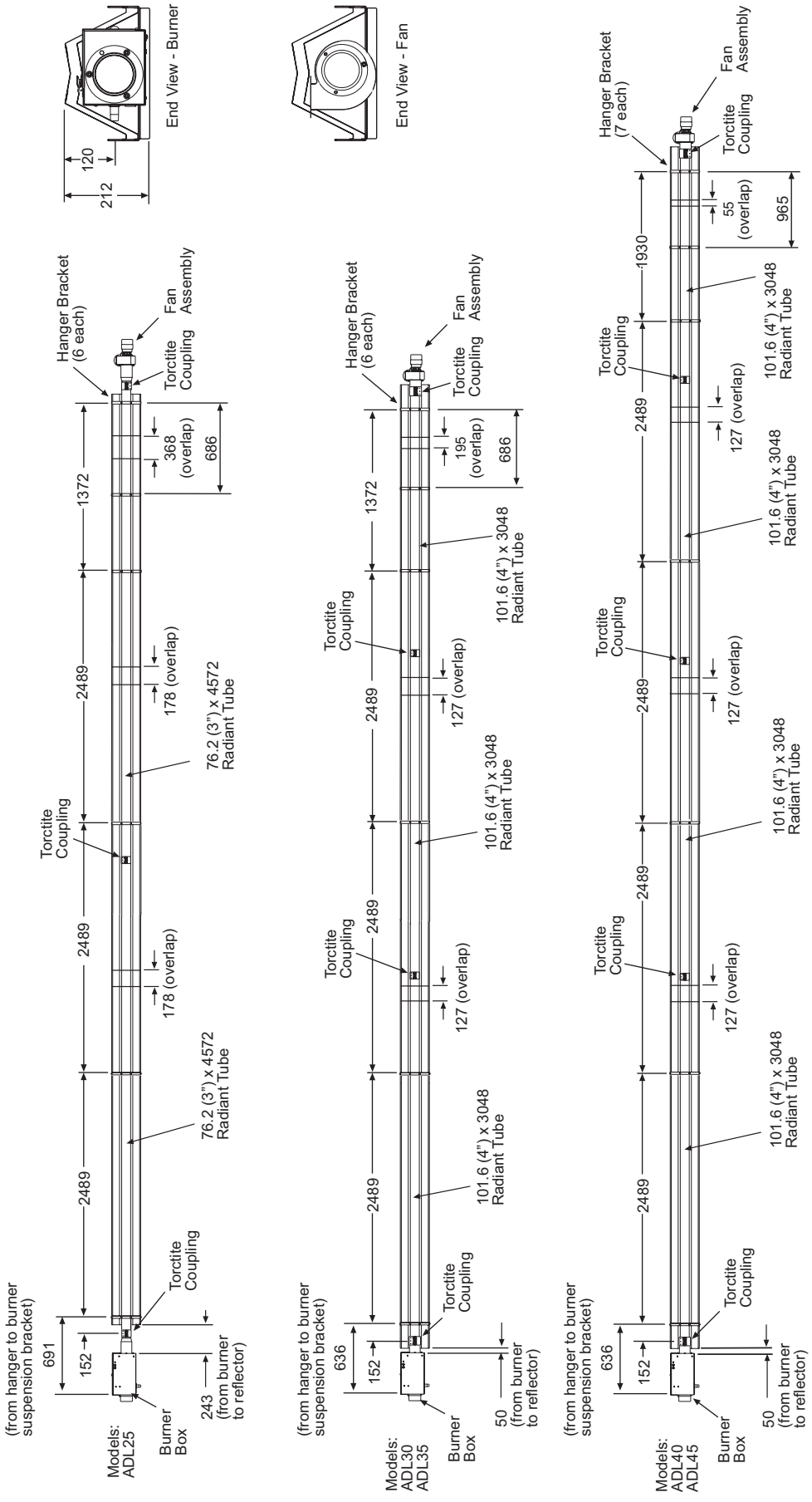


Fig. 15

⚠ CAUTION

CRITICAL ASSEMBLY DETAIL

Spacing between the hanger brackets MUST be the dimensions shown +/- 12mm to allow the fixed length side closure panels to be installed with room for movement during expansion and contraction of the heater during cycles.

8.1) HEATER ASSEMBLY OVERVIEW - LINEAR TUBE CONFIGURATIONS

The heater lengths for each input are shown in Section 5.0). Insure that all reflector screws and clips are in place to prevent the reflectors from separating during expansion and contraction of the heater. The heater should be suspended to provide a slope of 0.25 degree up to the fan.

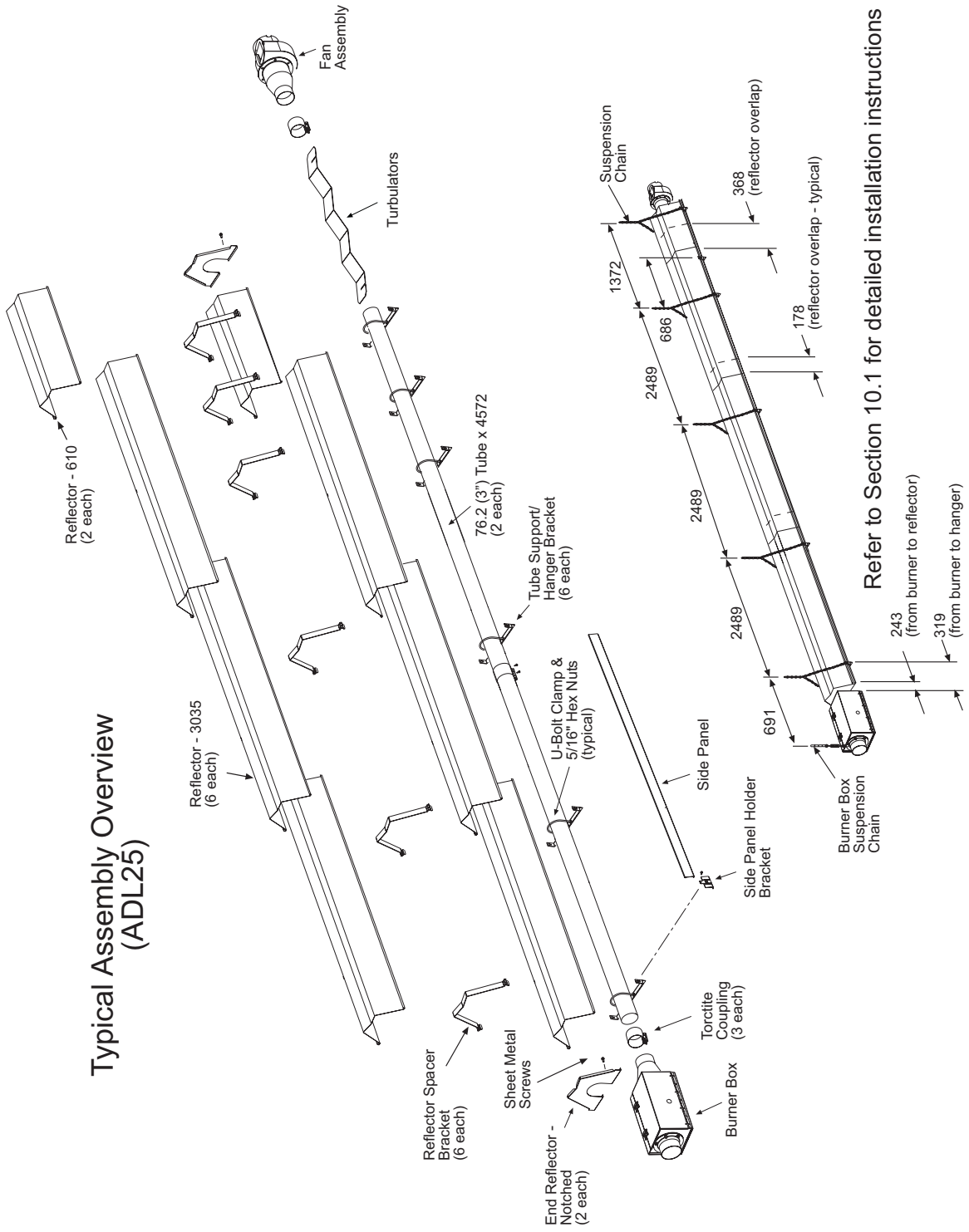


Fig. 16

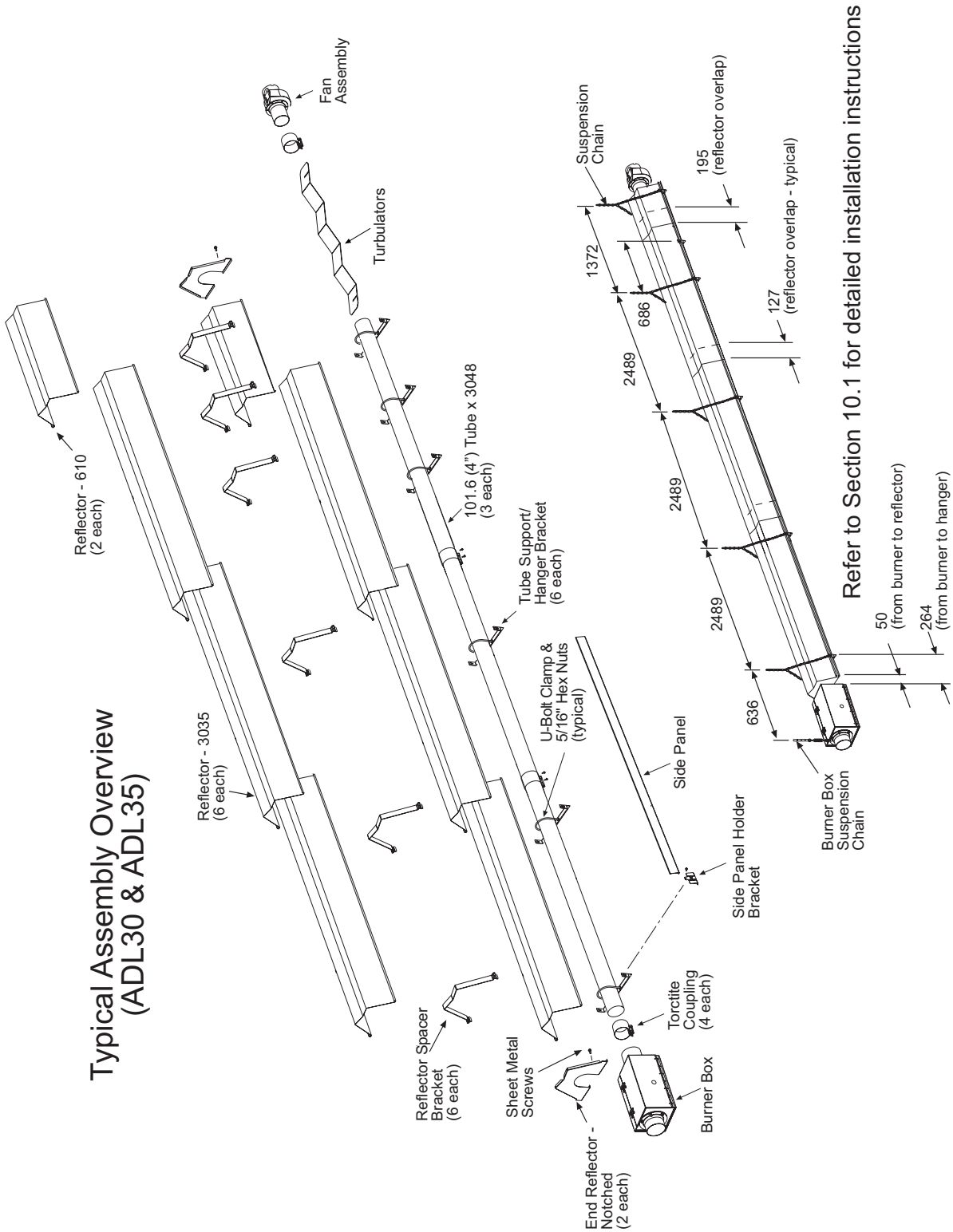

Typical Assembly Overview
(ADL30 & ADL35)
Reflector - 610
(2 each)
Reflector - 3035
(6 each)
Fan
Assembly
Turbulators
101.6 (4") Tube x 3048
(3 each)
Tube Support/
Hanger Bracket
(6 each)
U-Bolt Clamp &
5/16" Hex Nuts
(typical)
Side Panel
Side Panel Holder
Bracket
Reflector Spacer
Bracket
(6 each)
Sheet Metal
Screws
Torctite
Coupling
(4 each)
Burner Box
End Reflector -
Notched
(2 each)
Suspension
Chain
1372
686
2489
2489
2489
636
195
(reflector overlap)
127
(reflector overlap - typical)
Burner Box
Suspension
Chain
50
(from burner to reflector)
264
(from burner to hanger)
Refer to Section 10.1 for detailed installation instructions

Fig. 17

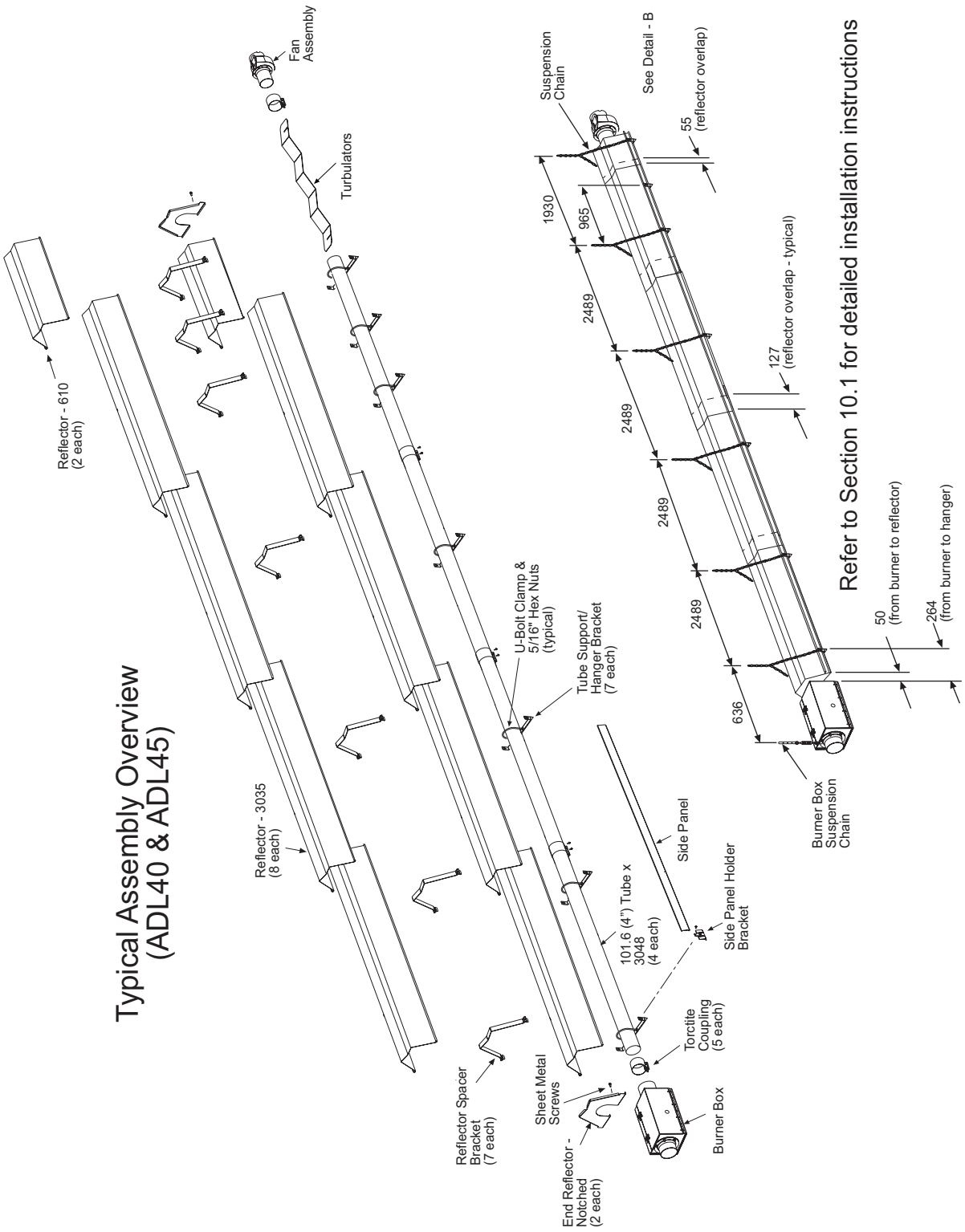

Typical Assembly Overview
(ADL40 & ADL45)
Reflector - 610
(2 each)
Fan
Assembly
Turbulators
Suspension
Chain
See Detail - B
55
(reflector overlap)
1930
965
2489
2489
2489
2489
127
(reflector overlap - typical)
636
50
(from burner to reflector)
264
(from burner to hanger)
Refer to Section 10.1 for detailed installation instructions
Burner Box
Suspension
Chain
U-Bolt Clamp &
5/16" Hex Nuts
(typical)
Tube Support/
Hanger Bracket
(7 each)
Reflector - 3035
(8 each)
Side Panel
101.6 (4") Tube x
3048
(4 each)
Side Panel Holder
Bracket
Torctite
Coupling
(5 each)
Reflector Spacer
Bracket
(7 each)
Sheet Metal
Screws
End Reflector -
Notched
(2 each)
Burner Box

Fig. 18

9.0) TYPICAL SUSPENSION METHODS

Not withstanding their limited scope, the appliance should be installed in accordance with the relevant provisions of any National Gas Safety (Installation and Use) Regulations. Due account should also be taken of any obligations arising from any National Heath and Safety at Work Regulations, National and Local Building Regulations and National Electrical Wiring Regulations. The appliance must be installed, and where necessary, converted for use on other gases, by a qualified installer.

⚠ WARNING

SUSPENSION HAZARD

Burner must be secured to the mounting flange with nuts.

All materials used to suspend the heater must have a minimum working load of 52kg.
All "S" Hooks must be crimped closed.

Never use the heater to support a ladder or other access equipment.

Failure to do so may result in death, serious injury or property damage.

Various means of suspending the heater can be used. See the following drawings for typical examples.

a. Use only noncombustible materials for suspending hangers and brackets.

b. **Linear Tube Heaters** should be suspended to provide a slope of 0.25 degree **up** to the fan (25 to 50mm). The appliance should be located with respect to building construction and other equipment to permit access to the appliance for servicing etc.

c. **U-Tube Heaters** should be suspended horizontally along the length.

d. Turnbuckles can be used with chains to allow leveling of the heater. All "S" hooks and eye bolts must be manually crimped closed by the installer.

e. For suspending the appliance it is recommended that suitable protected welded chain (Ø 3mm x 65 links per m) or Ø 8mm min mild steel drop rods and suitable brackets are used. Attach the chains or drop rods to the hanger brackets where shown providing at least Ø5mm closed link hooks are used chains may be attached directly to the hanger brackets.

f. Heaters subject to vibration must be provided with vibration isolating hangers.

g. Heaters must not be supported by gas or electric supply lines and must be suspended from a permanent structure with adequate load capacity.

h. The appliance may be mounted horizontally or at a recommended angle of 30^0 maximum to the horizontal.

i. Hanging points are fixed along the length of heater to accommodate trim pieces. Secondary steel work may be required to span between supporting beams.

j. The appliance should be located with respect to building construction and other equipment to permit access to the appliance for servicing etc.

Space-Ray recommends that the body sections be suspended using chains with turnbuckles. This will allow slight adjustments after assembly and heater expansion/ contraction during operation.

If a "trapeze" method is used for tube support/hanger brackets (shown below), the minimum chain length for the two connecting chains is 914 mm to minimize any vibration that might be generated by the draft inducer assembly. If these chains must be less than 914 mm, then do not use the trapeze method and, instead, use individual chains on each tube support/hanger bracket.

IMPORTANT: When **U-Tube Heaters** are angle mounted (see Fig 19) the fan should be assembled to the higher of the two emitter tubes as shown.

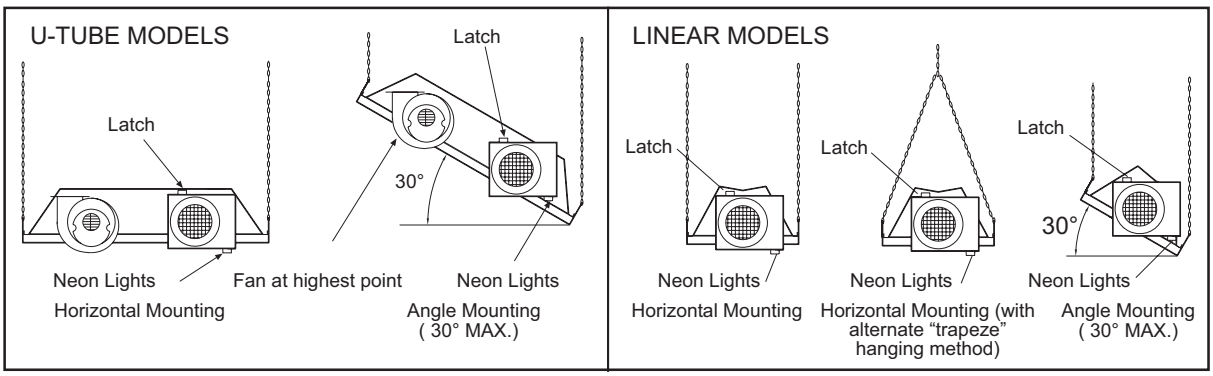


Fig. 19

9.1) BURNER BOX SUPPORT DETAILS

1. The **Burner Box** must be supported with a welded chain after overall heater suspension is complete. This is to prevent burner from sagging. Assemble bracket and turnbuckle to inlet end of burner as shown.

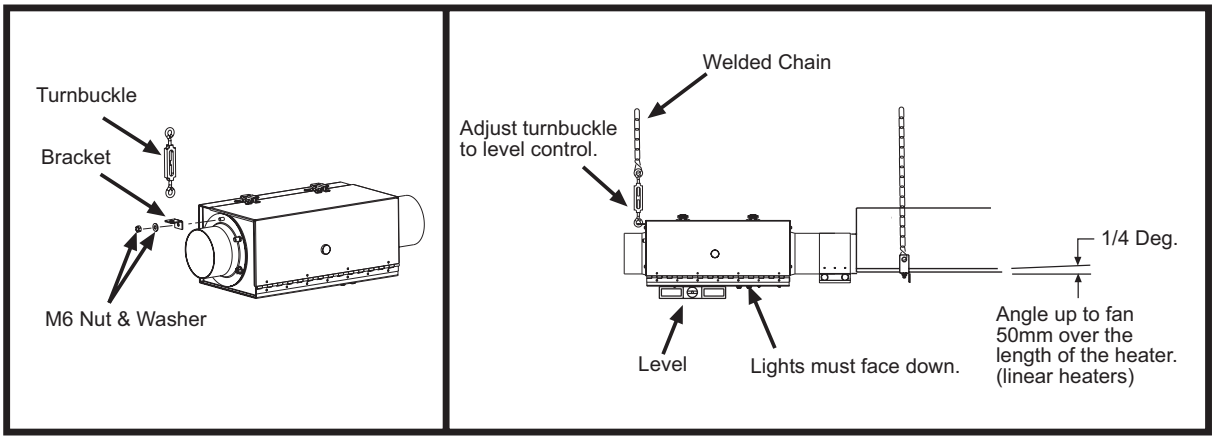


Fig. 20

2. Adjust the turnbuckle until control box is level. Use a leveling device to verify.

⚠ CAUTION

Failure to install the burner box suspension chain vertically will void the manufacturers warranty.

⚠ CAUTION

Linear heaters must be angled up from the burner box. Failure to do so may result in overheating of internal components resulting in equipment failure.

9.2) USER INSTRUCTION LABEL

The User Instruction label shown below is supplied with each heater. Affix this label adjacent to low level user controls, such as thermostats, time clocks or control panels.

OVERHEAD RADIANT HEATER OPERATING INSTRUCTIONS

1. TURN ON GAS SUPPLY.
2. SET TIME SWITCHES OR THERMOSTATS TO DEMAND HEAT.
3. SWITCH ON ELECTRICITY SUPPLY. RED & AMBER NEON INDICATOR “ON”.
4. BURNER SHOULD IGNITE WITHIN 15 SECONDS, AMBER NEON INDICATOR “ON”.
5. IF IGNITION IS NOT ACHIEVED DURING 12 SECOND IGNITION PERIOD LOCOUT OCCURS. THIS IS INDICATED BY THE AMBER NEON “OFF”. INTERUPT ELECTRICITY SUPPLY TO APPLIANCE FOR 10 SECONDS TO RESET IGNITION CONTROL. IF A FIRST RESET IS NOT SUCCESSFUL, WAIT AT LEAST 15 SECONDS BEFORE REPEATING PROCEDURE. AFTER RESET, AN EXTENDED WAITING TIME WILL OCCUR.
6. IF FLAME IS LOST DURING NORMAL RUNNING, THE AUTOMATIC IGNITION CONTROL WILL REPEAT START PROCEDURE AS AT 4 ABOVE.
7. IF THE APPLIANCE FAILS TO IGNITE AFTER SECOND START SEQUENCE, SWITCH OFF ELECTRICITY SUPPLY TO APPLIANCE AND CALL SERVICE ENGINEER.
8. TO SHUT DOWN APPLIANCE, TURN OFF GAS AND ELECTRICITY SUPPLIES.

AFFIX THIS LABEL ADJACENT TO LOW LEVEL USER CONTROL.

4260440

Fig. 20a

10.0) U-TUBE HEATER ASSEMBLY

⚠ CAUTION

CUT HAZARD

Sheet metal parts, particularly reflectors and vent have sharp edges. Always use gloves when handling.

Failure to do so may result in death, serious injury or property damage.

See heater dimensions and assembly overview **(Sections 7.0 and 7.1)** for each **U-model** configuration. It is recommended to read the all the instructions carefully before proceeding with the installation.

During field assembly of the heater body sections, the recommended procedure is as follows:

1. Determine the actual layout of the system first before hanging heater sections. Consideration must also be taken for flue pipe, fresh air ducting, gas piping, clearances to combustibles, etc. before hanging heater.
2. Install the heater suspension chains (or alternate methods) outlined in Section 9 **"Typical Suspension Methods".** Space the suspension points according to the hanger bracket spacing dimensions (see section 7.0) for each heater. Use spanning steel work if necessary to position suspension points. Note: Suspension points are fixed along the length of heater to accommodate the side panels.
3. Space the **hanger brackets** according to the dimensions shown in the figures below for the first tube section. **Note:** The distances are measured from center of the holes of each support/hanger bracket. See figure 21 below for ADU25 and Figure 21a for ADU30/35/40/45. (Note for ADU25 install all three hanger brackets).

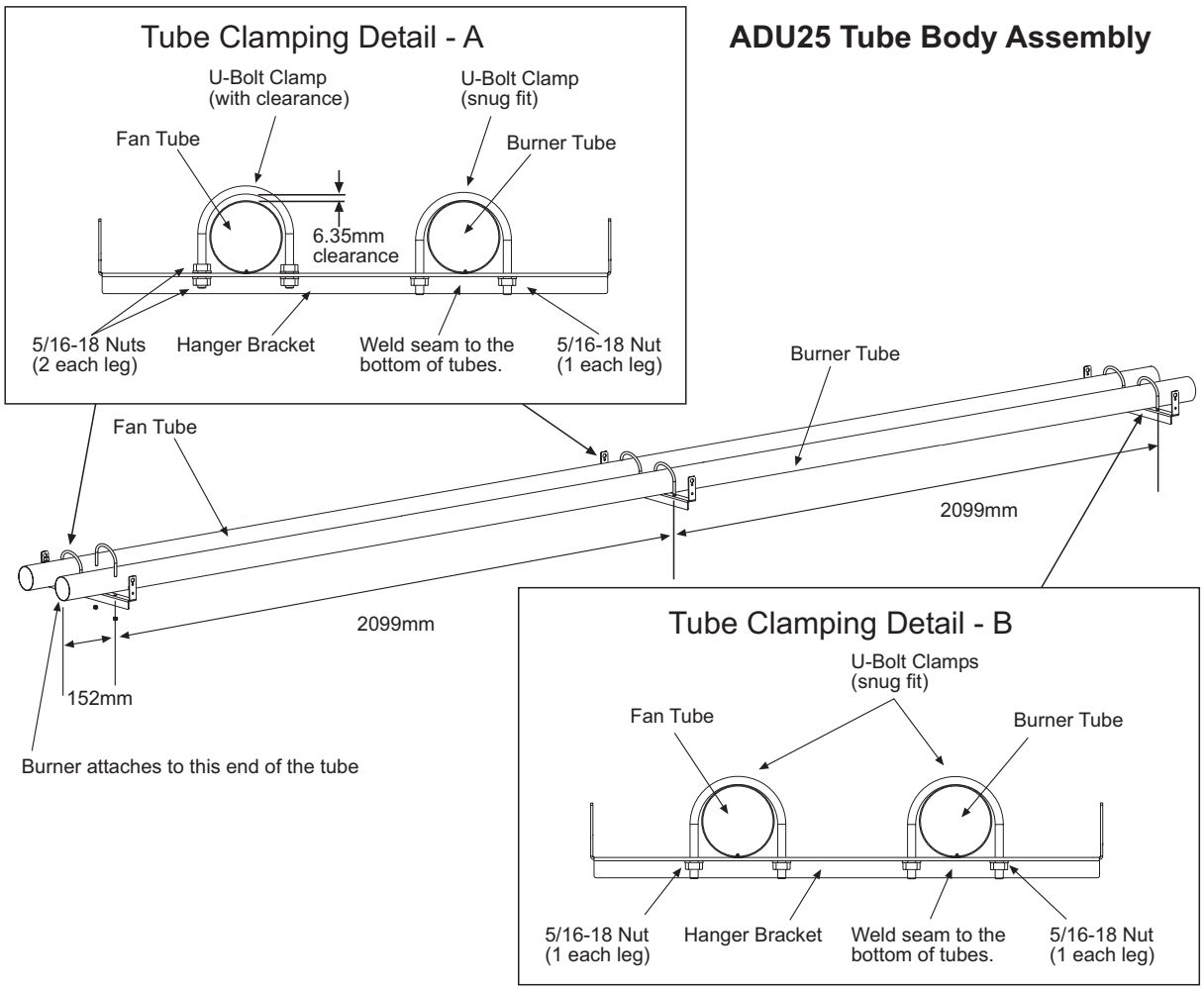


Fig. 21

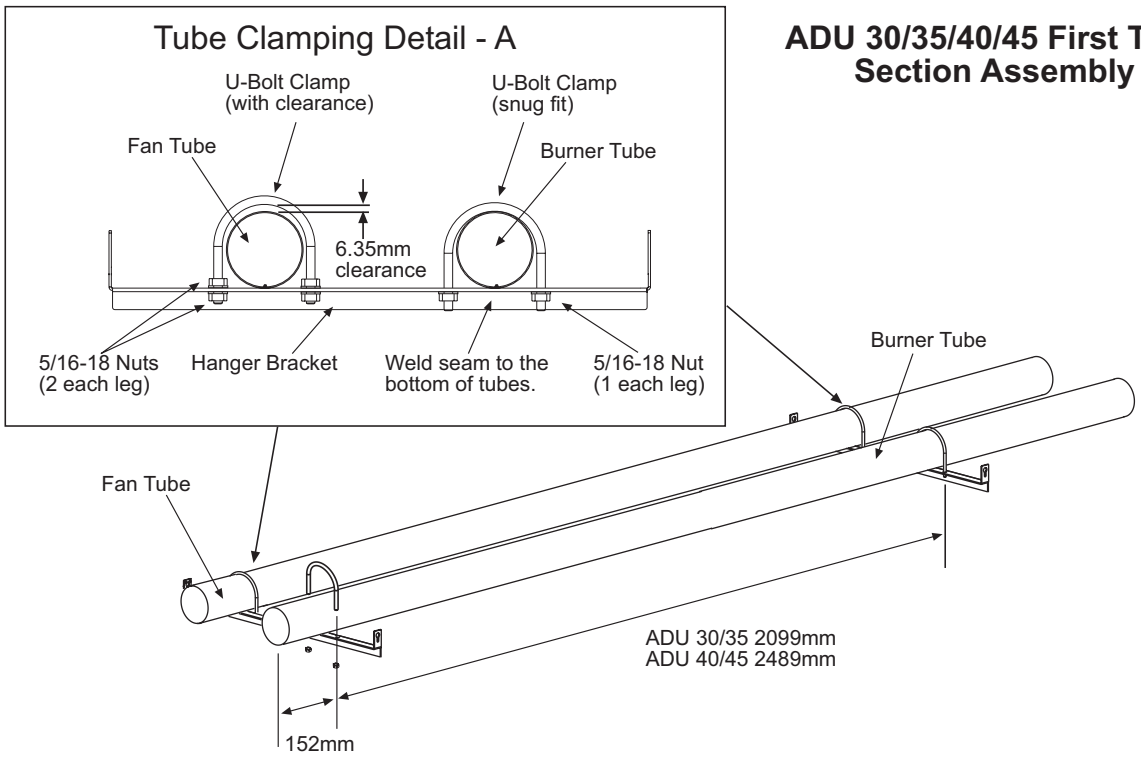


Fig. 21a

I. Place **tubes** over the hanger brackets with the welded seam facing down toward the ground. **Failure to assemble the tube with the seam facing down will void the manufacturer's warranty.**

II. Secure the tubes to each support/hanger bracket using U-bolt clamps and 5/16-18 nuts provided. **See Details A or B** of Fig. 21 and 21a for required U-bolt tightening sequence.

4. Raise the tube section up to the suspension chain (or other methods), using "S" hooks to attach the tube support brackets (close "S" hooks after they are attached to the hanger brackets). Hang each tube section individually. **DO NOT** attach all of the heater tube sections together on the ground and attempt to hang the entire system.

5. For models ADU 30/35 suspend the hanger bracket for the second section of tube, raise the tubes into position and join the tube sections together using Torctite couplings as described in Section 10.2 **"Tube Coupling Details".** Fasten the tubes to the hanger bracket. See figure 21b, c and d below for installation sequence.

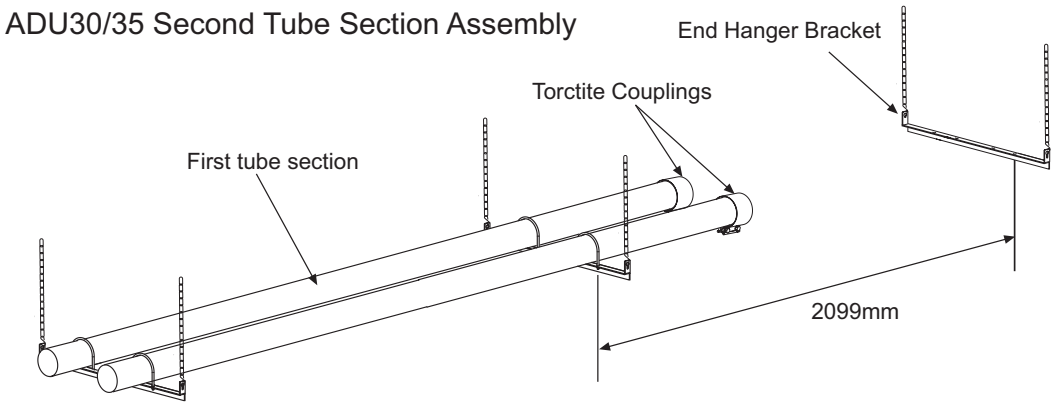


Fig. 21b

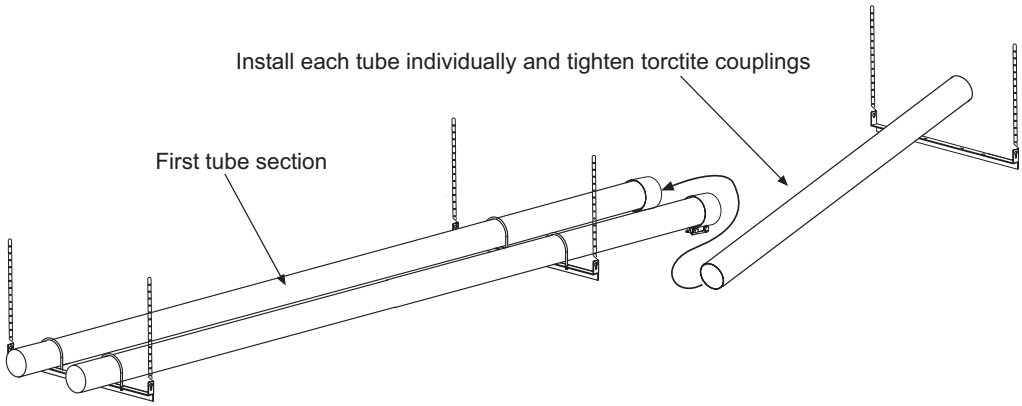


Fig. 21c

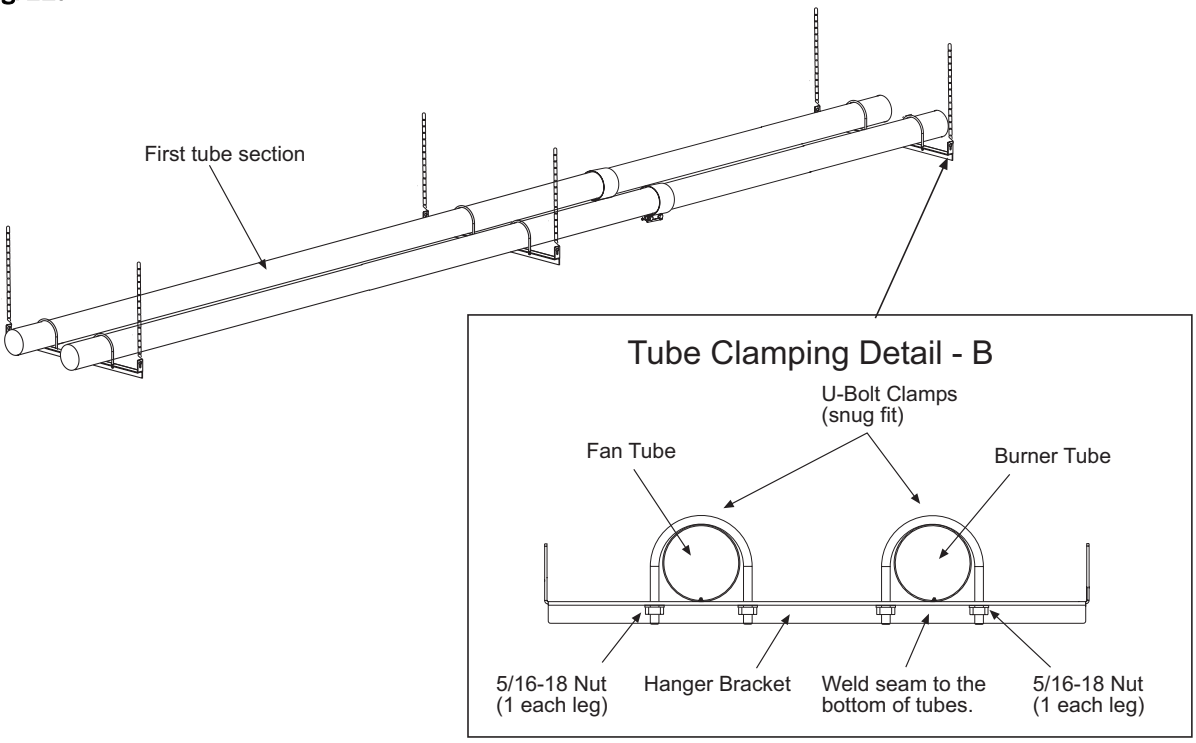


Fig. 21d

6. **For models ADU 40/45 suspend the hanger bracket for the second section of tube, raise the tubes into position and join the tube sections together using Torctite couplings as described in Section 10.2 "Tube Coupling Details". Fasten the tubes onto the hanger bracket. See figure 21e, f and g below for installation sequence.**

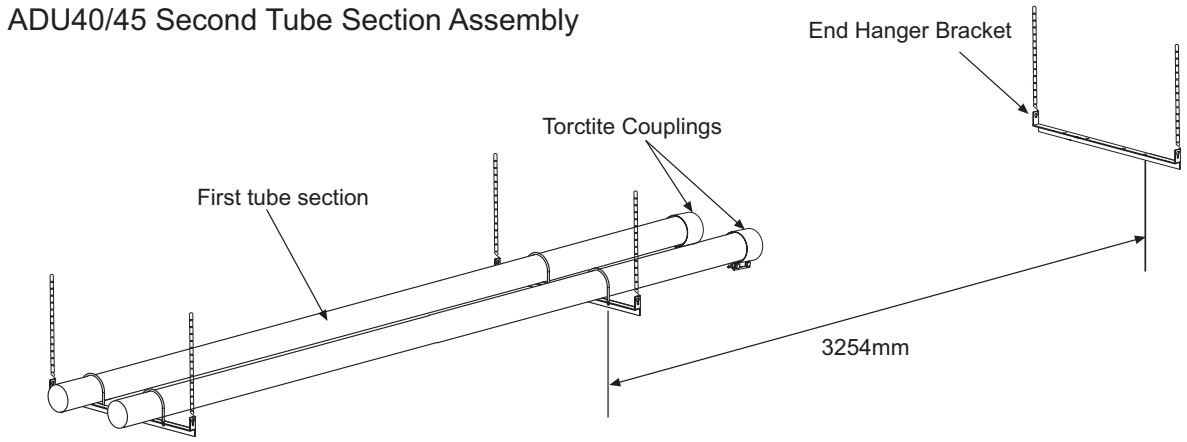


Fig. 21e

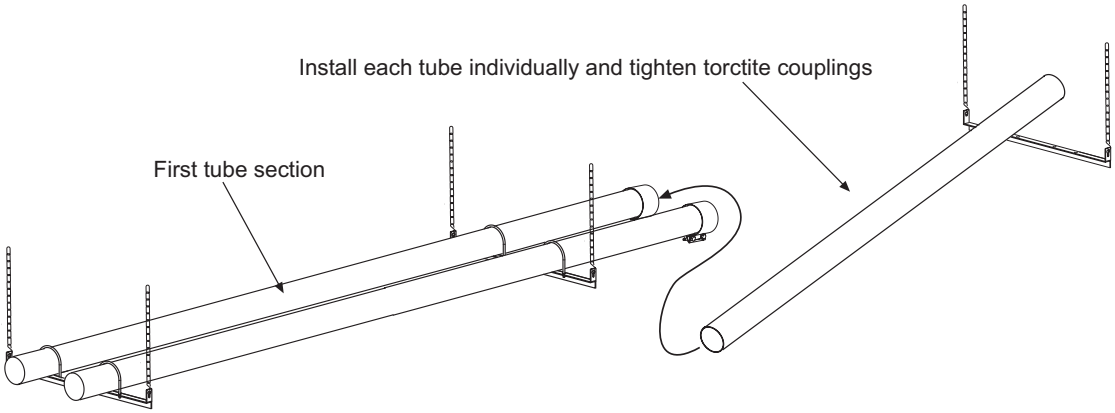


Fig. 21f

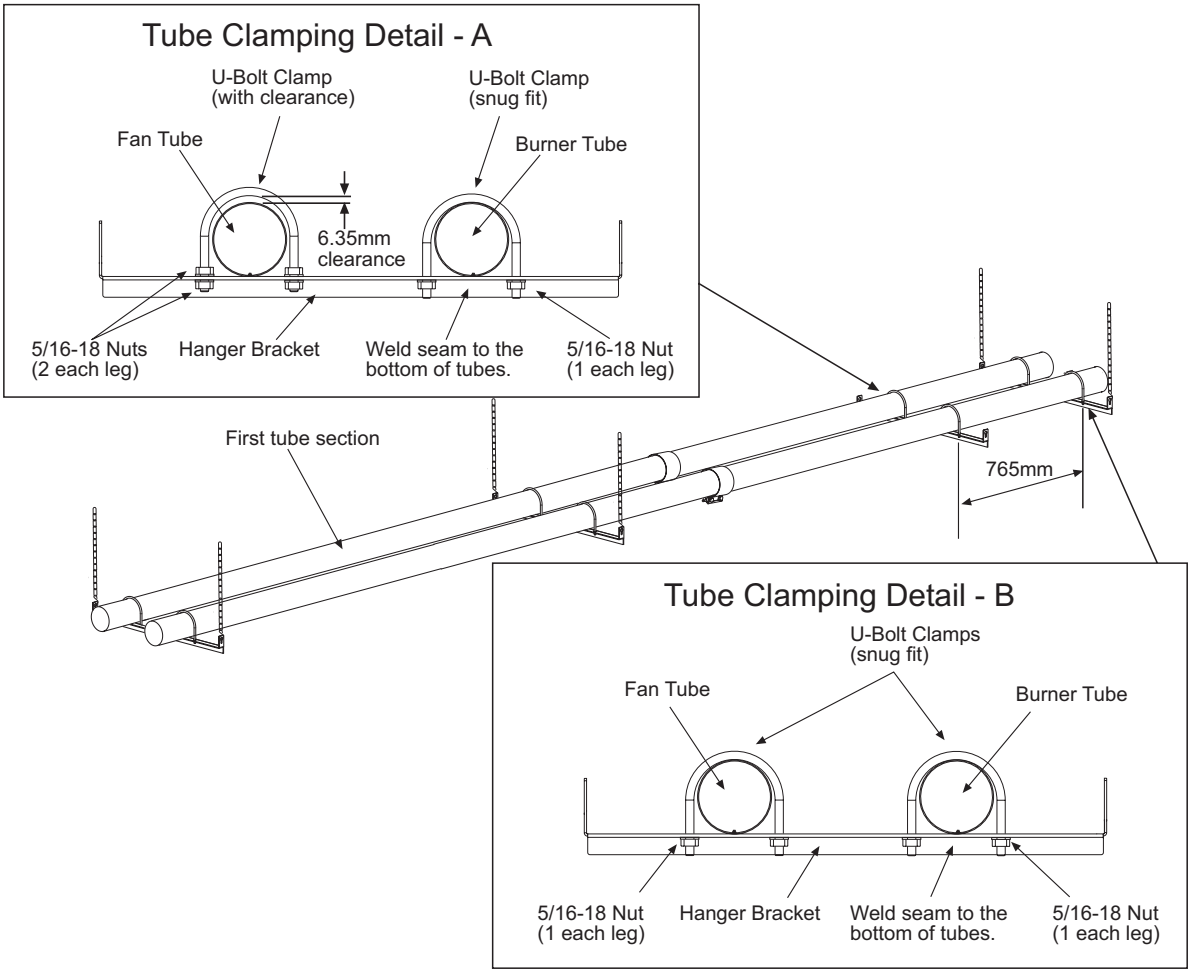
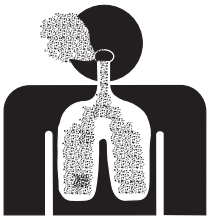


Fig. 21g

7. Insert **turbulators** (where required) into the tube sections as described below.

⚠ WARNING



POISONOUS GAS AND SOOT HAZARD

The heater must be assembled with the correct number of turbulator sections and tube length for the rated heat input.

The turbulators must be installed in the tube sections as shown below.

Failure to do so may result in death, serious injury, property damage or illness from Carbon Monoxide poisoning.

I. Assemble the **turbulators** together by interlocking the slotted ends.

II. Slide these into the tubes at the U-bend as shown for **U-Models**.

III. Align the **turbulator** end flush with end of tube.

Note: Refer to the table below for the number of **turbulators** required for each heater model.

Table 13.

MODEL	Turbulator Sections	Burner Leg	Fan Leg
ADU 25	65mm x 572mm	2	2
ADU 30	90mm x 610mm	3	7
ADU 35	90mm x 610mm	3	6
ADU 40	90mm x 610mm	4	4
ADU 45	90mm x 610mm	4	1

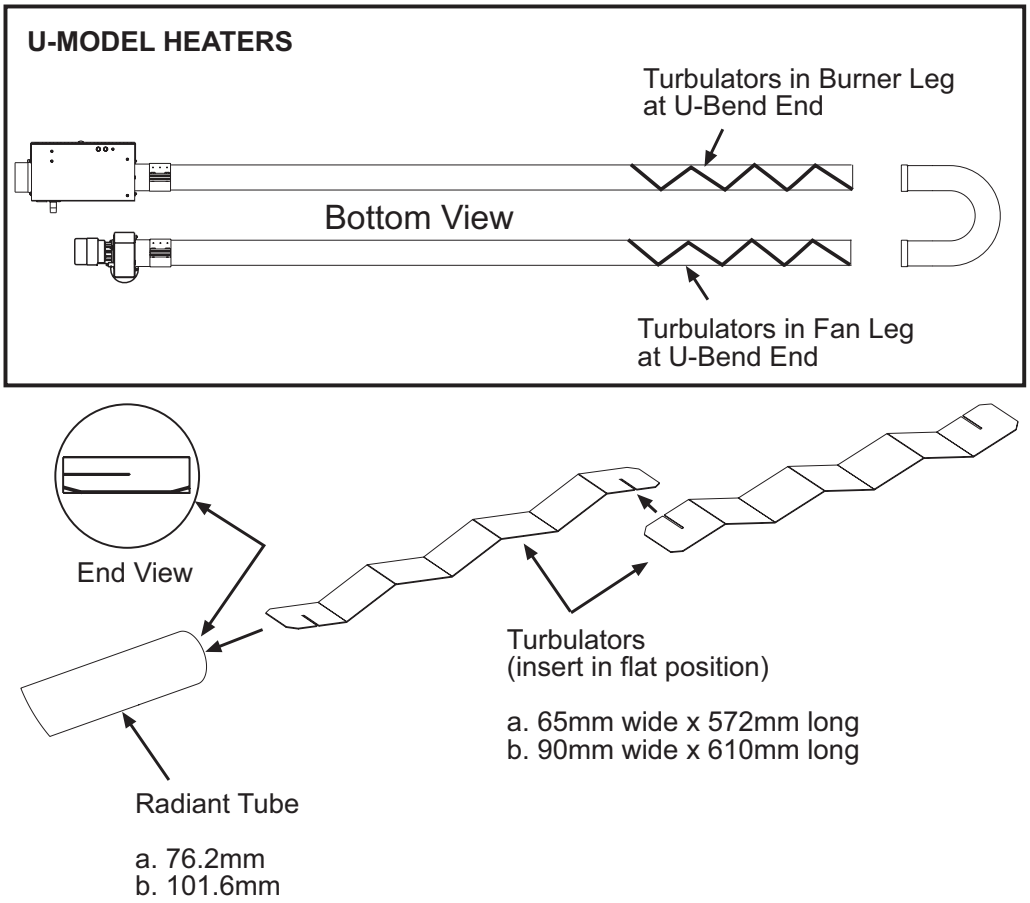


Fig. 21h

8. Attach U-Bend as described below.

ADU 25 U-Bend (76.2mm Tubes)

I. Assemble the **U-Bend** to the tubes with the two (2) threaded holes facing downwards, ensuring that the tubes engage fully.

II. Using two (2) 5/16" BSW hexagon socket setscrews (from fastening pack) secure the **U-Bend** to the radiant tubes.

ADU 30/35/40/45 U-Bend (101.6mm Tubes)

I. Assemble the **U-Bend** to the tubes, ensuring that the tubes engage fully.

II. Drill one Ø 5.5mm hole through the **U-Bend** and radiant tube in the lower surface of each leg at a distance midway along the swaged portion of the **U-Bend**.

III. Rivet the **U-Bend** to the radiant tubes using the two Ø 5 x 10 rivets provided (from fastening pack).

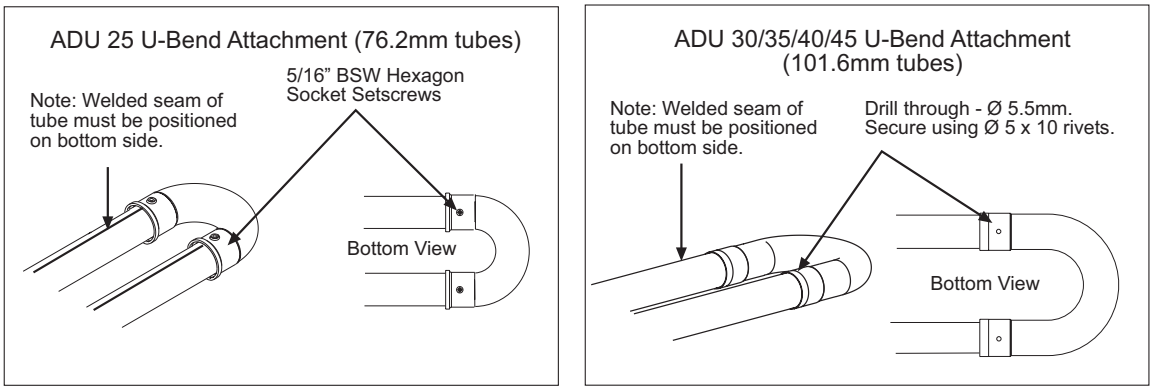

ADU 25 U-Bend Attachment (76.2mm tubes)
5/16" BSW Hexagon Socket Setscrews
Note: Welded seam of tube must be positioned on bottom side.
Bottom View
ADU 30/35/40/45 U-Bend Attachment (101.6mm tubes)
Note: Welded seam of tube must be positioned on bottom side.
Drill through - Ø 5.5mm. Secure using Ø 5 x 10 rivets.
Bottom View

Fig. 21i

9. Position the **lower reflector panels** over the tube support/hanger brackets. Arrange the reflector panels to the dimensions shown in section 7.0. **Note**: The reflectors MUST be positioned in accordance with the dimensions stated because the side panels provided with the heater are designed to cover the entire length of the reflectors and therefore if the location of the reflectors does not match these dimensions then the side panels will not fit. See table 14 and figure 21j below:

Table 14.

Model	Dimension from first hanger to end of reflector	First Reflector length	First reflector overlap	Second Reflector Length	Second reflector overlap	Third Reflector Length
ADU25	76mm	2438mm	116mm	2438mm	N/A	N/A
ADU30/35	214mm	3035mm	396mm	2540mm	N/A	N/A
ADU40/45	214mm	3035mm	182mm	2540mm	182mm	1511mm

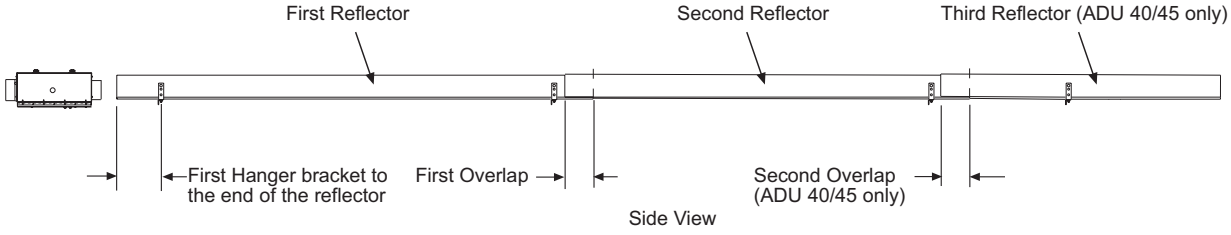


Fig. 21j

10. With the lower reflector panels in place secure the reflectors to the hanger brackets on both sides of the reflector as shown in figure 21k.
    I. From the underside of the hanger bracket drive in the sheet metal screw until the tip is just through the reflector panel.
    II. Position the Reflector Locking Clamp over the screw and continue to drive the screw until the reflector is secured in place.
    III. Repeat this at each hanger bracket specified in figure 21k.

⚠ CAUTION

CRITICAL ASSEMBLY DETAIL

The reflector MUST NOT be clamped at the second hanger bracket. The reflector must be able to move freely through the hanger bracket when the heater operates.
Failure to allow the reflector to move will result in severely distorted reflector panels.

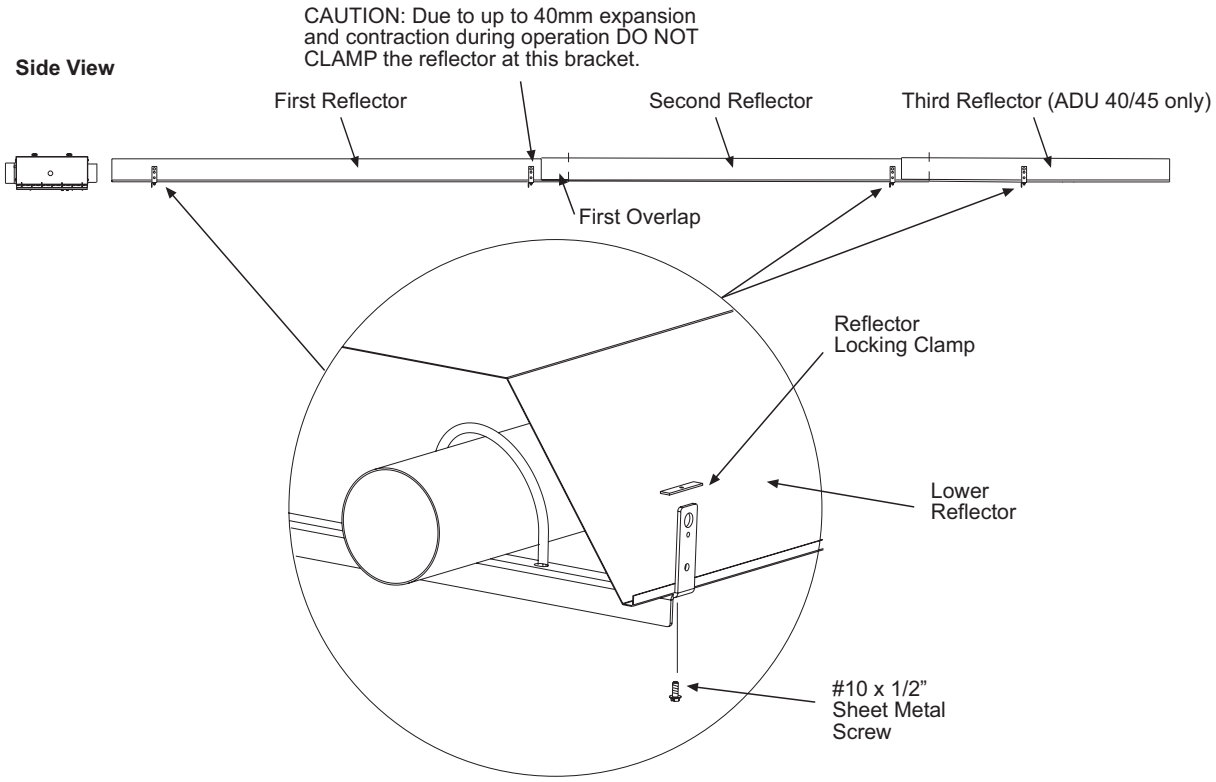

Side View
CAUTION: Due to up to 40mm expansion and contraction during operation DO NOT CLAMP the reflector at this bracket.
First Reflector
Second Reflector
Third Reflector (ADU 40/45 only)
First Overlap
Reflector Locking Clamp
Lower Reflector
#10 x 1/2" Sheet Metal Screw

Fig. 21k

11. Attach the **reflector spacer brackets** at each tube support/hanger bracket. using the #10-24 machine screws supplied in fastening kit. See figure 21l below:

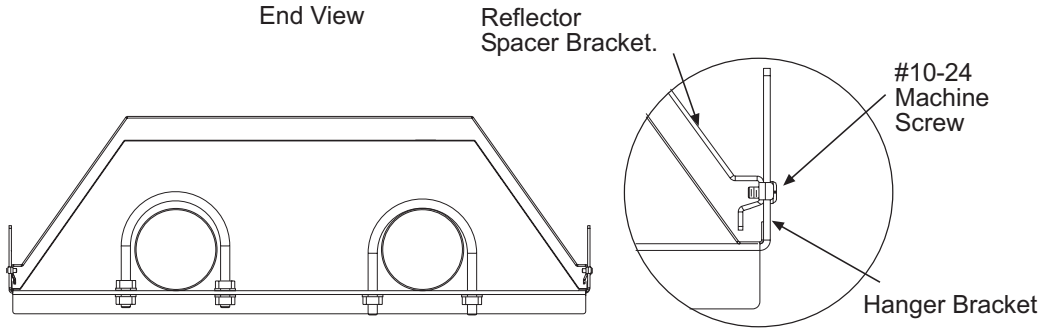


Fig. 21l

12. Place the **upper reflector panels** over each of the reflector spacer brackets. Repeat the same reflector positions and overlap dimensions as specified in table 14, see step 9 above. To align reflectors precisely to the ends of the lower reflector, hold the end cap in place against the lower reflector slide the upper reflector to rest against it. See figure 21m below.

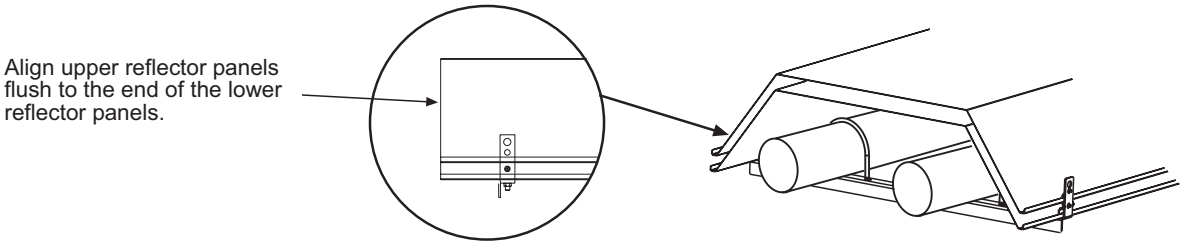


Fig. 21m

13. Secure the upper reflector panels to the reflector spacer brackets as shown in figure 21n below:
    I. Screw through the reflector with the #10 self drilling screws into the reflector spacer bracket.
    II. Repeat this at each hanger bracket specified in figure 21n.

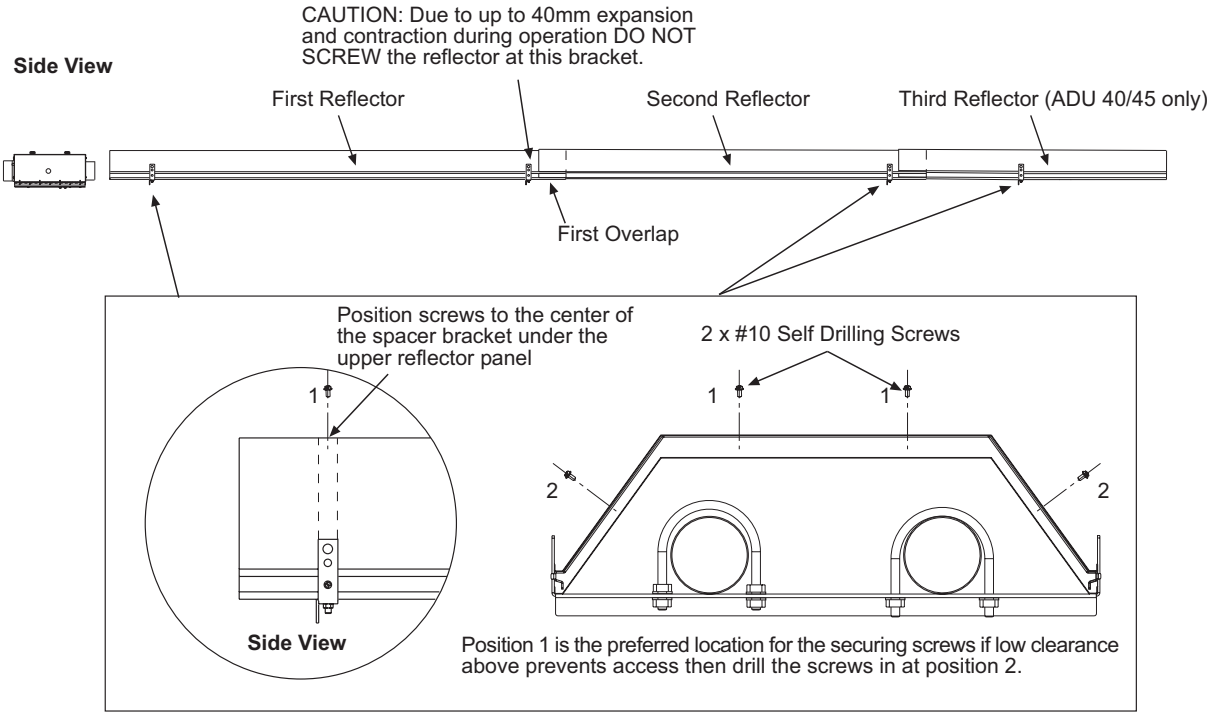

CAUTION: Due to up to 40mm expansion and contraction during operation DO NOT SCREW the reflector at this bracket.
Side View
First Reflector
Second Reflector
Third Reflector (ADU 40/45 only)
First Overlap
Position screws to the center of the spacer bracket under the upper reflector panel
2 x #10 Self Drilling Screws
1
1
1
2
2
Side View
Position 1 is the preferred location for the securing screws if low clearance above prevents access then drill the screws in at position 2.

Fig. 21n

14. Place **side panels** over the sides of both reflector panels between each tube support/hanger bracket and at the ends of the heater. Secure these in place using the side panel holder brackets and two #10 x 1/2" sheet metal screws supplied in fastenings kit. See Figure. 21o below:

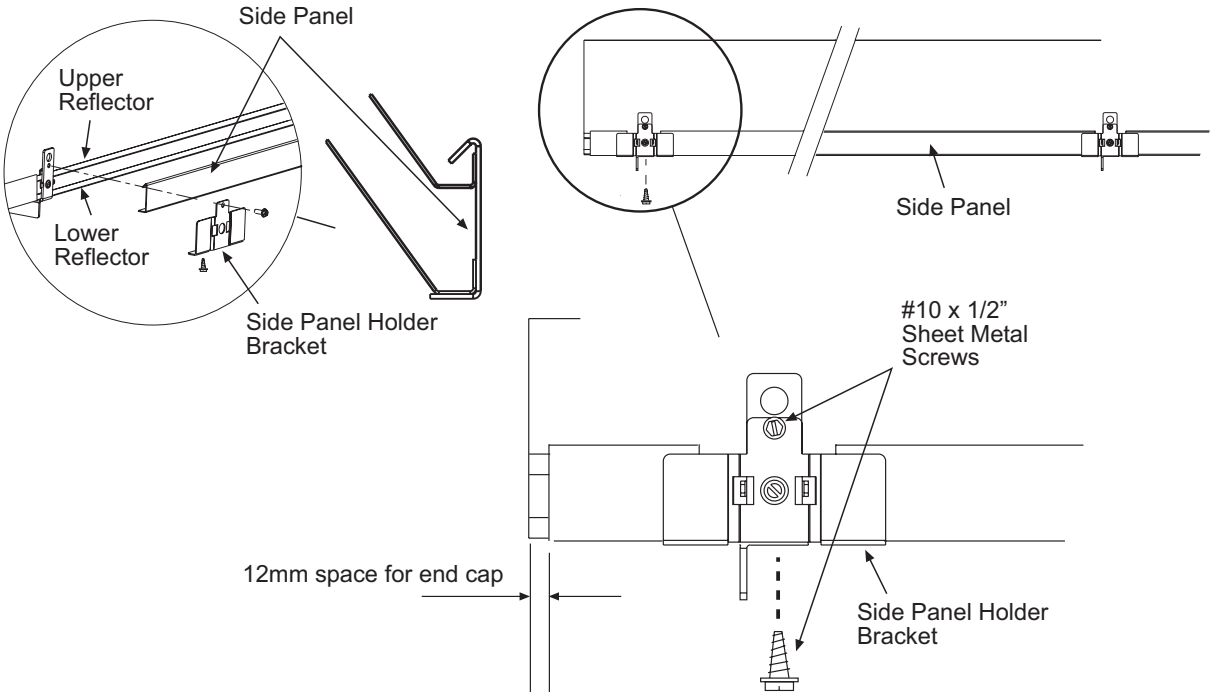


Fig. 21o

15. Attach **burner box** and **fan assembly** as shown in Sections 10.3 and 10.4.
16. Tighten all screws securing clamps and brackets installed earlier. Place **end reflector caps** and secure using screws (supplied in fastening kits) as shown in Fig 21p below:

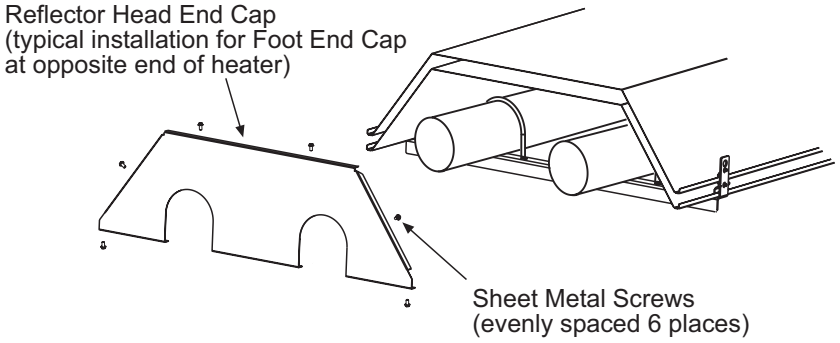

Reflector Head End Cap
(typical installation for Foot End Cap
at opposite end of heater)
Sheet Metal Screws
(evenly spaced 6 places)

Fig. 21p

17. Make all final gas and electric connections as outlined later in the instructions.

10.1) LINEAR HEATER ASSEMBLY

⚠ CAUTION

CUT HAZARD

Sheet metal parts, particularly reflectors and vent have sharp edges. Always use gloves when handling.

Failure to do so may result in death, serious injury or property damage.

See heater dimensions and assembly overview (**Sections 8.0 and 8.1**) for each **Linear** configuration. It is recommended to read the all the instructions carefully before proceeding with the installation.

During field assembly of the heater body sections, the recommended procedure is as follows:

1. Determine the actual layout of the system first before hanging heater sections. Consideration must also be taken for flue pipe, fresh air ducting, gas piping, clearances to combustibles, etc. before hanging heater.
2. Install the heater suspension chains (or alternate methods) outlined in Section 9 **"Typical Suspension Methods".** Space the suspension points according to the hanger bracket spacing dimensions (see section 8.0) for each heater. Use spanning steel work if necessary to position suspension points. Note: Suspension points are fixed along the length of heater to accommodate the side panels.
3. Space the **hanger brackets** according to the dimensions shown in the figures below for the first tube section. **Note:** The distances are measured from center of the holes of each support/hanger bracket. See figure 22 below:

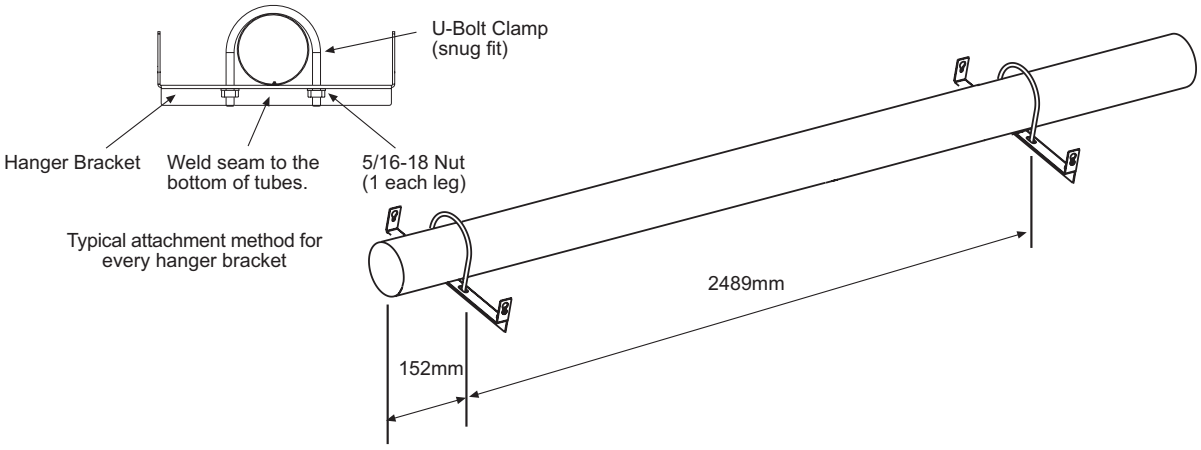


Fig. 22

III. Place **tubes** over the hanger brackets with the welded seam facing down toward the ground. **Failure to assemble the tube with the seam facing down will void the manufacturer's warranty.**

IV. Secure the tubes to each support/hanger bracket using U-bolt clamps and 5/16-18 nuts provided. See Fig. 22 for required U-bolt tightening sequence.

4. Raise the tube section up to the suspension chain (or other methods), using "S" hooks to attach the tube support brackets (close "S" hooks after they are attached to the hanger brackets). Hang each tube section individually. **DO NOT** attach all of the heater tube sections together on the ground and attempt to hang the entire system.

5. Suspend the hanger brackets for the remaining section of tube, raise the tubes into position and join the tube sections together using Torctite couplings as described in Section 10.2 **"Tube Coupling Details".** Fasten the tubes to the hanger bracket. See figures 22a, 22b and 22c for details of the assembly sequence and hanger bracket attachment method. Refer to section 8.0 for the dimensions of the hanger bracket spacing.

ADL Second Tube Section Assembly

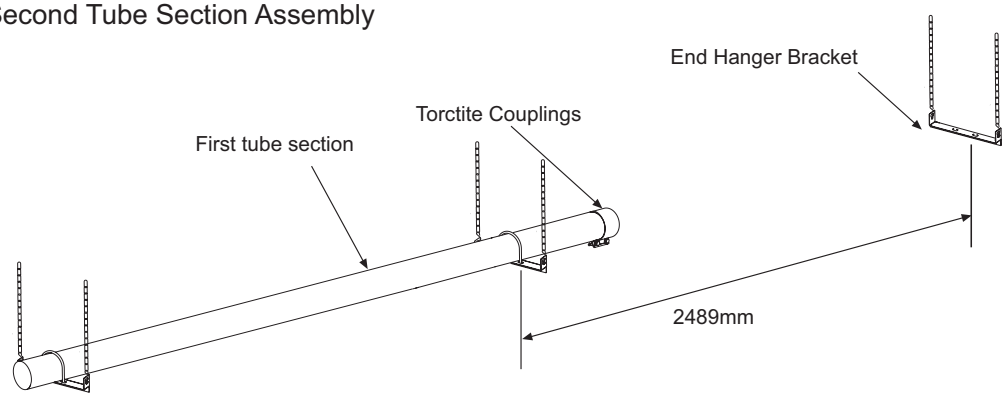


Fig. 22a

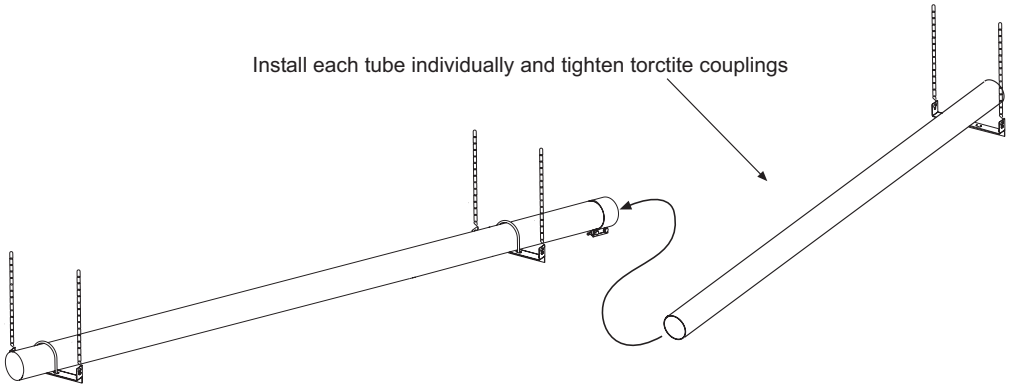


Fig. 22b

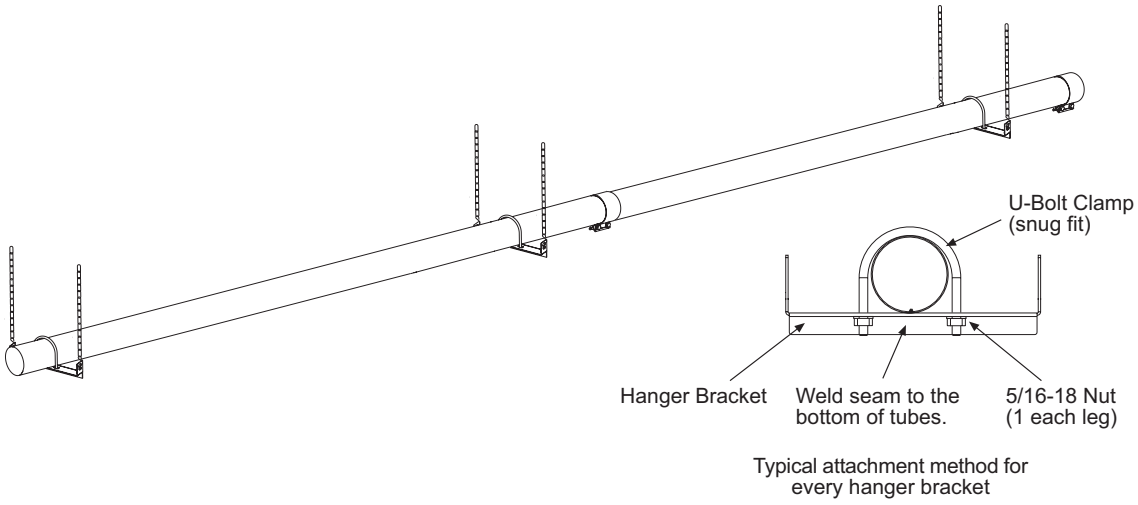
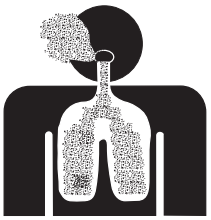


Fig. 22c

6. Insert **turbulators** (where required) into the tube sections as described below.

⚠ WARNING



POISONOUS GAS AND SOOT HAZARD

The heater must be assembled with the correct number of turbulator sections and tube length for the rated heat input.

The turbulators must be installed in the tube sections as shown below.

Failure to do so may result in death, serious injury, property damage or illness from Carbon Monoxide poisoning.

IV. Assemble the **turbulators** together by interlocking the slotted ends.

V. Slide these into the tubes at the end of the heater as shown for Linear Models.

VI. Align the **turbulator** end flush with end of tube.

Note: Refer to the table below for the number of **turbulators** required for each heater model.

Table 15.

MODEL	Turbulator Sections	Number
ADL 25	65mm x 572mm	6
ADL 30	90mm x 610mm	9
ADL 35	90mm x 610mm	4
ADL 40	90mm x 610mm	8
ADL 45	90mm x 610mm	4

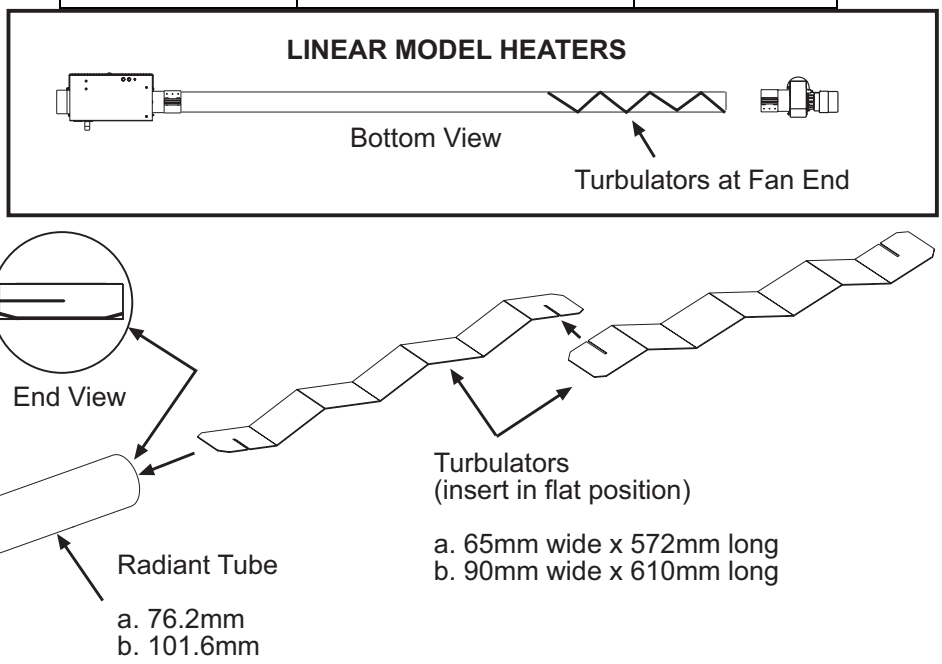


Fig. 22d

7. Position the **lower reflector panels** over the tube support/hanger brackets. Arrange the reflector panels to the dimensions shown in section 8.0. **Note**: The reflectors MUST be positioned in accordance with the dimensions stated because the side panels provided with the heater are designed to cover the entire length of the reflectors and therefore if the location of the reflectors does not match these dimensions then the side panels will not fit. See table 16 and figure 22e below:

Table 16.

Model	A	R1	01	R2	02	R3	03	R4	04	R5
ADL25	76	3035	178	3035	178	3035	368	610	N/A	N/A
ADL30/35	214	3035	127	3035	127	3035	195	610	N/A	N/A
ADL40/45	214	3035	127	3035	127	3035	127	3035	55	610

All Dimensions in mm.

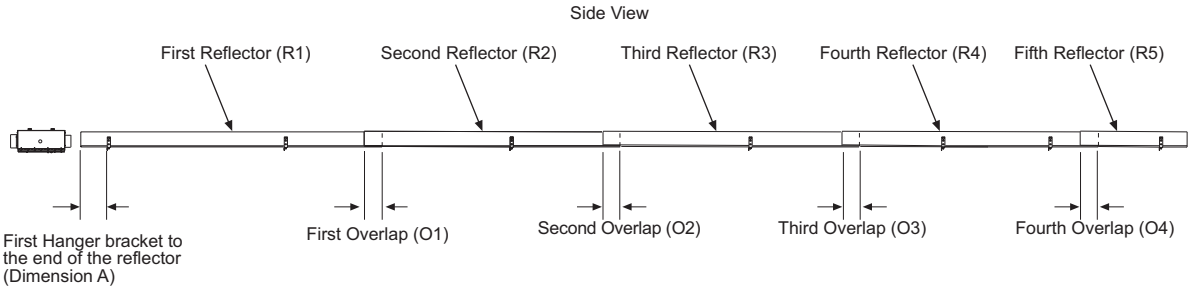


Fig. 22e

8. **With the lower reflector panels in place secure the reflectors to the hanger brackets on both sides of the reflector as shown in figure 21f.**

IV. **From the underside of the hanger bracket drive in the sheet metal screw until the tip is just through the reflector panel.**

V. **Position the Reflector Locking Clamp over the screw and continue to drive the screw until the reflector is secured in place.**

VI. **Repeat this at each hanger bracket specified in figure 22f. Note: the reflector is NOT clamped at the second and second to last hanger bracket on every model.**

⚠ CAUTION

CRITICAL ASSEMBLY DETAIL

The reflector MUST NOT be clamped at the second hanger bracket. The reflector must be able to move freely through the hanger bracket when the heater operates. Failure to allow the reflector to move will result in severely distorted reflector panels.

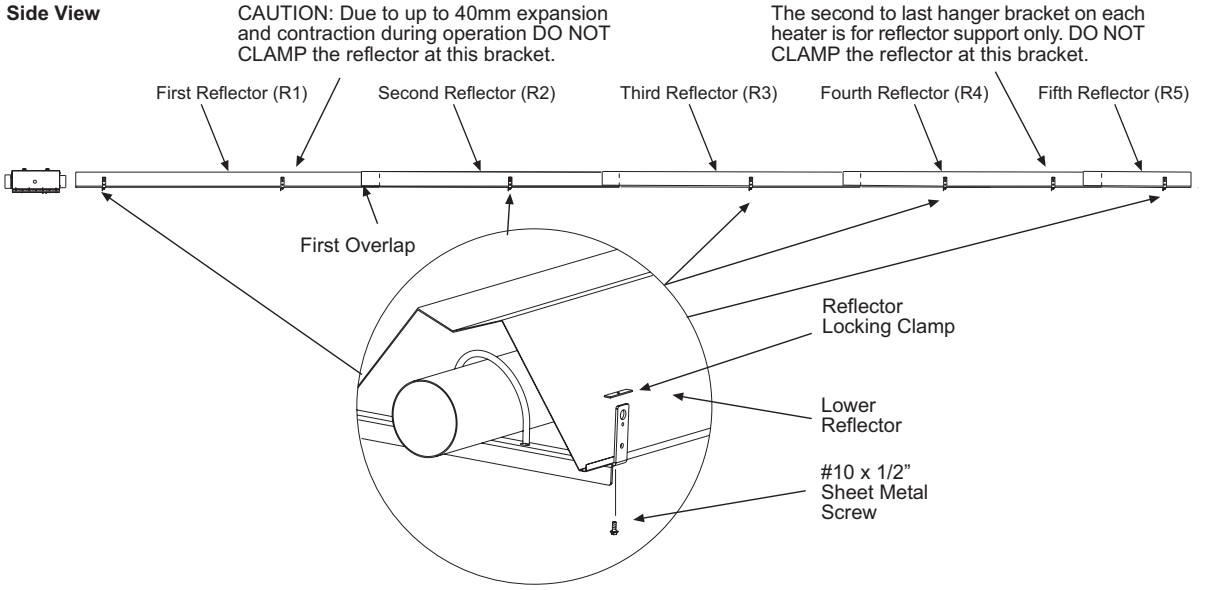

Side View
CAUTION: Due to up to 40mm expansion and contraction during operation DO NOT CLAMP the reflector at this bracket.
The second to last hanger bracket on each heater is for reflector support only. DO NOT CLAMP the reflector at this bracket.
First Reflector (R1)
Second Reflector (R2)
Third Reflector (R3)
Fourth Reflector (R4)
Fifth Reflector (R5)
First Overlap
Reflector Locking Clamp
Lower Reflector
#10 x 1/2" Sheet Metal Screw

Fig. 22f

9. **Attach the reflector spacer brackets at each tube support/hanger bracket. using the #10-24 machine screws supplied in fastening kit. See figure 22g below:**

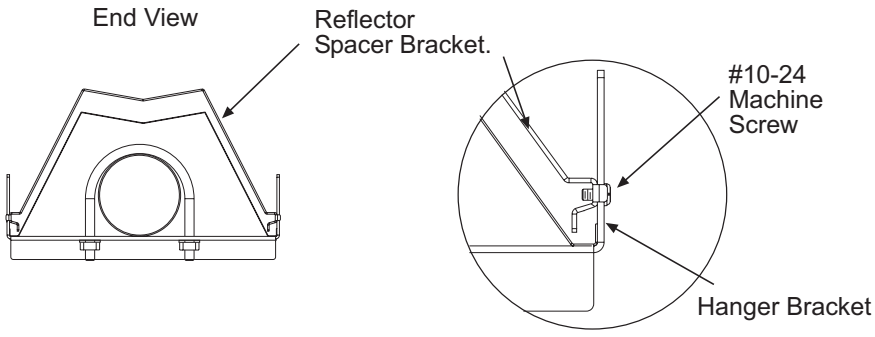


Fig. 22g

10. Place the **upper reflector panels** over each of the reflector spacer brackets. Repeat the same reflector positions and overlap dimensions as specified in table 16, see step 9 above. To align reflectors precisely to the ends of the lower reflector, hold the end cap in place against the lower reflector slide the upper reflector to rest against it. See figure 22h below.

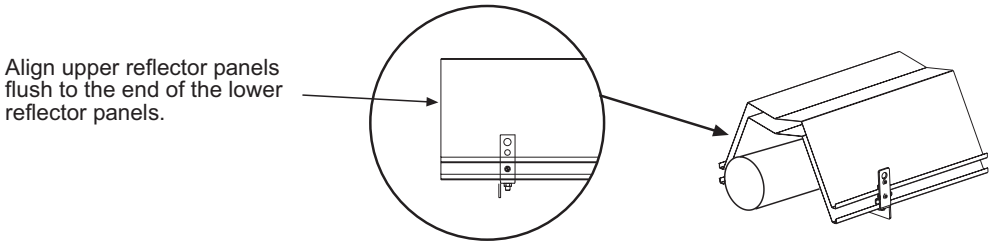


Fig. 22h

11. Secure the upper reflector panels to the reflector spacer brackets as shown in figure 21i below:

III. Screw through the reflector with the #10 self drilling screws into the reflector spacer bracket.

IV. Repeat this at each hanger bracket specified in figure 22i.

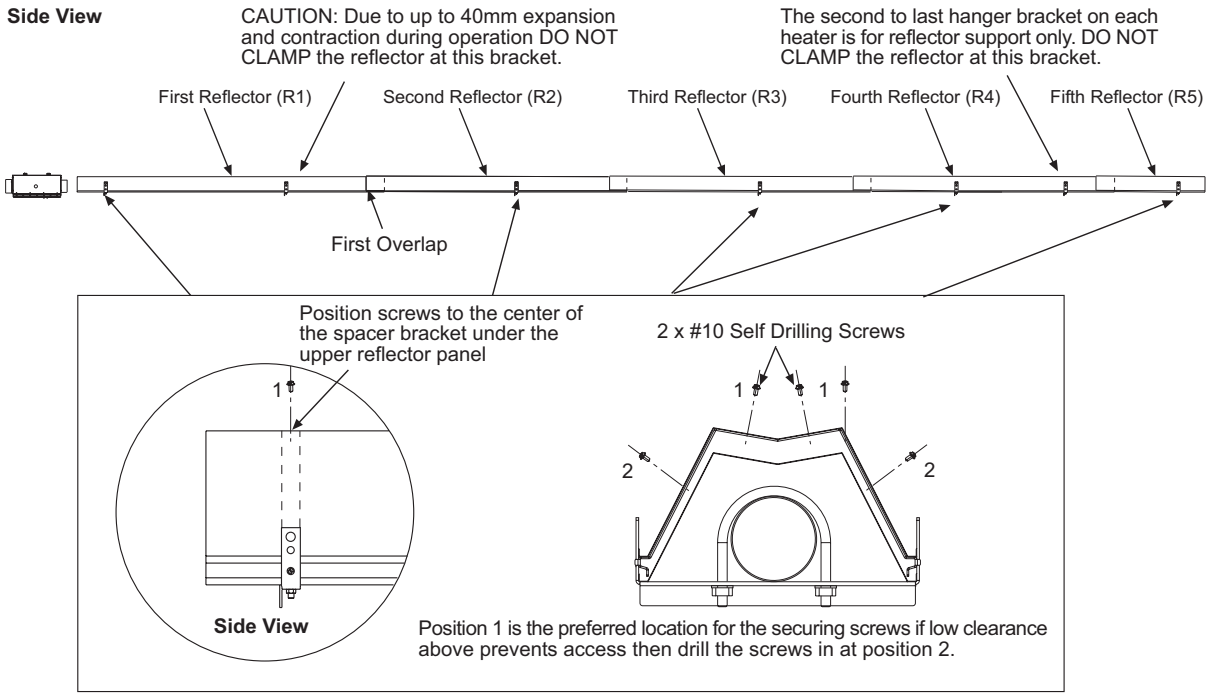

Side View
CAUTION: Due to up to 40mm expansion and contraction during operation DO NOT CLAMP the reflector at this bracket.
The second to last hanger bracket on each heater is for reflector support only. DO NOT CLAMP the reflector at this bracket.
First Reflector (R1)
Second Reflector (R2)
Third Reflector (R3)
Fourth Reflector (R4)
Fifth Reflector (R5)
First Overlap
Position screws to the center of the spacer bracket under the upper reflector panel
2 x #10 Self Drilling Screws
1
1
1
2
2
Side View
Position 1 is the preferred location for the securing screws if low clearance above prevents access then drill the screws in at position 2.

Fig. 22i

12. Place **side panels** over the sides of both reflector panels between each tube support/hanger bracket and at the ends of the heater. Secure these in place using the side panel holder brackets and two #10 x 1/2" sheet metal screws supplied in fastenings kit. See Figure. 22j below:

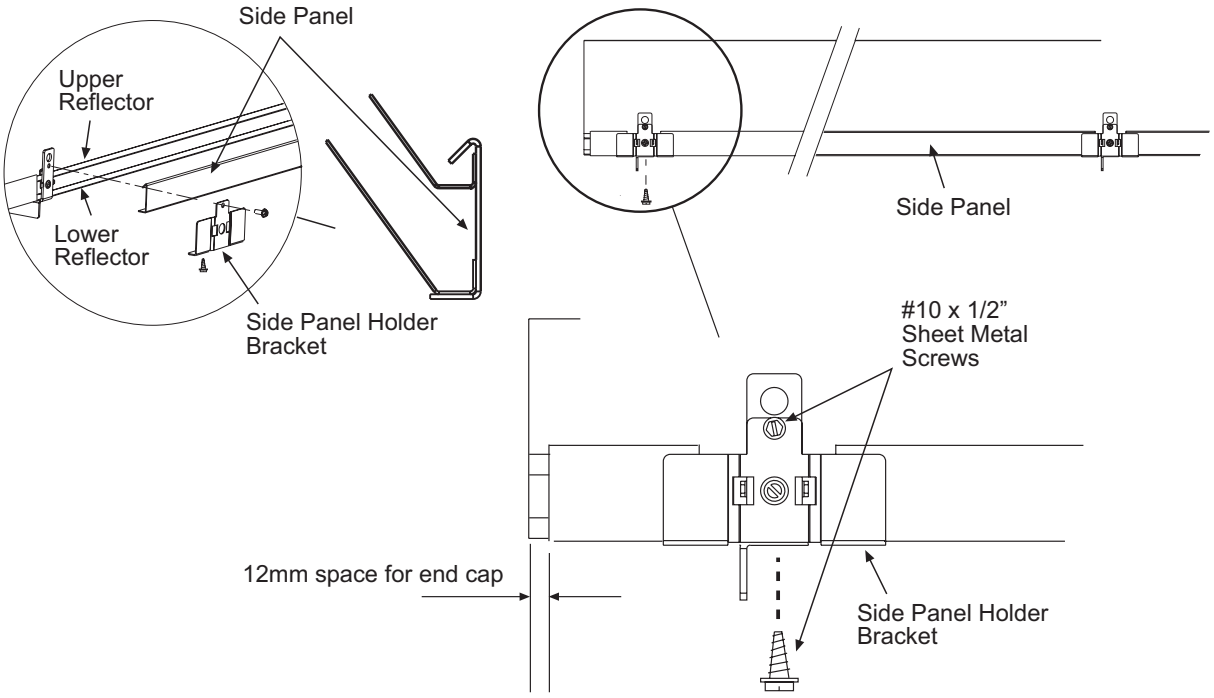


Fig. 22j

13. Attach **burner box** and **fan assembly** as shown in Sections 10.3 and 10.4.
14. Tighten all screws securing clamps and brackets installed earlier. Place **end reflector caps** and secure using screws (supplied in fastening kits) as shown in Fig 22k below:

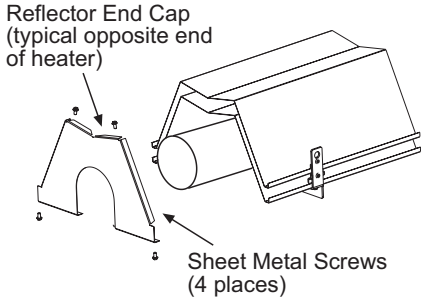


Fig. 22k

15. Make all final gas and electric connections as outlined later in the instructions.

10.2) TUBE COUPLING DETAILS

Join the tube sections together and secure with tube couplings as described below. Note: The heater tube section should be provided a slope of 0.25 degree up to the fan.

⚠ WARNING

The following coupling tightening instructions MUST be followed properly to ensure the integrity of the tube connections. Two #10 self-drilling screws MUST be installed at every coupling as shown in the instructions below. Failure to do so may result in serious injury or property damage.

a. Place the compression coupling over the end of the tube.

b. Use the small hole at the centerline of the coupling to check that the coupling is inserted correctly.

c. Partially tighten the bolt nearest the end of the tube (approximately half closed).

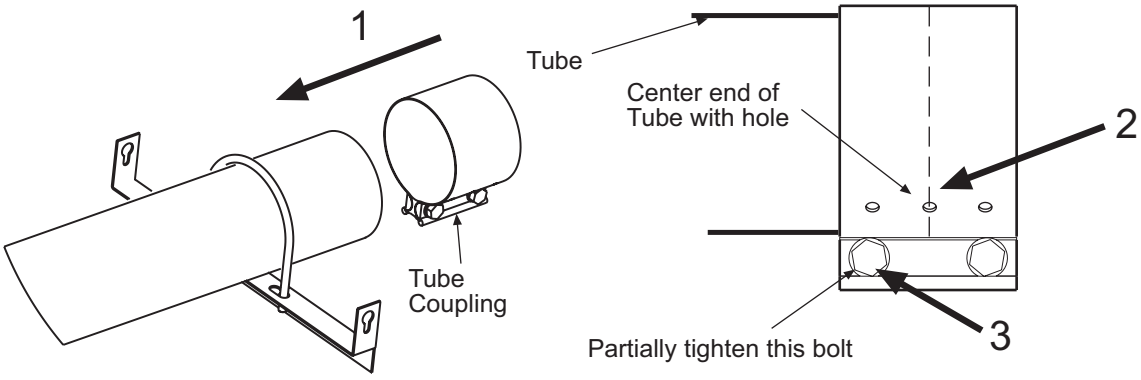


Fig. 23

d. **Slide the next tube into the coupling.**

e. **Make sure both tube ends are butted together.**

f. **Finish tightening both bolts to 54-80 N·m torque to ensure a complete seal.**

g. **Use the two self-drilling screws through the pre-punched holes to secure the tubes in the coupling.**

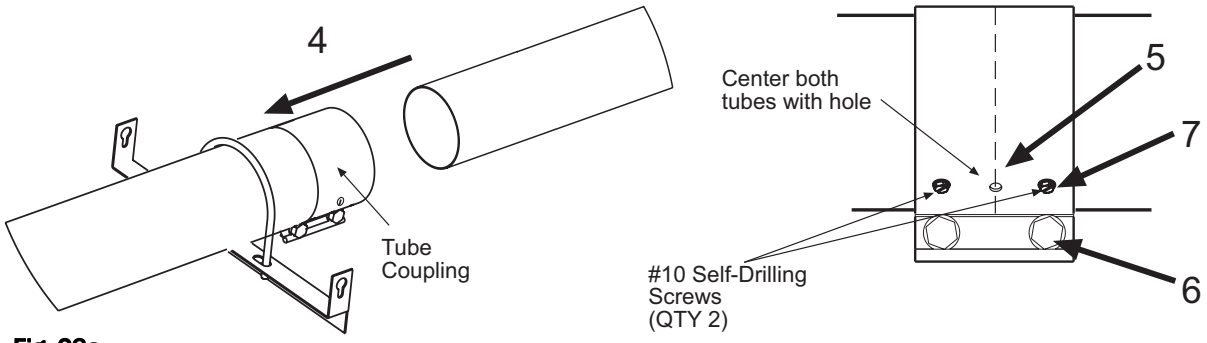


Fig. 23a

h. **Check to ensure that the hardware is completely closed and the band is seated on the reaction block and interference pins as illustrated above.**

i. **Once all the heater body sections are attached, make sure that the heater system is level. If it is not, slight adjustments can be made using the turnbuckles. (See Section 7.0)**

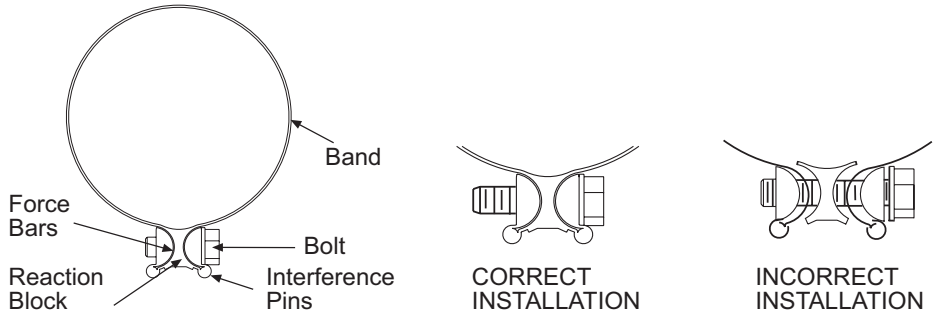
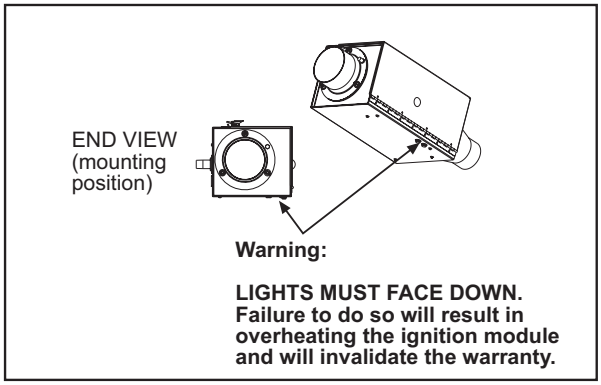
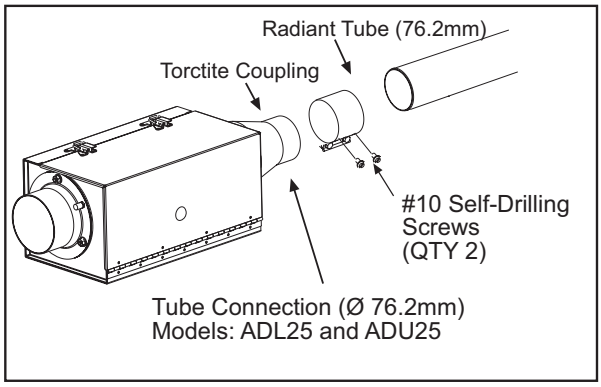


Fig. 23b

⚠CAUTION **Important: NEVER reuse a coupling. Always install a new coupling only and torque as per instructions above and the diagrams above.**

10.3) ATTACHING BURNER BOX ASSEMBLY





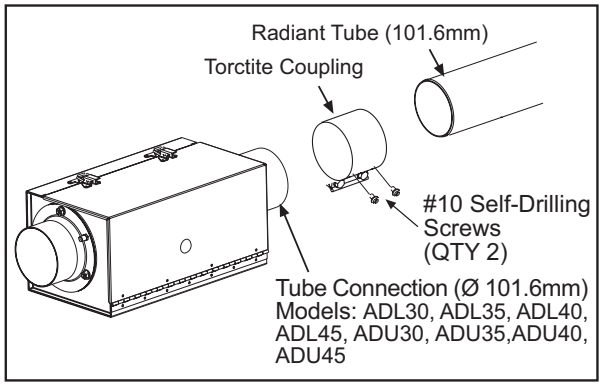
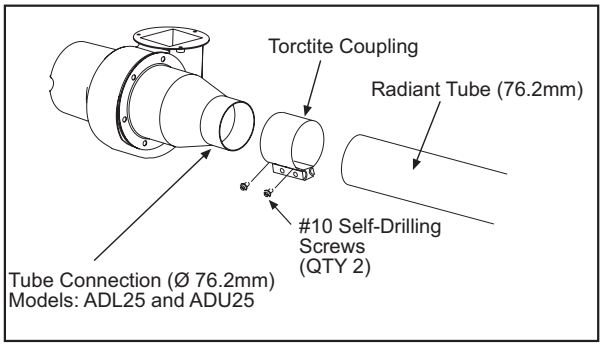


Fig. 24

1. Place a Torctite Coupling over the end of the Radiant Tube (refer to Section 10.2 "Tube Coupling Details"). Assemble the **Burner Box** to the Radiant Tube ensuring that it engages fully into the Torctite Coupling and is positioned vertically. Tighten the bolts of the Torctite Coupling to secure the **Burner Box** to the Radiant Tube, taking care to support the **Burner Box** in line with the axis of the tube.
2. Attach the burner box to the support chain. See Section 9.1 for details.

10.4) ATTACHING FAN ASSEMBLY



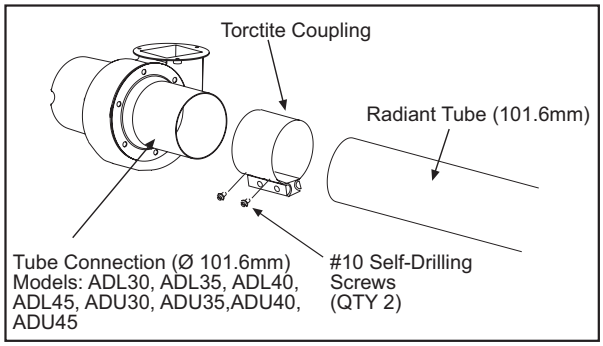
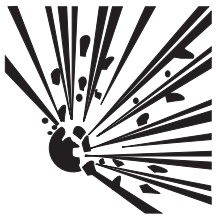


Fig. 25

1. Place a Torctite Coupling over the end of the Radiant Tube (refer to Section 10.2 "Tube Coupling Details"). Assemble the **Fan Assembly** to the Radiant Tube and position the fan outlet pointing upwards for flueless applications. Tighten the bolts of the Torctite Coupling to secure the **Fan Assembly** to the Radiant Tube, taking care to support the **Fan Assembly** in line with the axis of the tube.

11.0) GAS CONNECTIONS AND REGULATIONS

⚠ WARNING



FIRE AND EXPLOSION HAZARD

Tighten flexible gas hose and components securely.

Flexible metal gas hoses must be installed without any twists or kinks in them. The hose will move during operation of the heater and it can crack if it is twisted.

Failure to do so may result in death, serious injury or property damage.

IMPORTANT BEFORE CONNECTING THE GAS TO THE HEATER

a. Connect to the supply tank or manifold in accordance with state or local building codes. Authorities having jurisdiction should be consulted before the installation is made.

b. Check that the gas fuel on the burner rating plate matches the fuel for the application.

c. Check that the gas supply piping has the capacity for the total gas consumption of the heaters and any other equipment connected to the line.

d. Check that the calculated supply pressure with all gas appliances and heaters operating will not drop below the minimum supply pressure required for these heaters. See Table 17 Below.

Table 17

Gas type	Appliance Category	Nominal Supply Pressure	Maximum Supply Pressure	Minimum Supply Pressure	Setting Pressure
Natural Gas (G20)	2_H	20 mbar	25 mbar	17 mbar	12.5 mbar
LPG (G31)	3_P	37 mbar	45 mbar	30 mbar	25 mbar

e. All gas supply lines must be located in accordance with the required clearances to combustibles from the heater as listed on the clearances label of the heater and (Section 4.0) of this manual.

f. Pipe joint compounds must be resistant to the action of liquefied petroleum gases.

g. Tube heaters will expand/contract during operation. Use an approved flexible connector for connections between the rigid piping and the heater. A union should be installed before the control box inlet. An approved shut off valve should be installed within 1.8m of the union.

h. The gas pipe, flexible hose and connections must be self supporting. The gas pipe work must not bear any of the weight of the heater or any other suspended assembly.

i. This appliance is equipped with a step-opening, combination gas valve. **The maximum supply pressure to the appliance is 60 mbar.** If the line pressure is more than the maximum supply pressure, then a second stage regulator which corresponds to the supply pressure must be used.

j. After all gas connections have been made, make sure the heater and all gas outlets are turned off before the main gas supply is turned on slowly. Turn the gas supply pressure on and check for leaks.

k. If a 2nd stage regulator is used, the ball valve down stream in the supply line must be closed when purging the gas lines to prevent gas seeping through it. If initial gas pressure is higher than 60 mbar the redundant combination gas valve is designed to lock out. Pressure build-up in the supply lines prior to the heater must be released before proper heater operation.

⚠ WARNING **Do not use an open flame of any kind to test for leaks.**

KEY DIMENSIONS AND COMPONENTS OF THE GAS CONNECTIONS

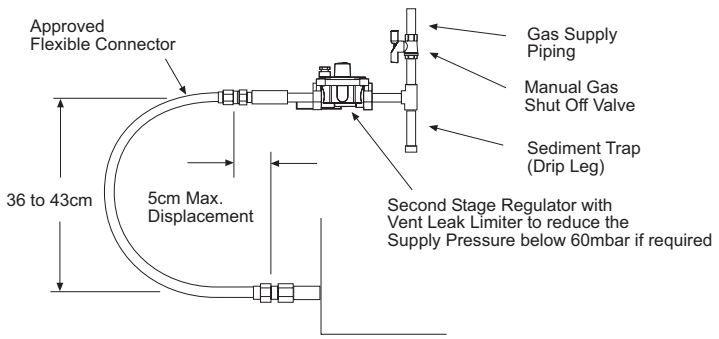


Fig. 26

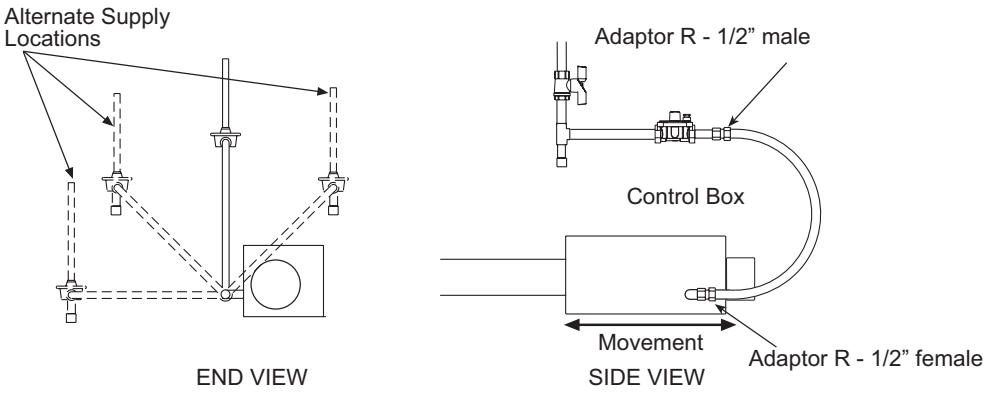


Fig. 27

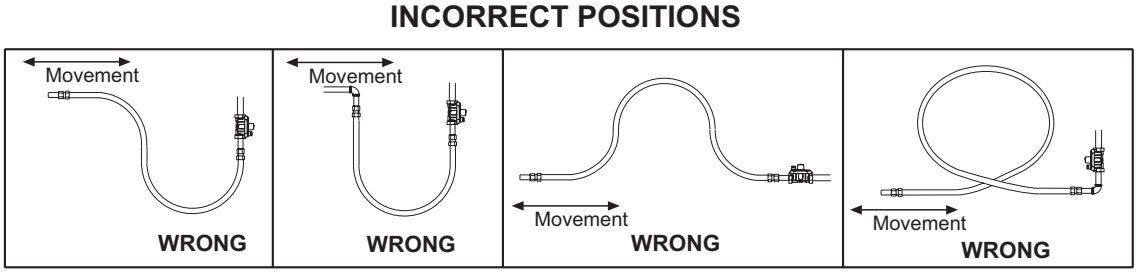


Fig. 28

Radiant tube heaters will expand and contract during operation. Therefore it is essential to provide a flexible metallic hose, which must conform, to national or Local Regulations, to connect the appliance to the gas supply. Minimum size to be ½" (12.7mm) bore.

The gas pipe, flexible hose and connections must be self supporting. The gas pipe work must not bear any of the weight of the heater or any other suspended assembly.

⚠ WARNING **Do not use an open flame of any kind to test for leaks.**

11.1) INSTRUCTIONS FOR PRESSURE TEST GAUGE CONNECTION

CHECKING GAS PRESSURES

a. Switch off the electricity supply to the appliance.

b. Connect a manometer to the test nipple protruding from the rear panel of the Control Box (adjacent to the Air Inlet Adaptor). See Fig. 29. Open the Control Box door after releasing the two toggle latches.

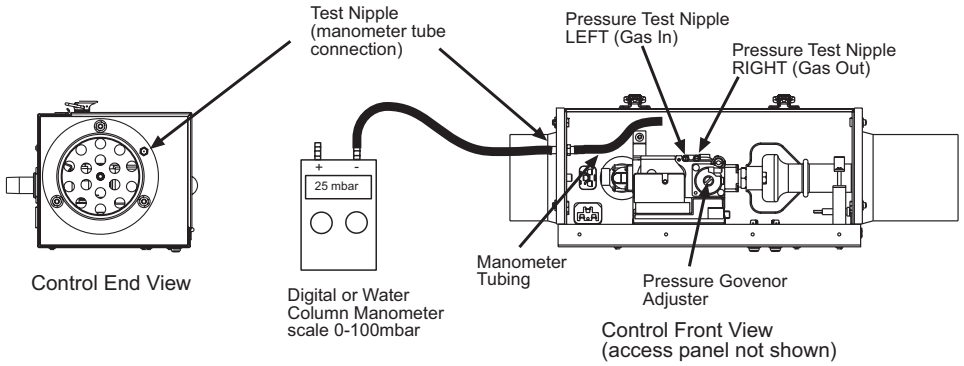

Test Nipple (manometer tube connection)
Pressure Test Nipple LEFT (Gas In)
Pressure Test Nipple RIGHT (Gas Out)
Control End View
+ -
25 mbar
Digital or Water Column Manometer scale 0-100mbar
Manometer Tubing
Pressure Govenor Adjuster
Control Front View (access panel not shown)

Fig. 29

TO CHECK THE GAS SUPPLY PRESSURE

a. Unscrew the sealing screw (two turns) of the LEFT **(Gas IN)** Control Valve test nipple and connect the free end of the manometer tube (permanently connected to the manometer test nipple inside the side panel of the control box) to this test nipple (See Fig. 29). Close the control box door and secure with the two toggle latches.

b. Ignite the appliance burner by switching on the electricity supply to the appliance and check that the manometer reading is as stated below for the gas type the appliance is "adjusted for" (see the Data Label affixed to the Control Box door). See Table 17 for gas supply pressures.

c. Switch off the electricity supply to the appliance open the control box door and remove the manometer tube from the LEFT **(Gas IN)** control valve test nipple. Screw in the test nipple sealing screw.

TO CHECK THE BURNER SETTING PRESSURE

a. Unscrew the sealing screw **(two turns)** of the RIGHT **(Gas OUT)** Control Valve test nipple and connect the free end of the manometer tube (permanently connected to the manometer test nipple inside the side panel of the control box) to this test nipple (See Fig. 29). Close the control box door and secure with the two toggle latches.

b. Ignite the appliance burner by switching on the electricity supply to the appliance and check that the manometer reading is as stated below for the gas type the appliance is adjusted for (see the Data Label affixed to the control box door). See Table 17 for gas setting pressures.

c. In the event that the burner setting pressure is incorrect, switch off the electricity supply to the appliance and remove the cap from the integral pressure governor for the Control Valve (see Fig.). Close the control box door and switch on the electricity supply to the appliance to ignite the burner. Remove the plug from the control box door and insert a suitable screwdriver through the exposed hole in the box to locate the governor adjusting screw. Adjust the pressure by turning the pressure governor adjusting screw clockwise to increase or anti-clockwise to decrease the burner setting pressure. See Fig. 30.

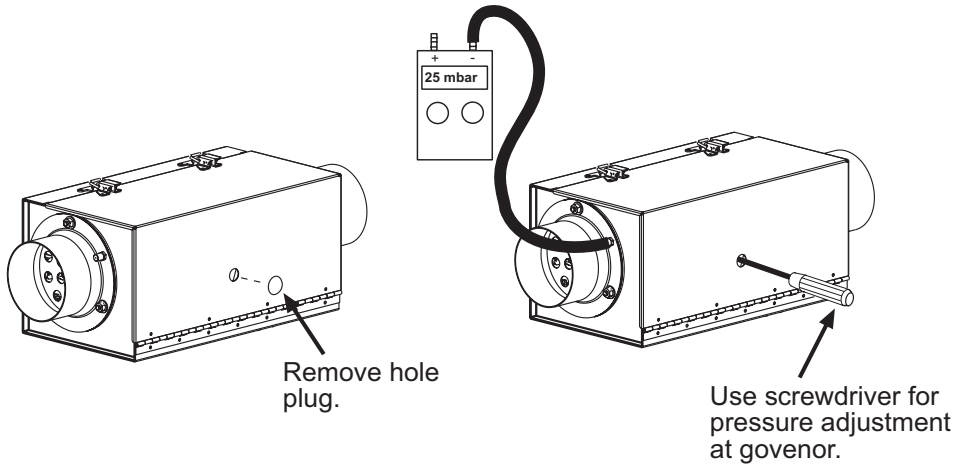


Fig. 30

d. Upon obtaining the correct burner setting pressure switch off the electricity supply to the appliance, remove the screwdriver, replace the plug into the upper surface of the control box door and open the door. Remove the manometer tube from the RIGHT **(Gas OUT)** Control Valve test nipple and screw in the test nipple sealing screw. Close the control box door and secure with the two toggle latches.

FLAME SUPERVISION

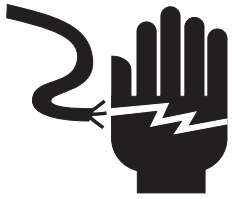
a. To check the operation of the flame supervision equipment, run the appliance normally, turn off the gas supply at the gas isolation valve and observe that the amber neon indicator remains illuminated.

b. After a purge period of 10 seconds (minimum) the solenoid valves and the ignition spark electrode will be re-energized and with the gas still turned off, the ignition control will go to "lockout" condition after a further 12 seconds (maximum). Amber neon indicator extinguished.

c. Switch off the electricity supply to the appliance for a period of 10 seconds before attempting to re-ignite the burner. (see Section 14.

12.0) ELECTRICAL CONNECTIONS

⚠ WARNING



ELECTRIC SHOCK HAZARD

Disconnect electrical power and gas supply before servicing.

This appliance must be connected to earth.

Failure to do so may result in death or serious injury.

a. **The electrical wiring to this heater must be installed in accordance with the latest or current National Regulations and any Local Regulations, which apply.**

Electrical supply	**230V~50Hz 125W**
Current rating	**0.55**
Fuse externally	**3A**

b. **Twin core and earth PVC covered flexible supply cable (0.5mm2-to National or Local standard specification) must be used, with connection made as follows:**

Single Heaters per Thermostat connection diagram

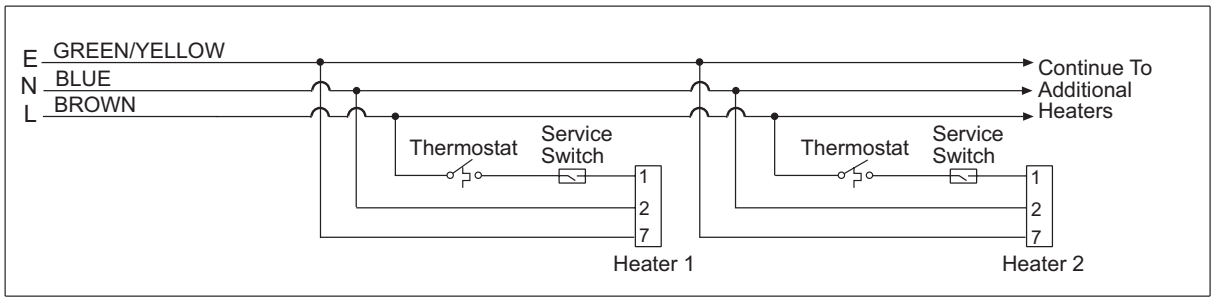


Fig. 31

Multiple Heaters per Thermostat connection diagram

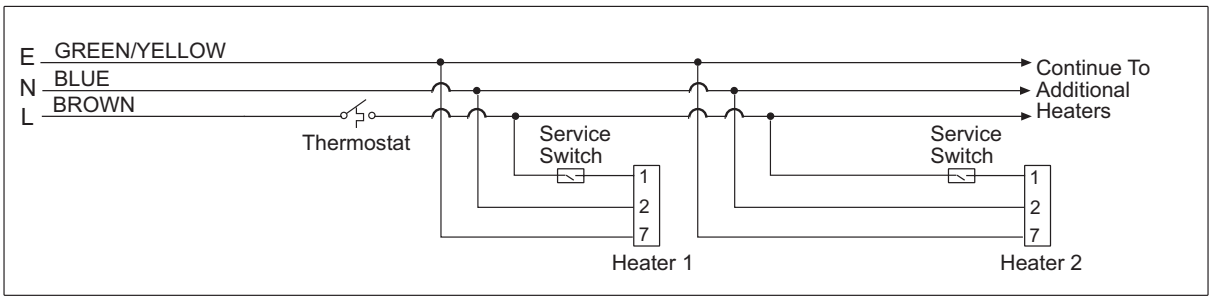


Fig. 32

Notes: The method of connection to the electrical supply must facilitate complete isolation and should preferably be via a fused double pole isolator having a constant separation of at least 3mm in all poles and supplying the appliance ONLY.

Alternatively, connection may be made via a fused 3 pin plug and un-switched, shuttered socket, both complying with the requirements of National or Local Regulations. Neither thermostat nor switch are supplied as standard equipment.

NOTE: In the event of an electrical fault after installation of the appliance, preliminary system checks are required to be carried out i.e. earth continuity, polarity and resistance to earth.

c. **Internal Wiring Diagram**

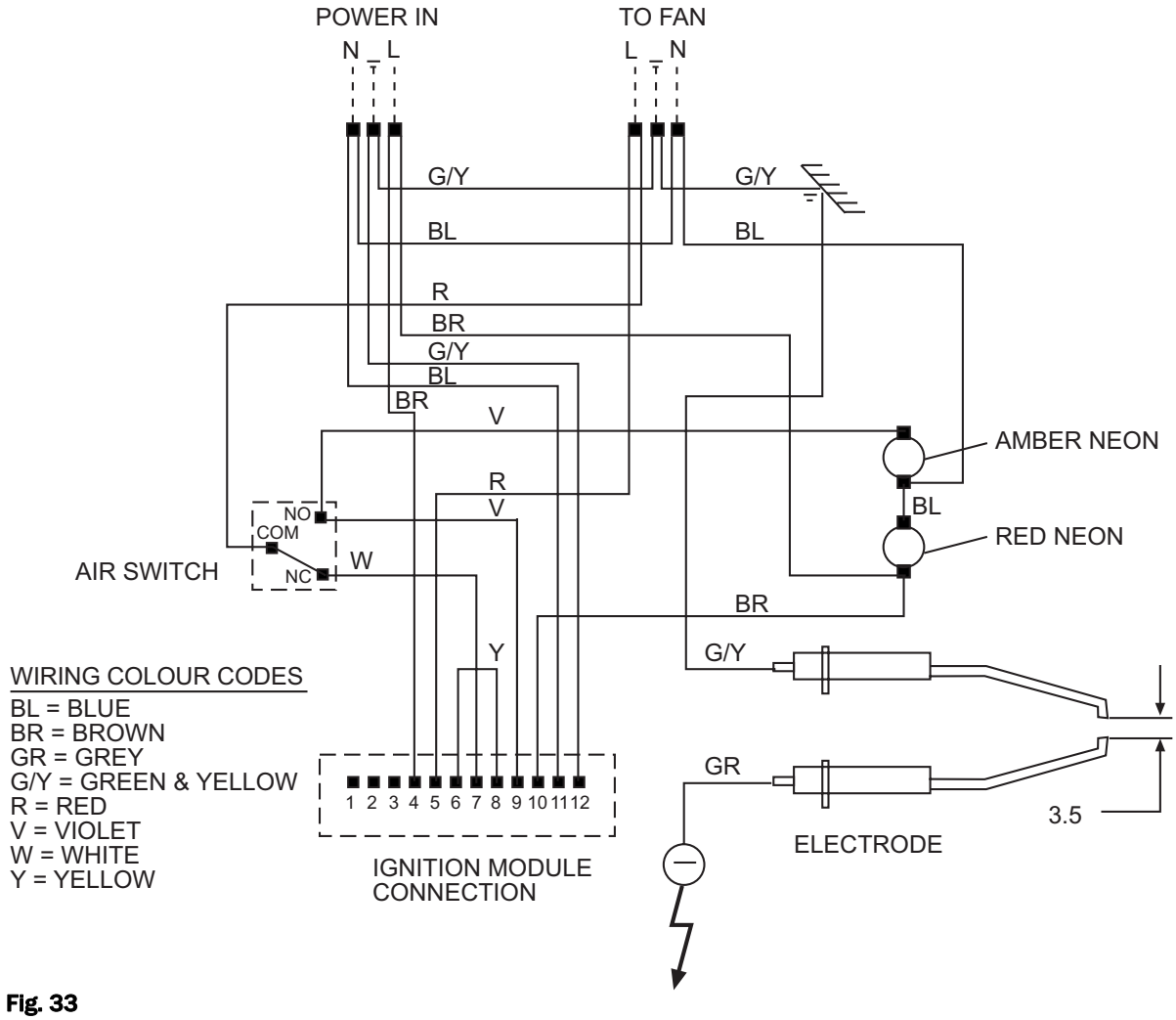
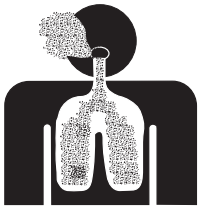


Fig. 33

13.0) VENTING AND FRESH AIR FOR COMBUSTION

⚠ WARNING



POISONOUS GAS AND SOOT HAZARD

Heaters installed unvented must be installed in an area with at least $10m^3$ / hr per kW heat input of outside air ventilation.

In buildings with airborne contamination such as poultry houses the heater must be installed with fresh air for combustion.

Failure to do so may result in death, serious injury, property damage or illness from Carbon Monoxide poisoning.

These appliances may be installed with an exhaust flue fitted or without an exhaust flue fitted.

A. FLUELESS (UNFLUED)

The installation room should have a volume of at least $10m^3$/kw of installed nominal heat input of the radiant heater.

The ventilation requirements and calculation methods for unflued appliances are set out in the European Standards EN 13410:2001 and must be applied. The following is guidance to the standard:

Ventilation may be achieved by any of the three following different means:

a) thermal evacuation of the products of combustion/air mixture
b) mechanical evacuation of the products of combustion/air mixture
c) natural air change

VENTILATION BY THERMAL EVACUATION

a. Ventilation by thermal evacuation is sufficient if **10m^3/h of exhaust air per kW of operating heat input** are ventilated out of the installation room.
b. The air/products of combustion mixture must be evacuated above the radiant heaters, if possible near the ridge, by means of exhaust mixture opening(s), (vents).
c. Where the exhaust mixture opening(s) can be closed, it shall only possible to operate the radiant heaters when they are open.
d. The maximum horizontal distance between a radiant heater and a vent opening shall be:
   6 (six) times the vent height in the case of wall openings
   3 (three) times the vent height in the case of roof openings

VENTILATION BY MECHANICAL EVACUATION

a. Ventilation by mechanical evacuation is sufficient if 10m^3/h of exhaust air per kW of operating heat input are ventilated out of the installation room.
b. The air/products of combustion mixture must be evacuated above the radiant heaters using fan(s).
c. It shall only be possible to operate the radiant heaters whilst the exhaust airflow is proven.
d. The maximum horizontal distance between a radiant heater and a fan shall be:
   6 (six) times the fan mounting height in the case of wall openings
   3 (three) times the fan mounting height in the case of roof openings
e. Total minimum proven ventilation airflow in m^3/h will be:
   Total installed kW input X 10

Note: Mechanical exhaust air openings must be positioned such that the burner stability of the nearest appliance is unaffected.

VENTILATION BY NATURAL AIR CHANGE

Gas-fired radiant heaters may be operated without any special exhaust system if the exhaust gases are discharged to the outside atmosphere by a sufficient natural air change in the installation room.

Furthermore, no provision for thermal or mechanical ventilation is required in the following particular cases:

Buildings with natural air change greater than 1.5 volumes per hour

Buildings with a density of operating heat input not greater than 5W/m^3

AIR SUPPLY

Air supply openings are required to admit air and shall be located below the radiant heaters.

The total area of the unobstructed cross-sections of all the air supply openings shall not be smaller than the total area of the unobstructed cross-sections of all the exhaust openings.

Slits and gaps of fixed cross-section can also be used as air supply openings.

Where the air supply openings can be closed, it shall only be possible to operate the radiant heaters when they are open.

B. FLUED

If the appliance is to be flued externally, then flue pipe of diameter stated in Table 12, and complying with National and Local Regulations should be used.

IMPORTANT: When flued horizontally, the flue pipe must be arranged to provide a continuous rise from the appliance of 25mm per 1m length.

The ventilation requirements for flued appliances are set out in **BS 6896:2005** and must be applied. The following is guidance to the standard:

NATURAL VENTILATION

Low level ventilation shall be provided in all cases below the level of the heater(s).

Up to and including 60kW: 4.5cm²/kW

Over 60kW: 270cm² + 2.25cm² /kW in excess of 60kW total rated heat input.

Where the air supply openings can be closed, it shall only be possible to operate the radiant heaters when they are open.

MECHANICAL VENTILATION

Ventilation shall be provided in all cases at or below the level of the heaters.

Minimum proven air flow: 2.35m³/h/kW of total rated heat input.

It shall only be possible to operate the radiant heaters whilst the ventilation airflow is proven.

C. FLUE AND COMBUSTION AIR CONFIGURATIONS

The heaters can be installed with different flue and combustion air configurations please review the diagrams on the following page for the overview of the permitted installations. The permissible maximum lengths associated with these options are listed in the table below.

Table 18

Flue Type	Max Combustion Air 100mm Ø	Max Flue Length 100mm Ø	Max flue length Concentric 150/100mm Ø	Max length combined combustion air and flue	Reduce length for 90° bends 100mm Ø	Reduce length for 90° bends concentric
A_2	15m	N/A	N/A	15m	-1.7m	N/A
B_{22}	13m	15m	N/A	28m	-1.7m	N/A
C_{12} [1]	8m + 1m	8m + 1m	1m + 8m + terminal	9m	-1.7m	-2.5m
C_{32} [1]	8m + 1m	8m + 1m	1m + 8m + terminal	9m	-1.7m	-2.5m
C_{52}	13m	15m	N/A	28m	-1.7m	N/A

Note[1]: first length is parallel section second length is concentric section.

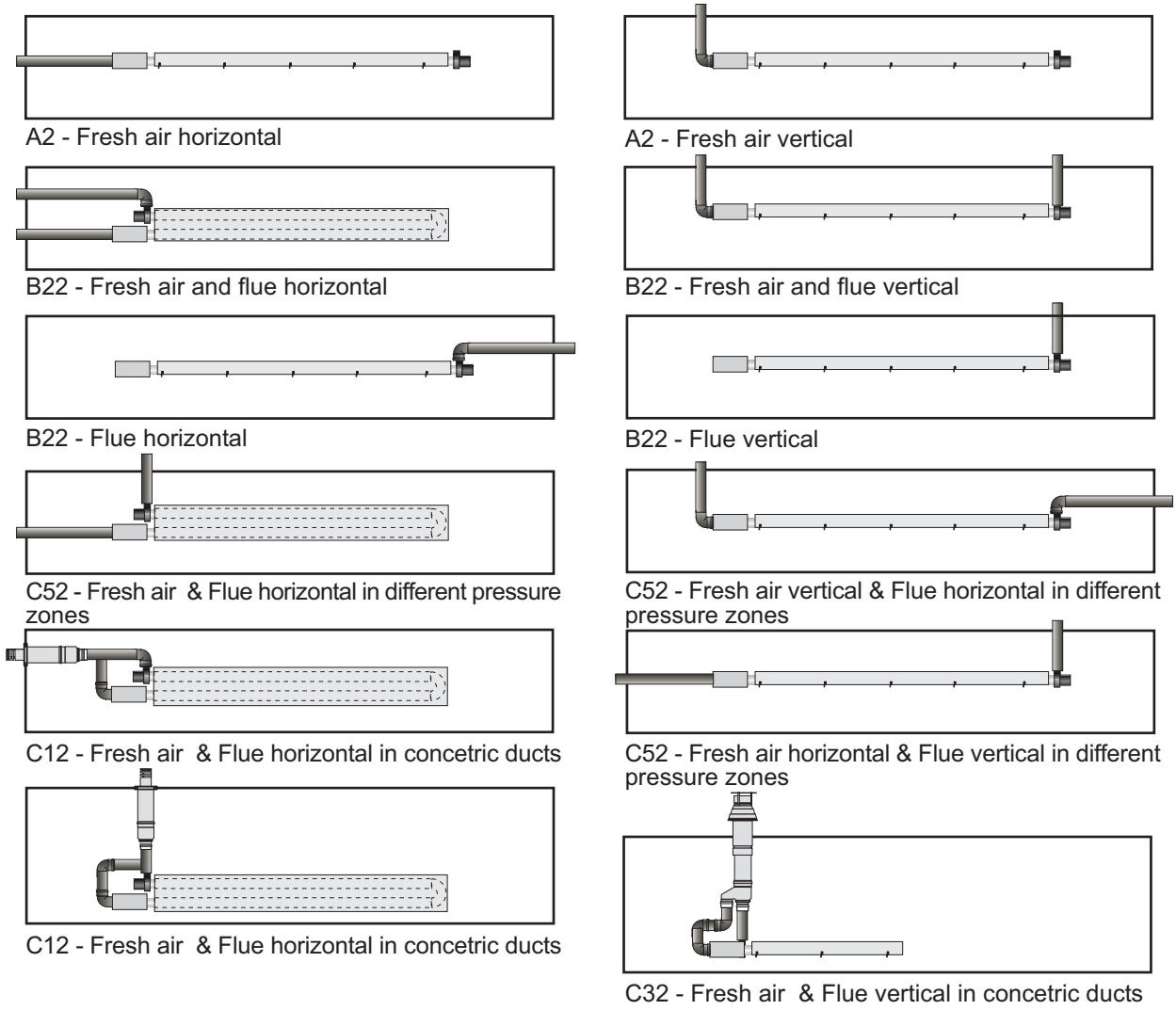

A2 - Fresh air horizontal
A2 - Fresh air vertical
B22 - Fresh air and flue horizontal
B22 - Fresh air and flue vertical
B22 - Flue horizontal
B22 - Flue vertical
C52 - Fresh air & Flue horizontal in different pressure zones
C52 - Fresh air vertical & Flue horizontal in different pressure zones
C12 - Fresh air & Flue horizontal in concetric ducts
C52 - Fresh air horizontal & Flue vertical in different pressure zones
C12 - Fresh air & Flue horizontal in concetric ducts
C32 - Fresh air & Flue vertical in concetric ducts

Fig. 34

16.1 Type A_2:

Outside (ducted) combustion air supply. When installed in a dusty or polluted atmosphere, the heater should be fitted with a ducted supply of clean fresh air. A length of 100mm flexible ducting should be installed between the Control Box Air Inlet and any rigid ducting and be secured to the Air Inlet with hose clips.

Where outside combustion air is ducted directly to the burner(s) the low level **natural** ventilation openings shall be not less than 50% of the areas given in 6.4.2.1 above.

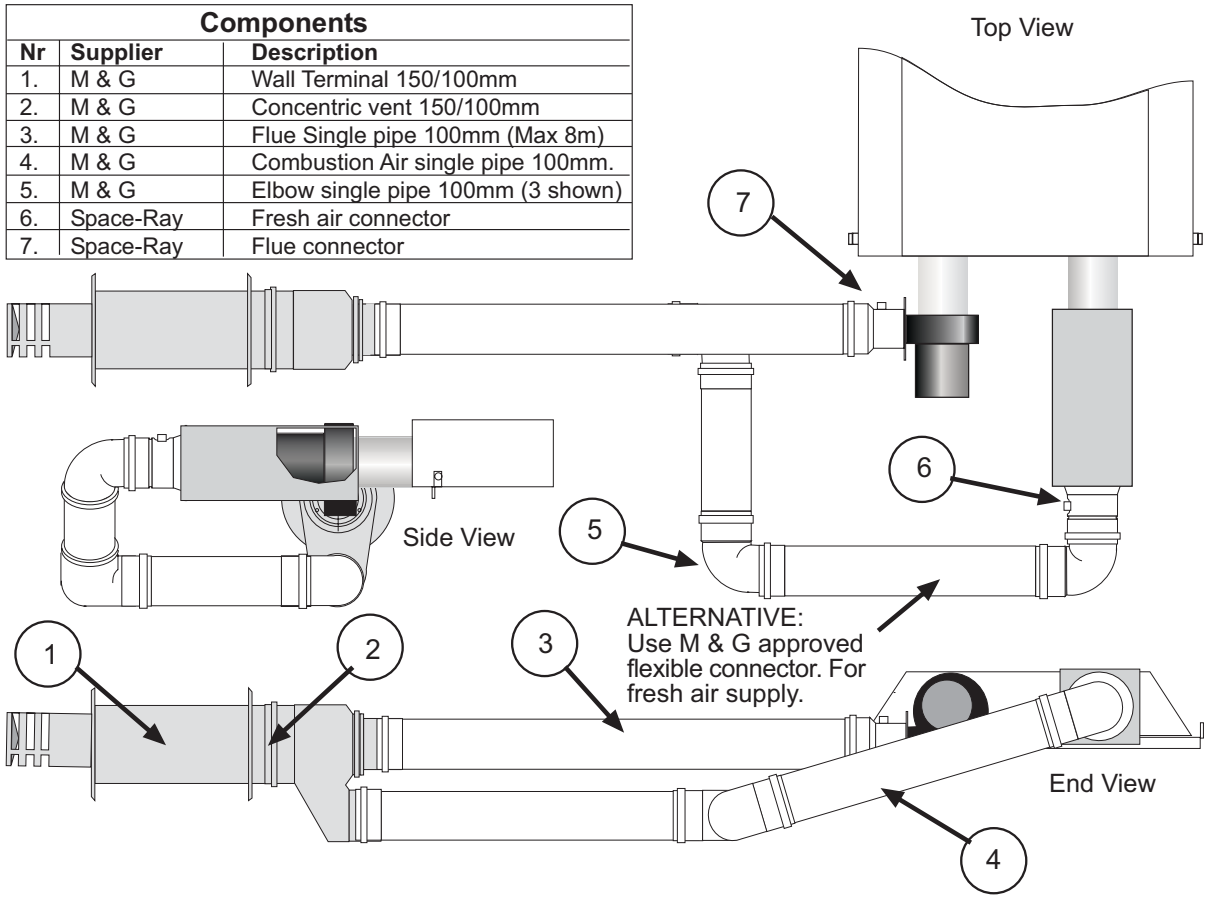
16.2 Type B_{22}:

When installing external flue single duct systems with ducted combustion air supply the distance between the flue terminal and fresh air intake shall be no less than 1 m for both vertical and horizontal systems

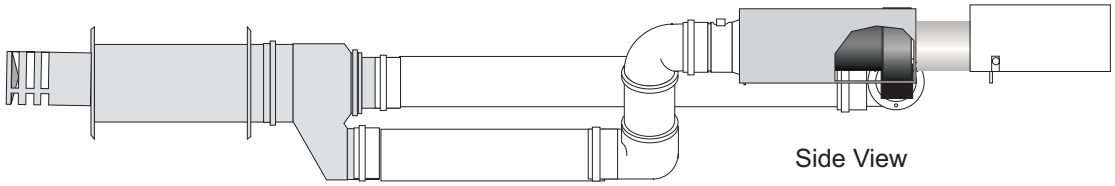
16.3 TypeC_{12}:

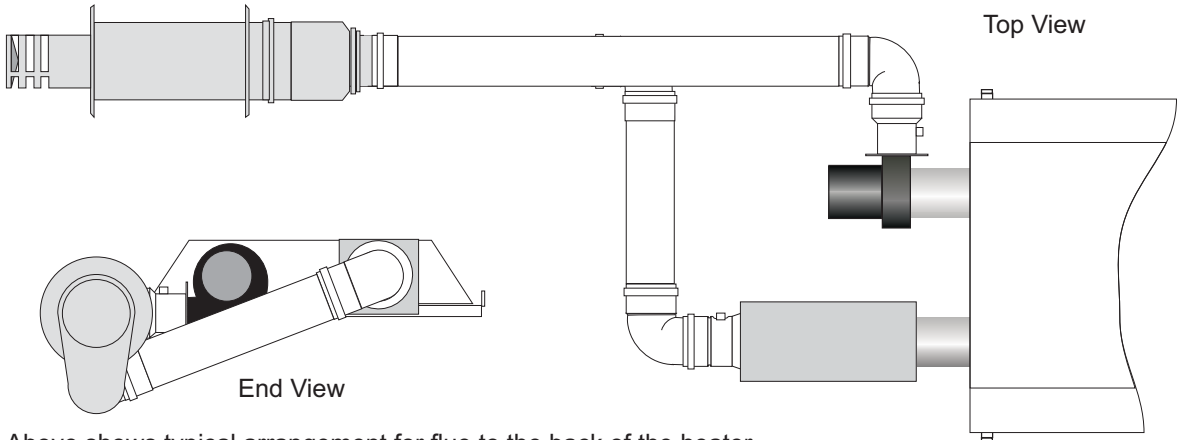
The following figure shows the typical arrangements for concentric sidewall flues, see Table 18 for 90° bend equivalent lengths. The bends shown in the illustrations connecting the combustion air intake to the concentric ducts is calculated into the overall length. For example a system with one additional 150/100mm Ø concentric 90° bend can be installed with 1m 100mm flue single pipe and the combustion air single pipe as shown with 5.5m of 150/100mm Ø straight concentric flue. (8m – 2.5m from Table 18)

Components		
Nr	**Supplier**	**Description**
1.	M & G	Wall Terminal 150/100mm
2.	M & G	Concentric vent 150/100mm
3.	M & G	Flue Single pipe 100mm (Max 8m)
4.	M & G	Combustion Air single pipe 100mm.
5.	M & G	Elbow single pipe 100mm (3 shown)
6.	Space-Ray	Fresh air connector
7.	Space-Ray	Flue connector



Above shows typical arrangement for flue to the side of the heater





Above shows typical arrangement for flue to the back of the heater

Fig. 35

16.4 Type C_{32}:

The following figure shows the typical arrangements for concentric vertical flues, see Table 18 for 90° bend equivalent lengths. The bends shown in the illustrations connecting the combustion air intake to the concentric ducts is calculated into the overall length. For example a system with one additional 150/100mm Ø concentric 90° bend can be installed with 1m 100mm flue single pipe and the combustion air single pipe as shown with 5.5m of 150/100mm Ø straight concentric flue. (8m – 2.5m from Table 18)

Components		
Nr	**Supplier**	**Description**
1.	M & G	Roof Terminal 150/100mm
2.	M & G	Concentric vent 150/100mm
3.	M & G	Flue Single pipe 100mm (Max 8m)
4.	M & G	Combustion Air single pipe 100mm.
5.	M & G	Elbow single pipe 100mm (3 shown)
6.	SpaceRay	Fresh air connector
7.	SpaceRay	Flue connector

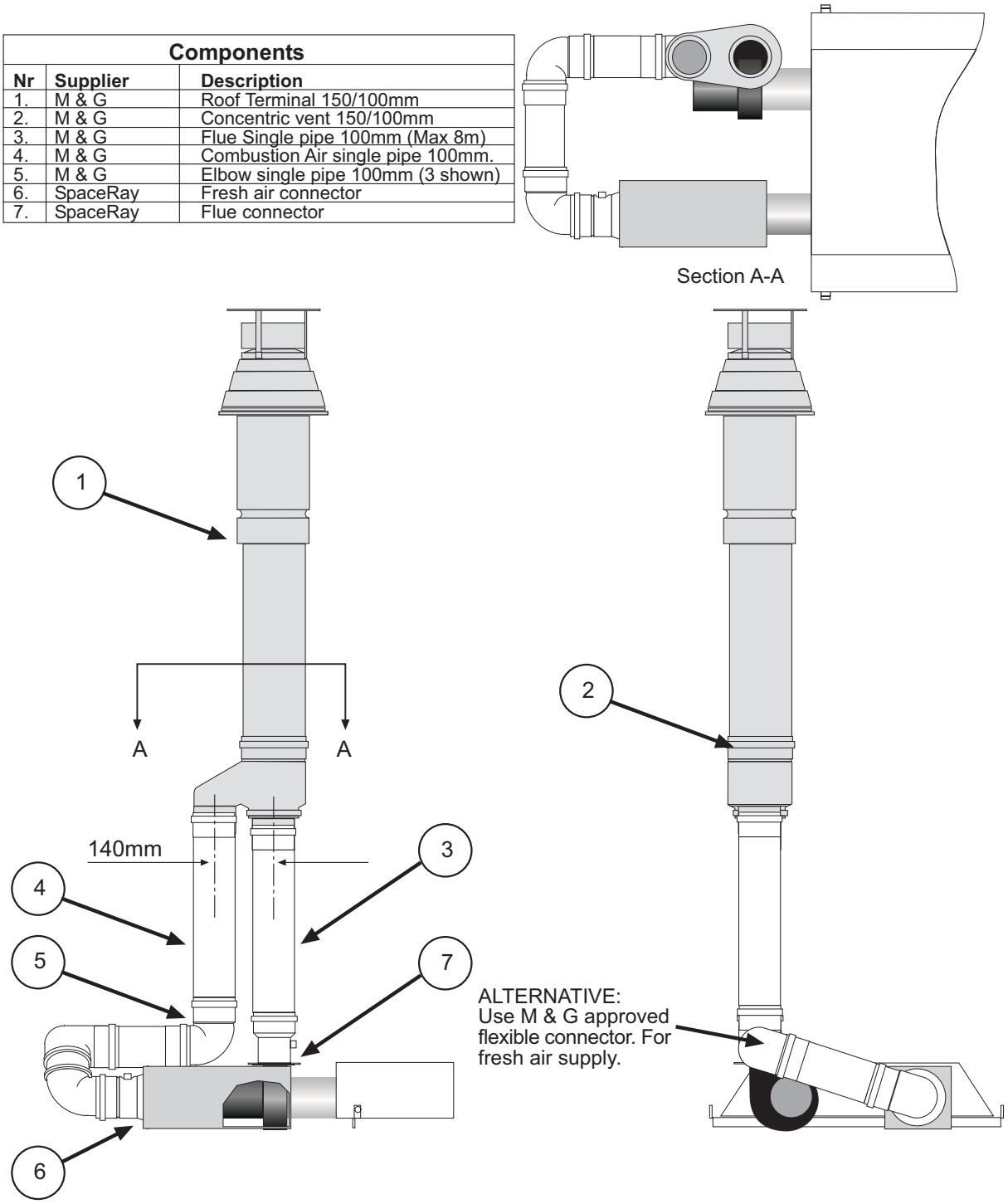


Fig. 36

16.5 Type C_{52}:

When fresh air for combustion and the flue outlet are from different pressures zones as shown in figure 34, the flue outlet and the fresh air intake must not be on surfaces that are 180 degrees apart. The acceptable configurations are those shown in figure 34 in combination with the maximum lengths listed on Table 18.

16.6 Type C fresh air connector:

The connectors for the Type C fresh air are supplied as an accessory. The installation steps for the Type C connector are shown in figure 38a below.

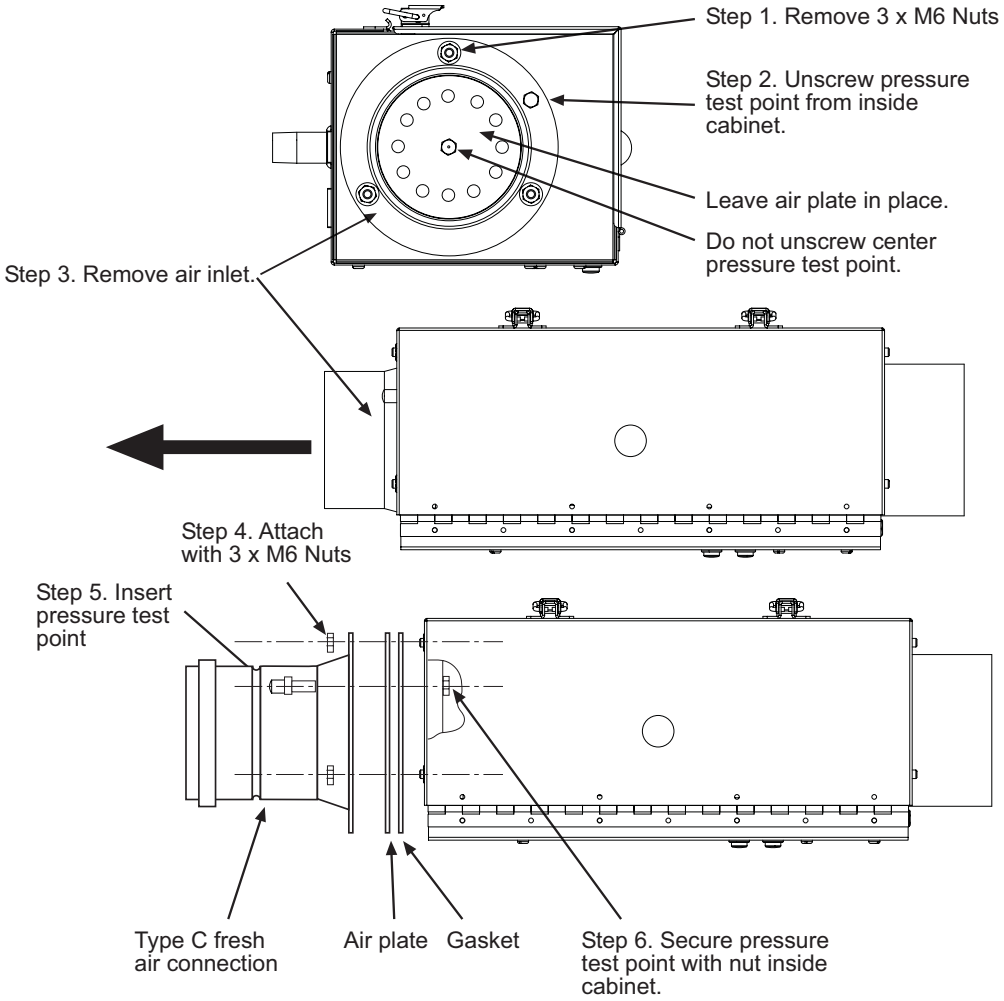

Step 1. Remove 3 x M6 Nuts
Step 2. Unscrew pressure test point from inside cabinet.
Leave air plate in place.
Do not unscrew center pressure test point.
Step 3. Remove air inlet.
Step 4. Attach with 3 x M6 Nuts
Step 5. Insert pressure test point
Type C fresh air connection
Air plate
Gasket
Step 6. Secure pressure test point with nut inside cabinet.

Fig. 36a

14.0) LIGHTING AND SHUTDOWN INSTRUCTIONS

a. **Ensure that the Control Box lid is closed and secured with the two toggle latches. The heater will not operate with the door open.**

b. **Turn on the gas supply to the appliance.**

c. **Set any time switches or thermostats to demand heat.**

d. **Switch on the electricity supply to the appliance. The red neon indicator and amber neon indicator will be illuminated.**

e. **The burner should ignite within 20 seconds. Both red and amber neon indicators will remain illuminated.**

f. **Failure to ignite will result in the ignition controller going to "lockout" condition. The red neon indicator will remain illuminated. The amber neon indicator will be extinguished.**

g. **If lockout occurs, switch off the electricity supply to the appliance; wait for 3 minutes before switching on the electricity supply to the appliance to repeat the ignition sequence.**

h. **If the appliance fails to ignite after a second sequence switch off the electrical supply to the appliance and call the service engineer.**

i. **If gas failure occurs after successful ignition the appliance will attempt one re-ignition before going to lockout condition.**

j. **To shut down the appliance for short periods of time, switch off the electricity supply to the appliance.**

k. **To shut down the appliance for longer periods of time, switch of the electricity supply to the appliance and turn off the gas supply at the gas isolation valve.**

NOTE: The lighting and shutdown instructions are also shown on a permanent label attached adjacent to the controls for the heater (see section 9.2).

15.0) COMMISSIONING

The chart below shows the sequence of operation for the normal operating cycle.

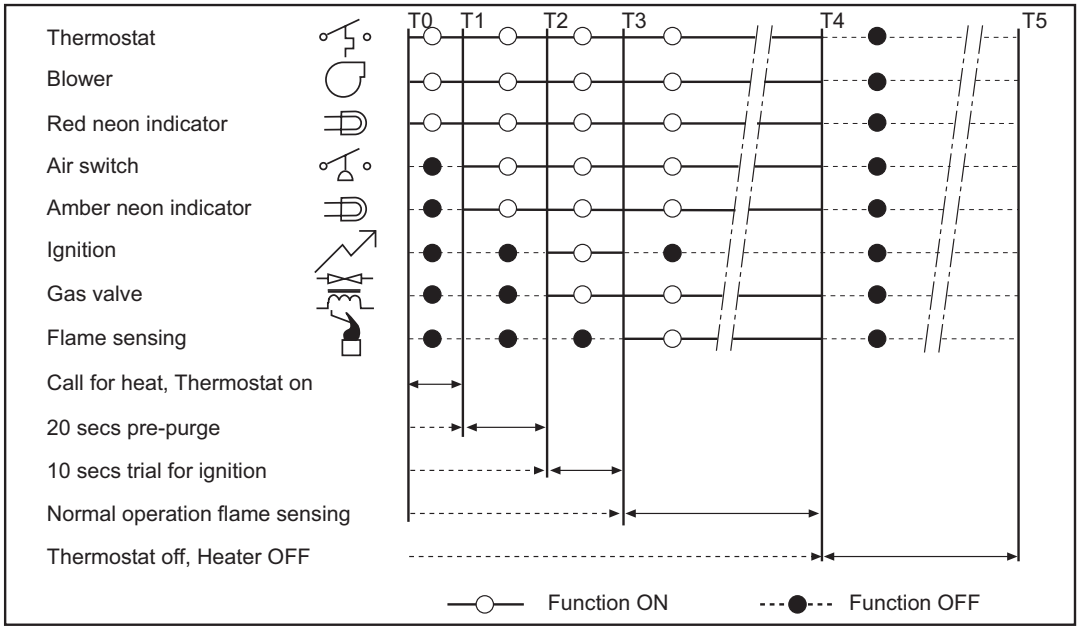


Fig. 37

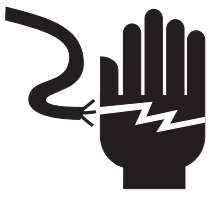
If the flame is not sensed during sequence T3 then the heater will go to lockout.

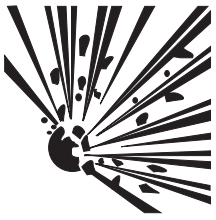
It is essential that all new pipework installations are purged and tested for soundness with a suitable leak detection fluid prior to attempting to ignite any appliance. This work should be carried out in accordance with National or Local regulations.

NOTE: DO NOT TEST FOR SOUNDNESS BY USE OF NAKED FLAMES.

16.0) CLEANING AND ANNUAL MAINTENANCE

⚠ WARNING





ELECTRIC SHOCK & EXPLOSION HAZARD

Disconnect electrical power and gas supply before servicing.

Failure to do so may result in death or serious injury.

This heater must be cleaned and serviced annually by a qualified contractor before the start of each heating season and at any time excessive accumulation of dust and dirt is observed. Maximum heating efficiency and clean combustion will be maintained by keeping the heater clean.

It is essential that at least once a year, preferably before the heating season, a qualified person service the appliance. In exceptionally dirty conditions, more frequent servicing may be desirable.

IMPORTANT:

a. Do not rest anything, especially ladders, against the appliance.

b. Gas and Electricity supplies must be isolated before commencing servicing work or replacement of components.

c. On completion of a service/fault finding task which has required the breaking and remaking of electrical corrections, the following checks, using a multi-meter must be made.

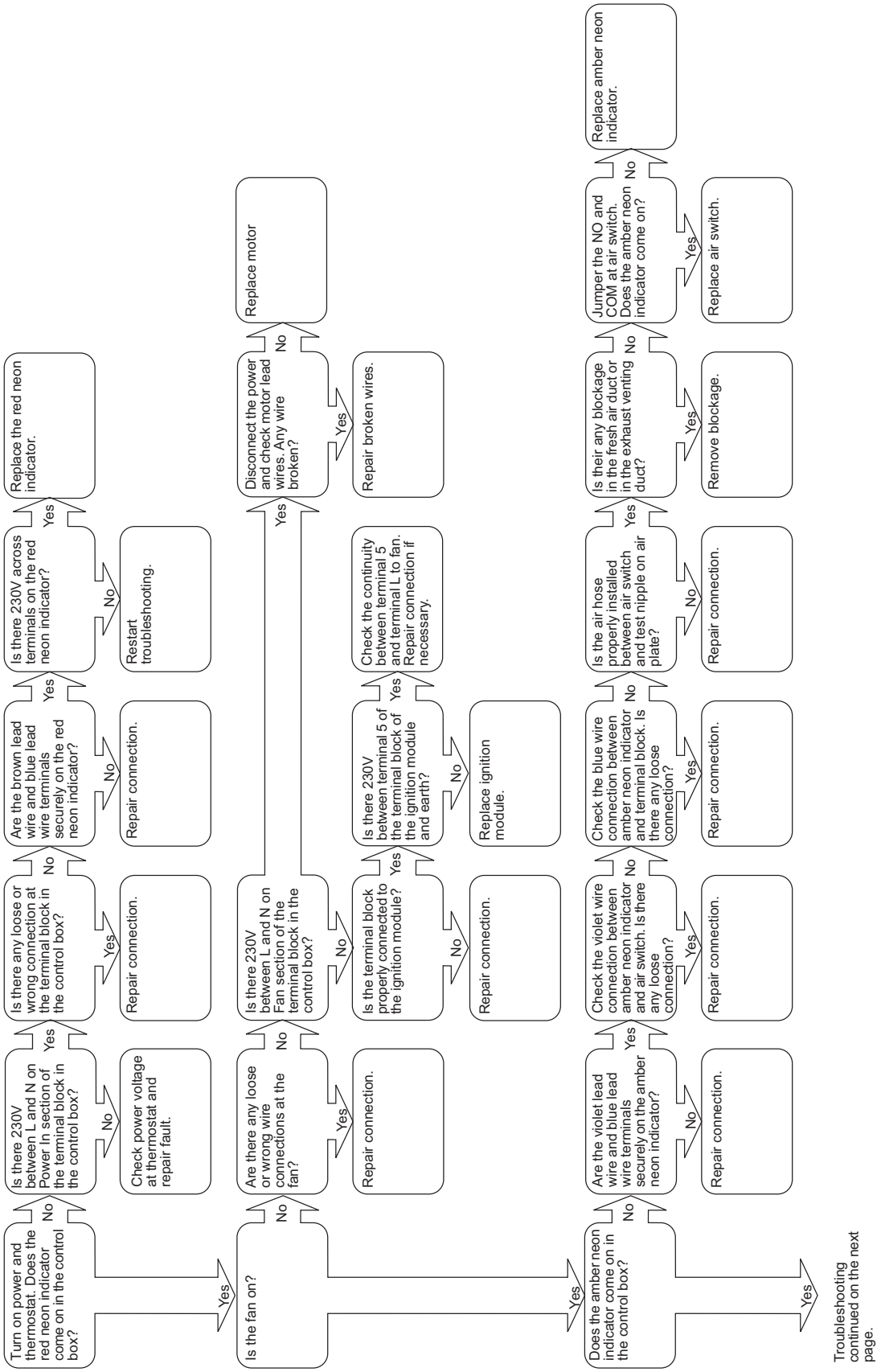
1. Earth continuity check
2. Polarity check
3. Resistance to earth check

The contractor shall check the following during periodic maintenance.

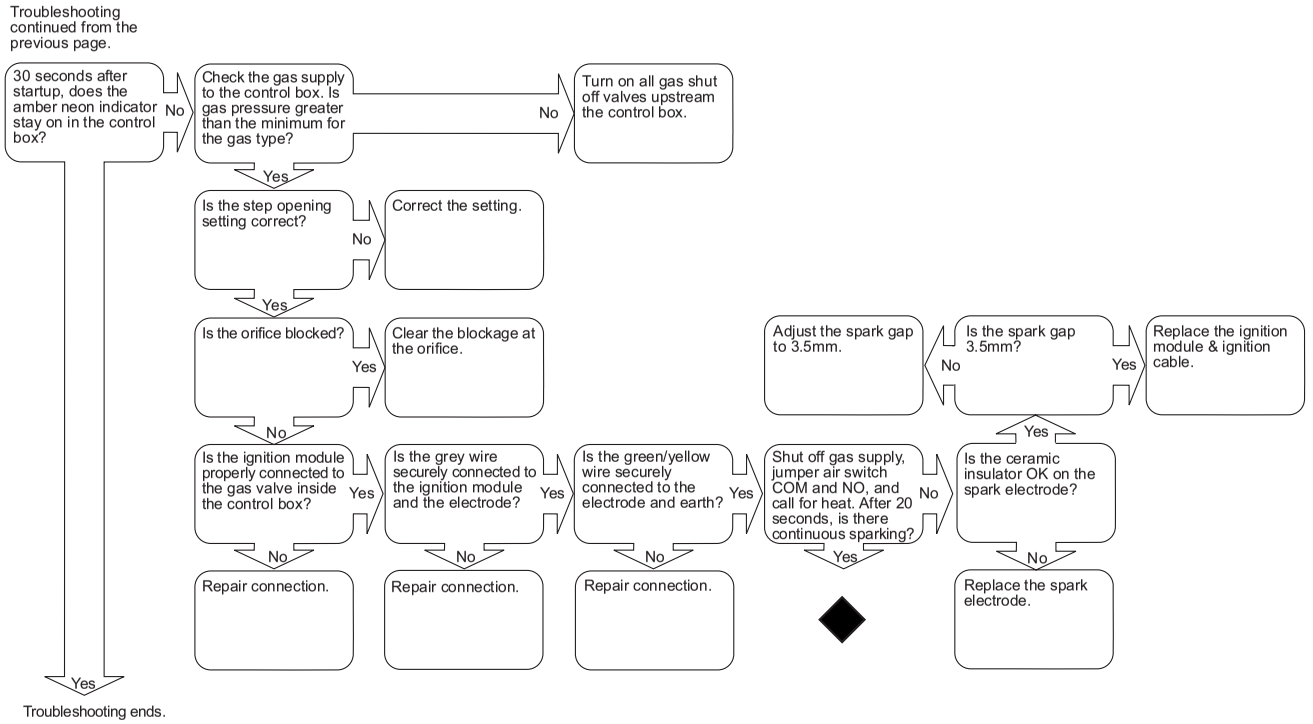
- **Clearances to combustibles:** Check that clearances are being maintained. Make sure there are no flammable objects, liquids or vapors near the heater. See also Section 4.0).
- **Reflectors:** Reflectors should be kept clean, at a minimum blow off the reflectors. (Dirty reflectors will reduce heat output).
- **Heat exchanger tubes:** Inspect the heat exchanger tubes to make sure they are not cracked, sagging or showing signs of fatigue.
- **Combustion air intake:** Disconnect combustion air intake from the control box and inspect internally using a flashlight to make sure no foreign material has collected in the tubes and that there is no obstruction around the air intake openings. Clean any foreign materials. Inspect any joints to make sure they are completely sealed. See also Section 13.
- **Venting System:** Disconnect vent pipe and inspect internally using a flashlight to make sure no foreign material has collected in the pipes. Check the external vent cap and make sure that there is no obstruction around the exhaust openings. Clean any foreign materials. Inspect any joints to make sure they are completely sealed. See also Section 13.
- **Gas lines:** Make sure that the gas lines are not leaking. Check the gas connection to the heater for any signs of damage, fatigue or corrosion. If there are any signs of damage to the gas connection or leaks found in the gas piping, immediately stop using the heater until the gas pipe and connections have been repaired or replaced. Check that the gas lines are not bearing the weight of the heater. See also Section 11.
- **Burner Box:** In order to extend the longevity of the heater, the heat exchanger tube and the burner must be level. Check that the burner box is level; use the turnbuckle on the burner suspension eyebolt to adjust the level of the burner. See also Section 9.1.
- **Blower wheel and housing:** Check that the blower wheel spins freely, blow out any dust or dirt with compressed air.
- **Electrode condition:** Visually check that the electrode gap is maintained at 3.5mm and that the tips of the flame sensor and spark electrode are free from deposits. Clean off any deposits. Check that the electrode ceramic is free from cracks. See Section 18.1.
- **Suspension system:** Check that the suspension system is holding the heater level. Make sure that the heater is hanging securely, look for any evidence where the heater may have been hit accidentally and tighten any loose hanging points. Check that S hooks are closed. Check that there is no evidence of wear on the chain at the connection to the heater and at the ceiling.
- **Main Burner and Orifice:** Check the Main burner and orifice; remove any dirt or debris including spider webs. See Sections 18.2 and 18.3 .
- **Electrical Wiring:** Check that all the electrical connections are sound and that the wiring is undamaged. Replace damaged wires as necessary.
- **Air Inlet / Baffle Plate:** Check that the air inlet holes in the Baffle Plate, which is clamped between the Control Box side panel and the Air Inlet flange, are clear from obstructions. Check also, that the wire mesh panel of the Air Inlet is clean. Clean as necessary using a soft brush. In the case of an appliance having a ducted air supply, it will be necessary to disconnect the flexible ducting from the Air Inlet by first releasing the hose clip. If it is necessary to remove the Air Inlet to adequately clean the Baffle Plate it will be necessary to replace the gasket seal (see Section 18.8.
- **Door Seal:** Check the condition of the seal around the Control Box door and replace as necessary.

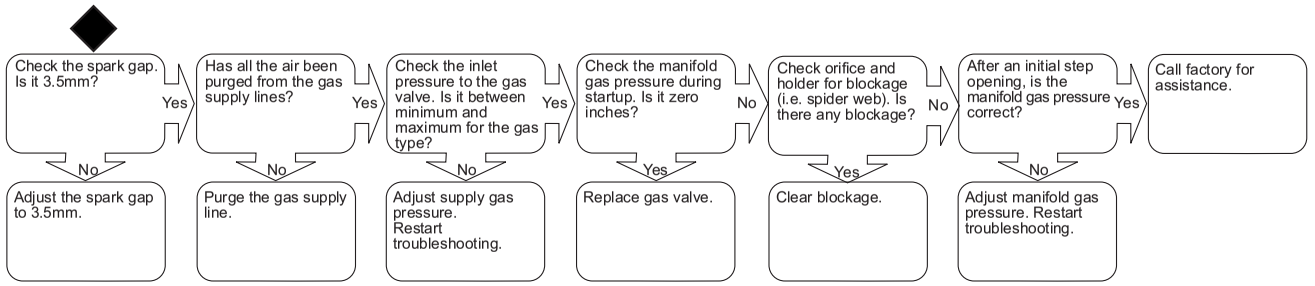
  IMPORTANT: The appliance will not function unless the seal around the control box door is sound and the door secured with the two toggle latches.
- **Flue Pipes:** For flued appliances it is important that periodic sweeping of the flue is carried out according to the National or Local regulations in force.
- **Auxiliary Controls:** Room thermostats, time switches, frost thermostats etc should be checked to ensure correct functioning, and are set to the user requirements.
- **Re-assemble and Commission:** Re-assemble the appliance in reverse order and commission in accordance with the instructions contained in Section 15.0.

17.0) TROUBLESHOOTING GUIDE


Turn on power and thermostat. Does the red neon indicator come on in the control box?
No
Is there 230V between L and N on Power In section of the terminal block in the control box?
Yes
No
Check power voltage at thermostat and repair fault.
Is there any loose or wrong connection at the terminal block in the control box?
Yes
No
Repair connection.
Are the brown lead wire and blue lead wire terminals securely on the red neon indicator?
Yes
No
Repair connection.
Is there 230V across terminals on the red neon indicator?
Yes
No
Restart troubleshooting.
Replace the red neon indicator.
Yes
Is the fan on?
No
Are there any loose or wrong wire connections at the fan?
No
Yes
Repair connection.
Is there 230V between L and N on Fan section of the terminal block in the control box?
No
Yes
Is the terminal block properly connected to the ignition module?
Yes
No
Repair connection.
Is there 230V between terminal 5 of the terminal block of the ignition module and earth?
Yes
No
Replace ignition module.
Check the continuity between terminal 5 and terminal LL to fan. Repair connection if necessary.
Yes
Disconnect the power and check motor lead wires. Any wire broken?
No
Yes
Repair broken wires.
Replace motor
Yes
Does the amber neon indicator come on in the control box?
No
Are the violet lead wire and blue lead wire terminals securely on the amber neon indicator?
No
Yes
Repair connection.
Check the violet wire connection between amber neon indicator and air switch. Is there any loose connection?
No
Yes
Repair connection.
Check the blue wire connection between amber neon indicator and terminal block. Is there any loose connection?
No
Yes
Repair connection.
Is the air hose properly installed between air switch and test nipple on air plate?
Yes
No
Repair connection.
Is their any blockage in the fresh air duct or in the exhaust venting duct?
No
Yes
Remove blockage.
Jumper the NO and COM at air switch. Does the amber neon indicator come on?
No
Yes
Replace air switch.
Replace amber neon indicator.
Yes
Troubleshooting continued on the next page.

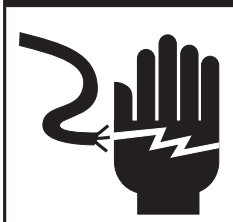
Note: when troubleshooting inside the control box, shut off gas valve and restart the power to the control box. Othewise, the control box should be installed with its lid.

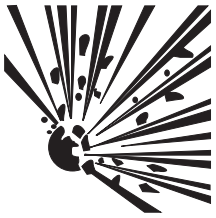

Troubleshooting continued from the previous page.
30 seconds after startup, does the amber neon indicator stay on in the control box?
No
Check the gas supply to the control box. Is gas pressure greater than the minimum for the gas type?
No
Turn on all gas shut off valves upstream the control box.
Yes
Is the step opening setting correct?
No
Correct the setting.
Yes
Is the orifice blocked?
Yes
Clear the blockage at the orifice.
No
Is the ignition module properly connected to the gas valve inside the control box?
Yes
Is the grey wire securely connected to the ignition module and the electrode?
Yes
Is the green/yellow wire securely connected to the electrode and earth?
Yes
Shut off gas supply, jumper air switch COM and NO, and call for heat. After 20 seconds, is there continuous sparking?
No
Is the ceramic insulator OK on the spark electrode?
No
Replace the spark electrode.
Yes
Adjust the spark gap to 3.5mm.
No
Is the spark gap 3.5mm?
Yes
Replace the ignition module & ignition cable.
Yes
No
Repair connection.
No
Repair connection.
No
Repair connection.
Yes
Troubleshooting ends.


Check the spark gap. Is it 3.5mm?
Yes
Has all the air been purged from the gas supply lines?
Yes
Check the inlet pressure to the gas valve. Is it between minimum and maximum for the gas type?
Yes
Check the manifold gas pressure during startup. Is it zero inches?
No
Check orifice and holder for blockage (i.e. spider web). Is there any blockage?
No
After an initial step opening, is the manifold gas pressure correct?
Yes
Call factory for assistance.
No
Adjust the spark gap to 3.5mm.
No
Purge the gas supply line.
No
Adjust supply gas pressure. Restart troubleshooting.
Yes
Replace gas valve.
Yes
Clear blockage.
No
Adjust manifold gas pressure. Restart troubleshooting.

18.0) REPLACING PARTS

⚠ WARNING





ELECTRIC SHOCK & EXPLOSION HAZARD

Disconnect electrical power and gas supply before servicing.

Failure to do so may result in death or serious injury.

Only use genuine Space-Ray replacement parts. Parts are available from the factory for replacement by a licensed person. Refer to the Replacement Parts Guide in Section 21.0 for all replacement parts.

IMPORTANT: Disconnect gas and electricity supplies to the appliance before carrying out any repair work. This work can be carried out at high level using a purposes designed access tower, but it is preferable that this work should be carried out at ground level.

18.1) REMOVAL OF ELECTRODES

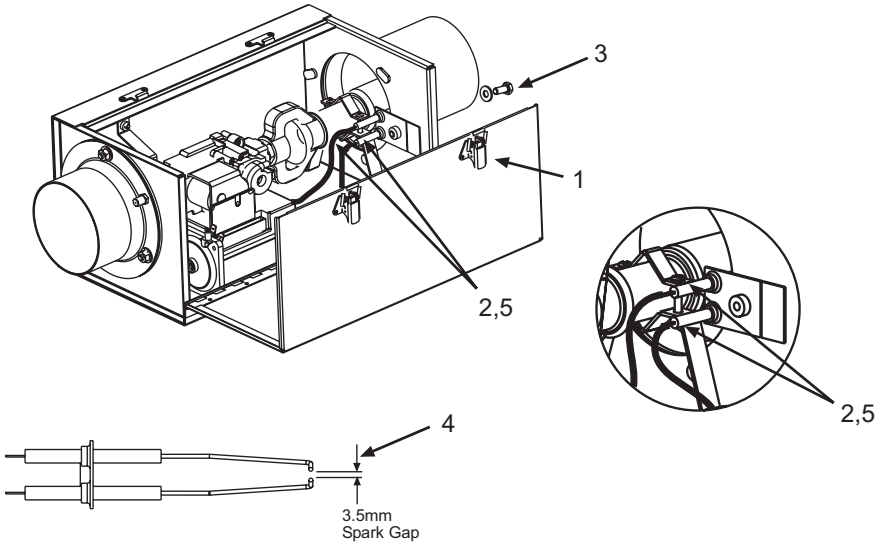


Fig. 38

This range of radiant tube heaters employs a single probe electrode system whereby both the spark generation and flame supervision operations are carried out via a common electrode. The second electrode provides the earth path for the ignition spark. The two electrodes are identical, therefore either lead (grey HT or green/yellow - earth) may be connected to either electrode.

1. Open the Control Box door after releasing the two toggle latches.
2. Disconnect the grey HT ignition/flame sensor lead and the green/yellow earth lead from the electrodes by gently pulling the connectors, using pliers.
3. Unscrew the M6 x 16 setscrew securing the electrode carrier to the Control Box and remove the Electrode Assembly.
4. Remove any foreign matter from the Electrode tips and check that the spark gap is 3.5mm. If the Electrode rods are badly oxidized, replace the electrodes.
5. Upon re-assembly, ensure that the HT lead and earth lead connectors are securely attached to the Electrodes.

18.2) REMOVING MAIN BURNER

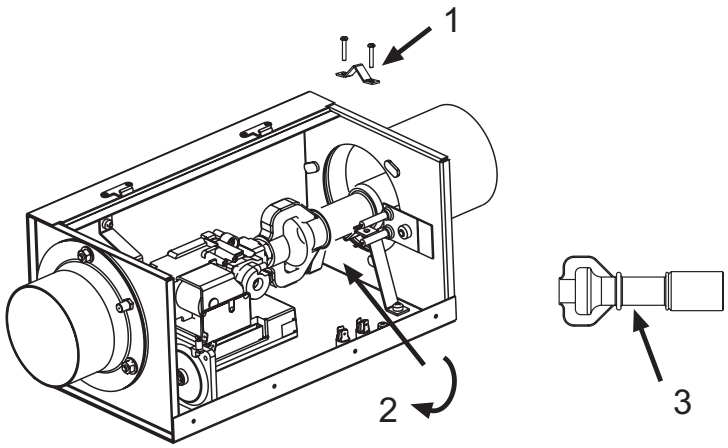


Fig. 39

1. Open the control box door; unscrew the two M4 x 25 setscrews from the Burner Bracket and remove the Burner Clamp.
2. Unscrew the Burner from the Injector Fitting
3. Lift the burner out of the Control Box.
4. Clean by use of a stiff brush to remove any deposits.

18.3) REMOVING INJECTOR

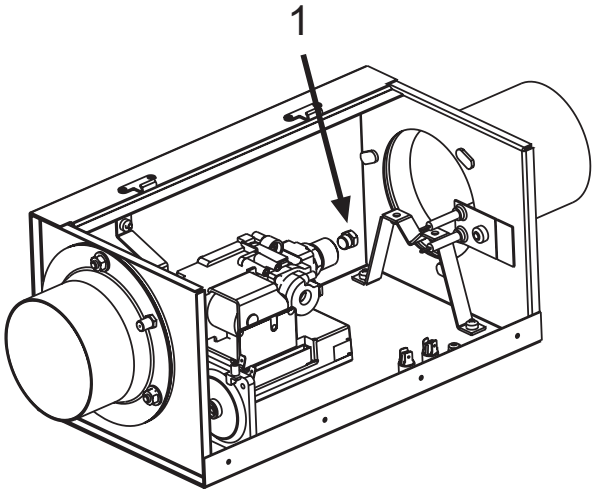


Fig. 40

1. Remove the Burner as described at above. Unscrew the Injector from the Injector Fitting, using a spanner, whilst retaining the Injector Fitting with a second spanner.
2. Inspect the Injector and clean as necessary with a soft bristle brush.

   DO NOT DAMAGE THE INJECTOR ORIFICE BY USE OF SOLID OBJECTS.

18.4) REMOVING IGNITION CONTROL

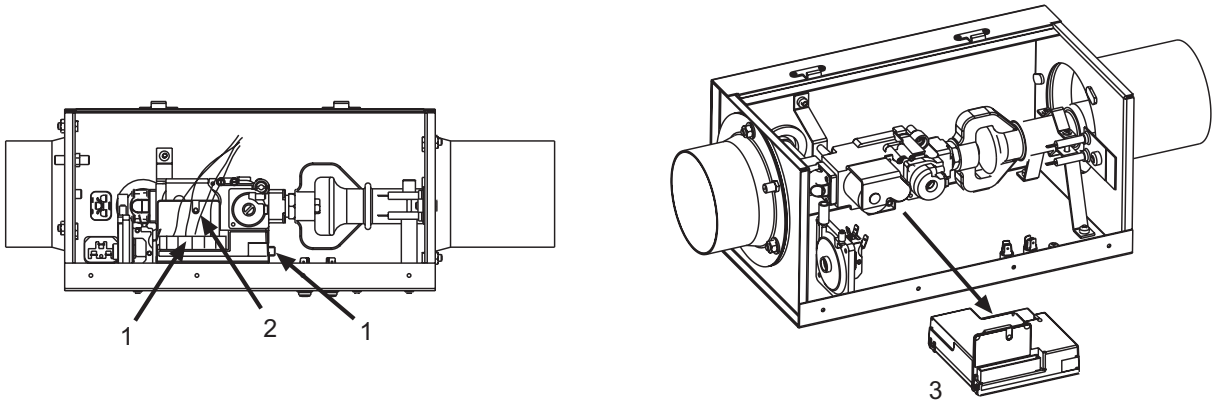


Fig. 41

1. Disconnect the 12 way Molex electrical connector and the grey HT ignition spark/flame sensor lead from the Ignition Control.
2. Unscrew the M3 screw securing the Ignition Control to the Control Valve.
3. Slide out the Ignition Control.

18.5) REMOVING AIR SWITCH

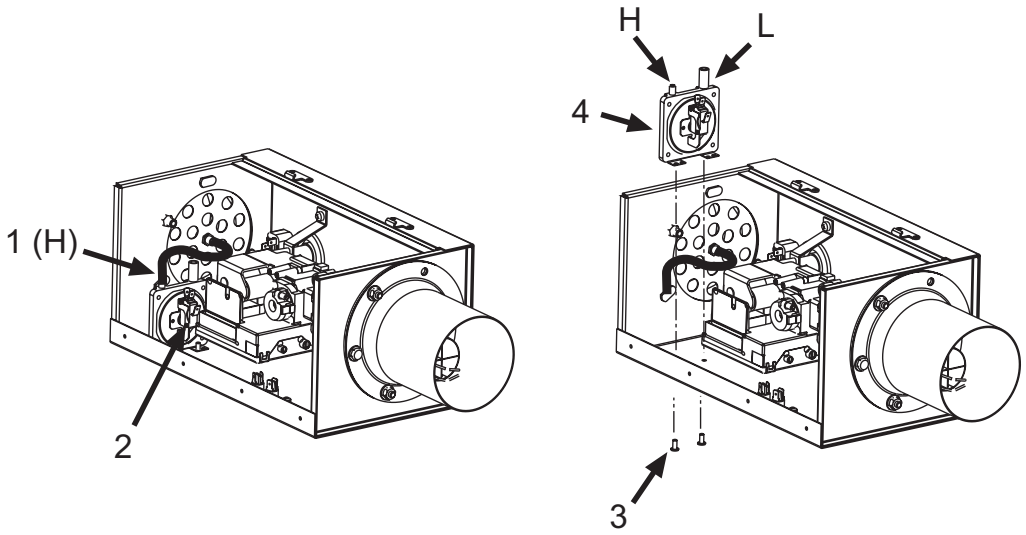


Fig. 42

1. After opening the control box door, remove the Air Tube Assembly from the Air Switch pressure connection marked 'H'.
2. Disconnect the three electrical leads from the Air Switch by gently pulling the connectors, using pliers.
3. Unscrew the two No. 8 x 12 self tapping screws securing the Air Proving Switch to the floor of the Control box and lift out with the electrical leads attached.
4. Remove the Air Switch, and remove the restrictor from the Air Switch connection marked 'L'.

When installing a replacement Air Switch, take care to connect the electrical leads in accordance with the wiring diagram shown in (Section 18.5 and replace the restrictor on the pressure connection marked L. The appliance will not function unless this restrictor is in place.

18.6) REMOVING GAS VALVE AND MANIFOLD ASSEMBLY

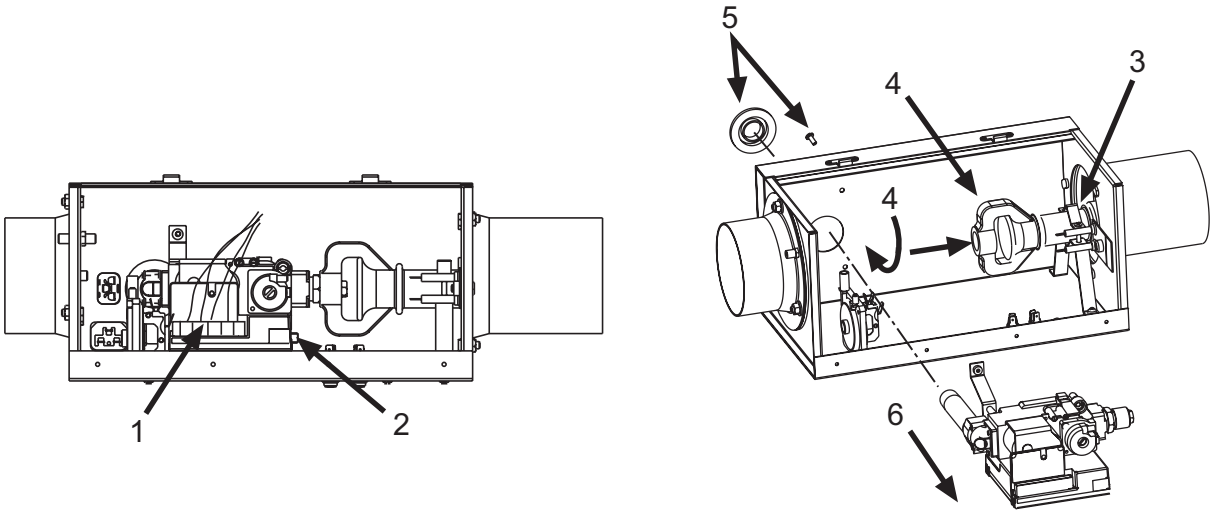


Fig. 43

1. After opening the control box door, disconnect the 12 way Molex electrical connector.
2. Disconnect the grey HT ignition spark/flame sensor lead from the ignition module.
3. Unscrew the two M4x25 setscrews from the burner bracket and remove the burner clamp.
4. Unscrew the burner and slide it away from the valve.
5. Unscrew the M4 screw securing the valve bracket to the control valve and remove the grommet.
6. Slide out the complete assembly of gas valve, ignition module and manifold.

After replacing the Control Valve, check the gas pressures in accordance with Section 11.0 of this manual.

IMPORTANT: TEST FOR GAS SOUNDNESS USING A SUITABLE LEAK DETECTION FLUID.

18.7) REMOVING NEON INDICATOR

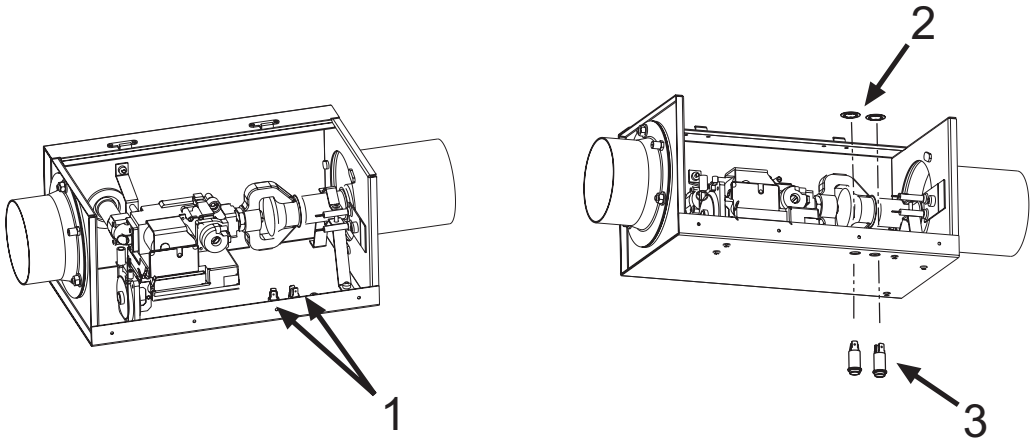


Fig. 44

1. Disconnect the electrical leads from the Neon Indicators by gently pulling the connectors, using pliers.
2. Remove the star washers.
3. Press the neon indicator out through the mounting hole in the floor of the control box.

When replacing a Neon Indicator, connect the electrical leads in accordance with the wiring diagram shown in Section 12.

18.8) REMOVING AIR INLET PLATE

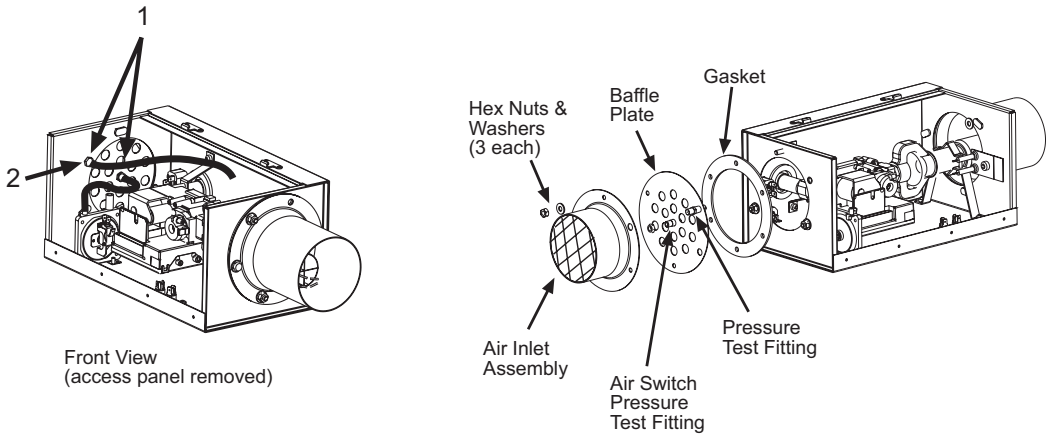


Fig. 45

1. After opening the control box door, disconnect tubing from both brass pressure test fittings.
2. Remove brass nut from pressure test fitting.
3. Disassemble components from the control box.

18.9) REMOVING THE FAN

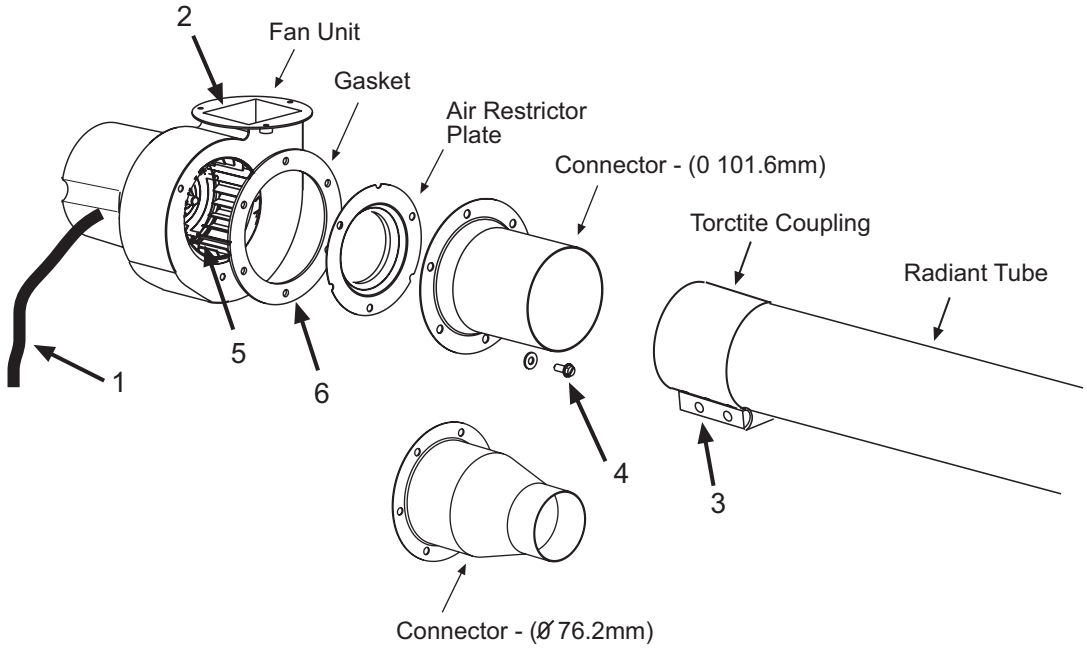


Fig. 46

1. Disconnect the electrical wires from the fan (see Section 12.0 for connection details.
2. If a flued installation, disconnect the flue from the Fan.
3. Loosen the nuts of the Torctite Coupling securing the Fan Connector to the Radiant Tube and draw the Fan Assembly off the Radiant Tube.
4. Unscrew the three M6 x 12 setscrews and washers securing the Connector and Orifice Plate to the fan.
5. Inspect the main impeller and secondary cooling impeller and remove any dust by brushing with a soft brush. Check that the impeller rotates freely and that there is no excessive play in the bearings. The bearings are pre-lubricated and require no attention.
6. When re-assembling the Orifice Plate and Connector, a new Gasket must be fitted between the Fan housing and Orifice Plate (see Fig. 46).

19.0) CONVERSION INSTRUCTIONS

CONVERSION FROM CAT. 2H (Natural Gas) TO CAT. 3P (LPG)

a. Remove the Injector from the Injector Fitting (see Section 18.3 and replace it with the alternative Injector supplied with conversion kit. Check that the size reference marked on the Injector agrees with that listed in the Specifications table (Section 5.0) for the appliance model in question.

b. Remove the pressure governor cap from the integral pressure governor of the Control Valve and screw the adjuster clockwise to increase the gas pressure, check supply and manifold pressure in accordance with Section 11.0. Replace the pressure governor cap.

c. Affix the gas adjustment label (3P, G31, 37mbar) supplied with conversion kit, onto the Data Label, adjacent to the headings "Adjusted For" and "Setting Pressure", to cover the original gas adjustment label (2H, G20, 20mbar).

d. Carry out checks in accordance with Section 11.0 of this manual to ensure correct supply pressure relative to the gas type being used.

CONVERSION FROM CAT. 3P (LPG) TO CAT. 2H (Natural Gas)

a. Remove the Injector from the Injector Fitting (see Section 18.3 and replace it with the alternative Injector supplied with conversion kit. Check that the size reference marked on the Injector agrees with that listed in the Technical Data table (Section 5.0) for the appliance model in question.

b. Remove the pressure governor cap from the integral pressure governor of the Control Valve and unscrew the adjuster counter clockwise to increase the gas pressure, check supply and manifold pressure in accordance with Section 11.0. Replace the pressure governor cap.

c. Affix the gas adjustment label (2H, G20, 20mbar) supplied with conversion kit, onto the Data Label adjacent to the headings, "Adjusted For" and "Setting Pressure" to cover the original gas adjustment label (3P,G31, 37mbar).

d. Carry out checks in accordance with Section 11.0 of this manual to ensure correct supply pressure and setting pressure, relative to the gas type being used (G20 - Natural Gas).

20.0) INSTALLATION DATA

Date of Installation: _____ # of Heaters in System: _____

Serial No. _____

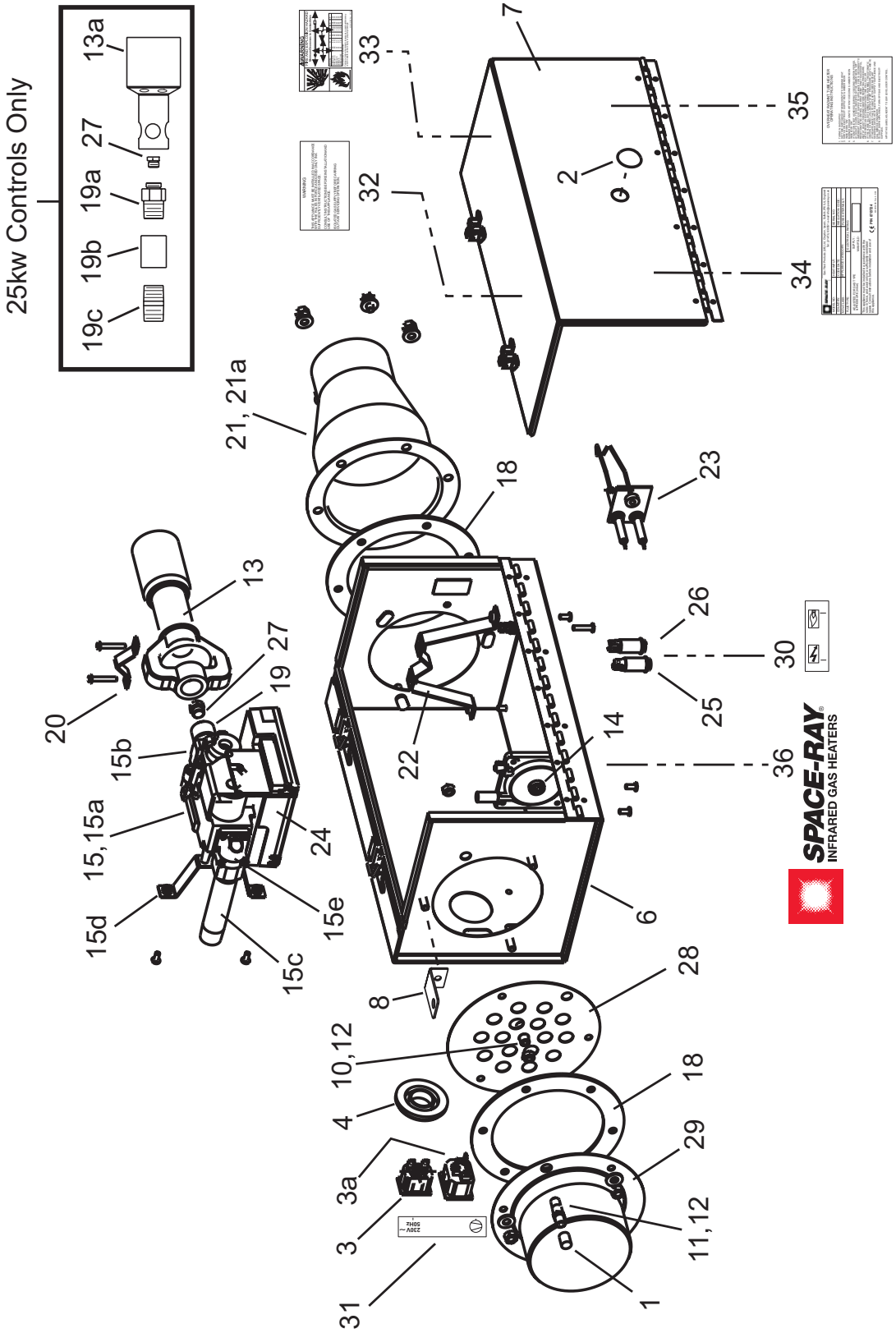
Model: _____ N = Natural Gas L = Propane Gas

21.0) REPLACEMENT PARTS GUIDE

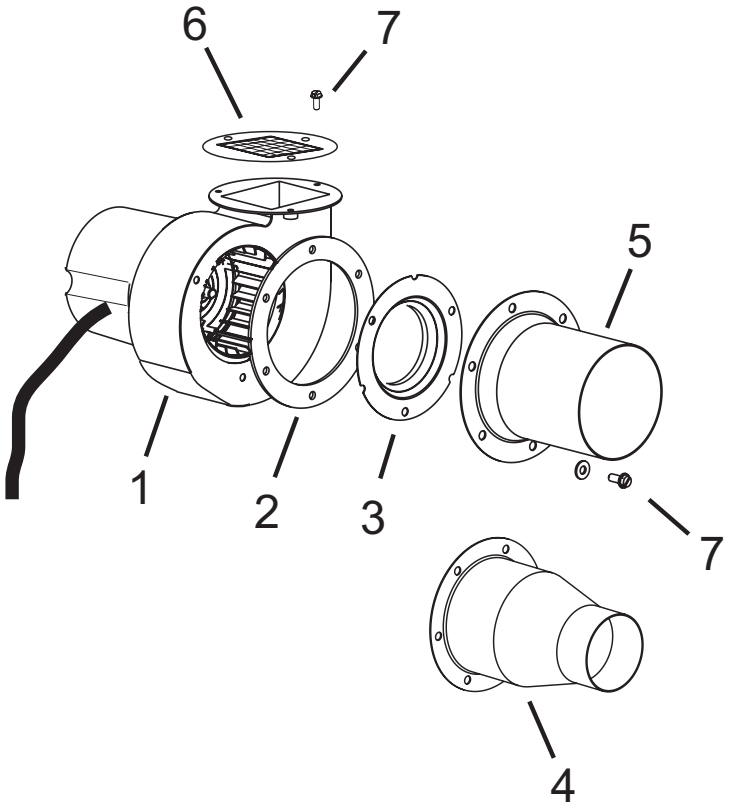
The following is a list of replacement parts which may be required during the life of the appliance.

CONTROL COMPONENTS			
Item No.	**Part No.**	**Description**	**Qty.**
1	02330010	Vinyl Cap	1
2	02331010	Plug, Liquid Tight Hole	1
3	4262151	Inlet – Male Pin #PX0575	1
3a	4262153	Outlet – Female #PX0695	1
4	30700040	Grommet, Pipe Sealing	1
5			
6	44190250	Housing (welded)	1
7	44193260	Access Panel (with hinge)	1
8	44202000	Turnbuckle Holder Bracket	1
8a	30545040	Turnbuckle (Not shown)	1
9	03988070	Tubing, Silicone – 178mm Lg. (Not shown)	2
10	2113	Pressure Test Point	1
11	4260363	Test Nipple	1
12	4262322	Brass Locknut	2
13	4250600	Burner Fabrication	1
13a	42700000	Burner (25kw controls only)	1
14	4250625	Air Switch Assembly	1
15	4250696	Gas Valve Assembly (complete)	1
15a	4262586	Gas Valve #VK4105C	1
15b	4262552	Flange, 1/2 BSPT - Straight	1
15c	4260502	Pipe Nipple, 1/2 BSPT x 110mm	1
15d	4260382	Valve Bracket	1
15e	4262551	Flange, 1/2 BSPT - Elbow	1
16	42506950	Wiring Harness (less H/T cable) (Not shown)	1
17	42510929	H/T Cable – 178mm Lg. (Not shown)	1
18	4260132	Gasket	2
19	4260364	Injector Fitting – 1/2 BSPT x 7/8 UNF	1
19a	42701000	Injector Fitting – 1/2 NPT x 5/8 UNF (25kw controls only)	1
19b	03540090	Coupling – 1/2 NPT (25kw controls only)	1
19c	03333040	Pipe Nipple, 1/2 NPT x 38mm (25kw control only)	1
20	4260367	Burner Clamp	1
21	4260370	Connector – 76.2mm (shown)	1
21a	4260371	Connector – 101.6mm	1
22	4260380	Burner Bracket	1
23	4260541	Electrode	1
24	4262197	Ignition Control	1
25	4262280	Neon Light - Red (round)	1
26	4262281	Neon Light - Amber (round)	1
27	xxxxxxxx	Gas Injector (State Model & Gas Type for Size)	1
28	4260360x	Baffle Plate (State Model & Gas Type for Size)	1
29	4260362	Air Inlet Fabrication	1

LABELS/MANUAL			
Item No.	**Part No.**	**Description**	**Qty.**
30	4262036	Label Neon	1
31	4262035	Label, Fan/Power Supply	1
32	4260420	Label, Warning - GB/IE	1
33	43344120GB	Label, Clearances to Combustibles	1
34	42848130GB	Label, Nameplate	1
35	4260440	Label, Operating Instructions - GB	1
36	4262000	Label, Space-Ray Logo	1
37	44201100	Installation/Operation Manual	1


25kw Controls Only
13a
27
19a
19b
19c
33
32
7
2
35
34
21, 21a
18
23
13
20
19
27
15b
15, 15a
15d
15c
24
15e
22
14
26
30
25
36
6
8
28
10, 12
4
18
3a
29
3
11, 12
31
1
SPACE-RAY
INFRARED GAS HEATERS

Fan Assembly			
Item No.	**Part No.**	**Description**	**Qty.**
1	4262256	Fan Unit – Airflow #45BTFR	1
1a	4262255	Fan Unit – Airflow #52BTFR (ADL/ADU 40 & 45 only)	1
2	4260132	Gasket	1
3	42741170	Air Restrictor Plate (76.2mm dia.opening)	1
4	4260370	Connector – (for 76.2mm dia. tube)	1
5	4260371	Connector – (for 101.6mm dia. tube)	1
6	44200010	Flue Screen Outlet Plate - 103 x 113mm (accessory)	1
7	4267061	M6 x 16mm Hex Head Setscrews	6
7a	4267266	M6 Spring Lockwashers	6



Gas Fired Products (UK) Ltd.
Chapel Lane, Claydon, Ipswich, Suffolk IP6 0JL, England
Phone 01473 830551 Fax: 01473 832055 E-mail: info@spaceray.co.uk www.spaceray.com.uk